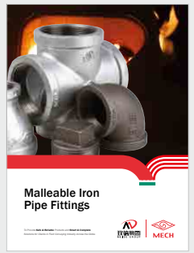
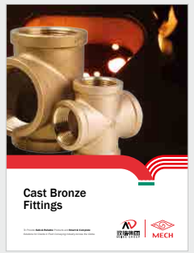
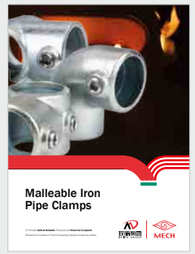
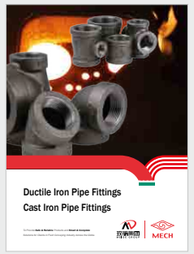
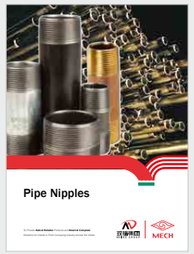
MECH FLOW SUPPLIES











JINAN MEIDE CASTING CO., LTD.

Address:
Merit Fire and Power Piping System Pvt Ltd Haware
Centurion Complex, Nerul
Sectore 19A, Seawoods East Side
Website:www.meritfiresystems.com
Phone:022-27724337
Email:meritfire@yahoo.com

UPDATED 01/2025

Ductile Iron Grooved Fittings and Couplings

*To Provide **Safe & Reliable** Products and **Smart & Complete** Solutions for Clients in Fluid Conveying Industry Across the Globe.*

Company Profile

Meide Group is a high-tech enterprise specialized in supplying fittings and valves in fluid industry. The company has won more than 400 great honors, such as Single Champion Demonstration Enterprise, Green Manufacturing Enterprise, China's top 100 Light Industrial Enterprise, China's Leading Enterprise of Malleable Iron Pipe Fitting Production Base, National Enterprise with Good Creditworthiness and China's Famous Brand.

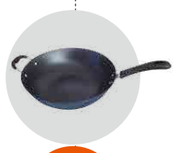
Inheriting the originality, and striving for excellence. "MECH" brand products are widely used in Burj Khalifa, dubai, new WTC in New York, Shanghai Tower, UHV transmission lines and other landmark buildings and projects such as Beijing-Shanghai high-speed railway. Adhering to the customer-centered product development and innovation concept, to meet and guide the growing needs of users, to provide safe & reliable products and smart & complete solutions for clients in fluid industry across the globe, Meide Group has become the industry leader.

Using development innovation platform such as National Enterprise Technical Center and Post-Doctoral Research Center, Meide Group is promoting the transformation of technology innovation achievements into productive forces, has completed the transformation of production process from mechanization to automation and intelligence, management from experience to institutionalization and process, marketing is from selling products to offering solutions, steadily improve Meide Group's role in the global value chain.

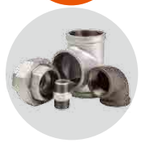
Through the construction of three production bases, including Jinan, Linyi and Bangkok, Meide Group has formed a cross-regional, multi-base international development pattern. Meide Group never forgets the original intention, operates in compliance, keeps growing, insists on sharing development results with customers, employees, shareholders and the community, and strive to be a happy and respectable company.

Company History

1961 — Business Started from Grey Iron Pot



1970 — Ductile Iron Pipe Fittings



1987 — Malleable Iron Pipe Fittings

1990 — Conduit Body

1993 — Export, Main Market: Southeast Asia

1995 — Self Export, Developed US and European Market

1997 — Cast Iron Fittings

1998 — Steel Pipe Nipples Red Brass Pipe Nipples

1999 — Malleable Iron Pipe Clamps

2000 — Pipe Hangers and Brackets

2001 — Ductile Iron Grooved Fittings and Couplings / Ball Valves

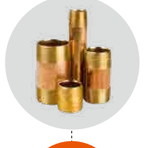
2003 — Ductile Iron Pipe Fittings

2007 — Bronze Fittings

2011 — Electric Power Fittings

2012 — Valves

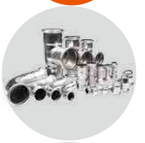
2014 — Extra-heavy Brass Pipe Nipples



2018 — "MECH" Malleable Iron Pipe Fittings for Fire Protection

2019 — Anti-vibration bracket

2020 — Stainless Steel Pipe Fittings Fire Production Hose



2021 — Carbon Steel Press Water Meter / Electricity Meter / Gas Meter

State of the Art Equipment

High precision equipment is quality assurance.
Jinan Meide's factories are all equipped with the most advanced facilities and equipment in the industry. The main production facilities include Sinto automatic molding line, Tokyu automatic molding line, Chinese 416 automatic vertical molding line, automatic molding sand mixers, cupola furnaces, electric furnaces, water-cooled longevous cupola furnaces, CNC vertical machining centers, CNC machines, NC vertical lathes, radial drills, Jinan Meide proprietary automatic machines, hot-dipped galvanization line, automatic box sealing line, stereoscopic warehouse and so on.


Pattern


Core Making


Sand Mulling


Melting

Sinto FCMX


DISA


Tokyu AMF-111055


Pouring


End Grinding Line


Electrophoretic Coating


Threading, Air Pressure Test, and Anti-rust Treatment


Assembling


Warehouse

Reliable Quality Assurance

Jinan Meide is honored as the National enterprise technical center and is capable and qualified to conduct full series of tests and inspections including chemical checking, etc.

Inspection facilities include: spectrometer, carbon sulfur analyzer, metallurgical microscope, tensile strength testing equipment, pressure testing equipment, adhesive force testing equipment, CMM, hardness tester, etc.

From incoming inspection to finished product, quality is checked and monitored in the whole process. Each step of the manufacturing process is carefully documented, regularly reviewed for revision control and updating standard. Quality procedures are constantly monitored and updated to assure that only the highest and most consistent quality products are supplied to our valued customers.

3D Printer

3D Scanner

Metallurgical Microscope

Spectrometer

CMM

Projector

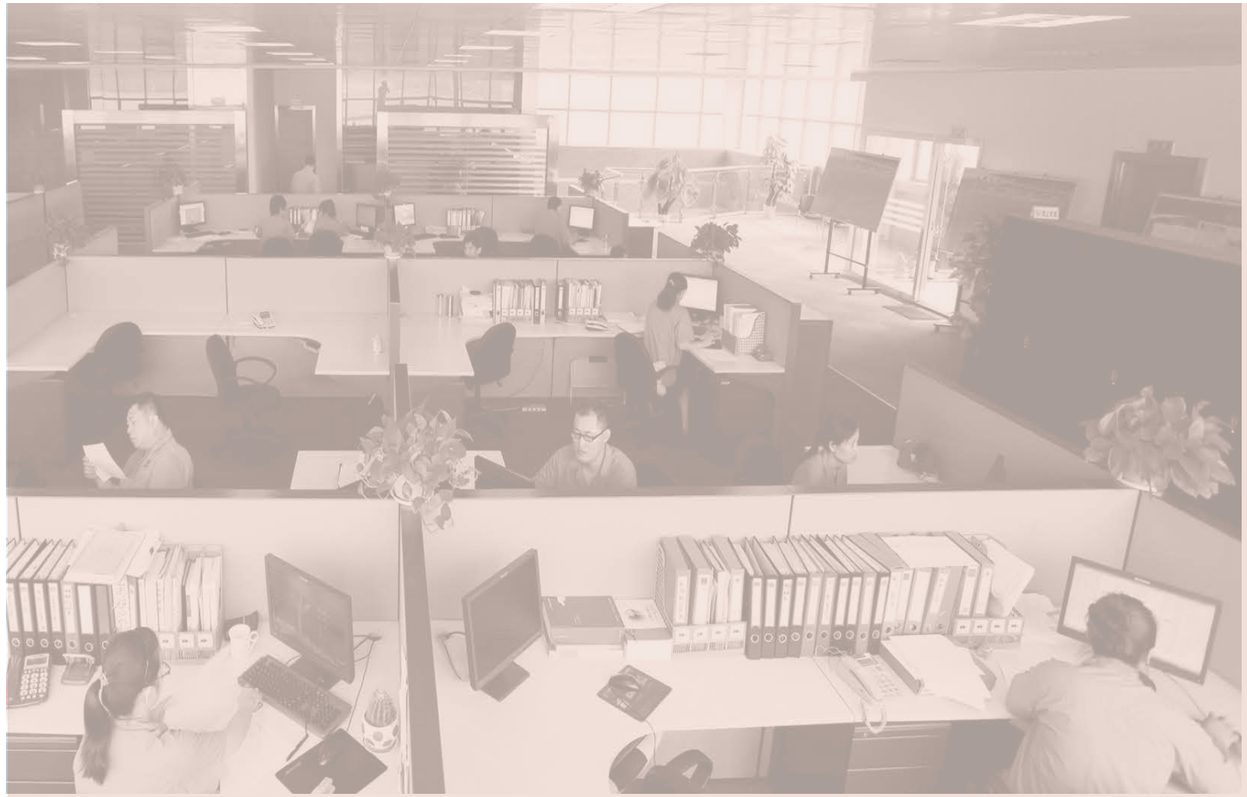
The Length of The Test Instrument

Roughness Tester

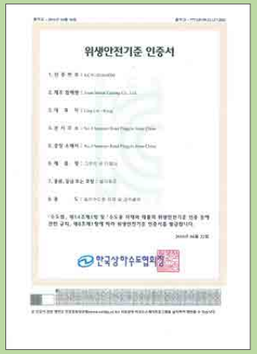
Carbon Sulfur Analyzer

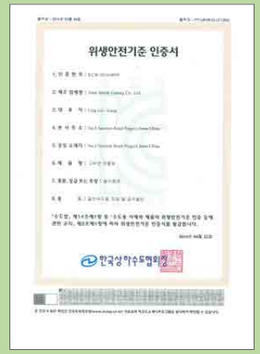
Tensile Strength Testing Equipment

Sand Testing Instrument



Certificates





For Fire Fighting Segment : Propose
300 psi rated FM approved / and Or UL Listed
with Red Epoxy Finish . BSPT /ISO 7 Series

Ductile Iron Grooved Fittings and Couplings

Material: ASTM A536, GRADE 65-45-12, QT450-10
Threads: ASME B1.20.1, ISO 7-1, GB 7306
Size Available: 1"-24"

Surface Treatment:
P: Painted E: Electroplated
B: Black S: Epoxy G: Hot-dip Galvanized


1NH
Heavy-duty Flexible Coupling


1N
Standard Flexible Coupling


1N
Standard Flexible Coupling


1N
Standard Reducing Flexible Coupling


1NS
Light-duty Flexible Coupling


1NX
Slim Type Flexible Coupling


1NTS
Quick-Mech S Type Flexible Coupling


1G
Standard Rigid Coupling


1GS
Light-duty Rigid Coupling


1GH
Heavy duty Rigid Coupling


1GX
Slim Type Rigid Coupling


1GK
Angle Pad Coupling


1GKX
Slim Type Angle Pad Coupling


1GTS
Quick-Mech S Type Rigid Coupling


1MN
M-Flexible Coupling


1MG
M-Rigid Coupling


3H
Standard Wrench Coupling


H305
HDPE Coupling


H307
HDPE Transition Coupling


N20TH
Shoulder Welded Ring Pipe Clamp


90
90° Elbow


90-1.5D
90° Elbow


90C
90° Hydrant Elbow


90C
90° Drain Elbow


90R
90° Reducing Elbow


90S
Light-duty 90° Elbow


90X
Slim Type 90°Elbow


90CZ
Base Elbow


91R
90° END-ALL Elbow


105
11.25° Elbow


110
22.5° Elbow


110X
Slim Type 22.5°Elbow


120
45° Elbow


120X
Slim Type 45°Elbow


130
Tee


130C
Reducing Tee


130D
Reducing Tee


130S
Light-duty Tee


130R
Reducing Tee


130R
Reducing Tee


130X
Slim Type Tee


130RX
Slim Type Reducing Tee


131R
Reducing Tee with Female Thread


131R
Reducing Tee with Female Thread


131RX
Slim Type Reducing Tee with Female Thread


131P
Eccentric Reducing Tee with Female Thread


180
Cross


180X
Slim Type Cross


180R
Reducing Cross


180RX
Slim Type Reducing Cross


181
Reducing Cross with Female Thread


181RX
Slim Type Reducing Cross with Female Thread


3L
U-Bolt Mechanical Tee


3G
Mechanical Tee Grooved Outlet


3GS
Light-duty Mechanical Tee Grooved Outlet


3J
Mechanical Tee Threaded Outlet


3J
Mechanical Tee Threaded Outlet


3JS
Light-duty Mechanical Tee Threaded Outlet


3JX
Slim Type Mechanicai Tee Threaded Outet


4G
Mechanical Cross Grooved Outlet


4GS
Light-duty Mechanical Cross Grooved Outlet


4J
Mechanical Cross Threaded Outlet


4JS
Light-duty Mechanical Cross Threaded Outlet


220N
Grooved Concentric with Female Thread


230
Grooved Eccentric Reducer


230N
Grooved Eccentric Reducer with Female Thread


240
Grooved Concentric Reducer


240X
Slim Type Grooved Concentric Reducer


240N
Grooved Concentric Reducer with Female Thread


240NX
Slim Type Grooved Concentric Reducer with Female Thread


240W
Grooved Concentric Reducer with Male Thread


300
Cap


300
Cap with Concentric Hole


300PX
Cap with Eccentric Hole


321
Grooved Flange


321G
Adaptor Flange


NG
Grv. X Thd. Adapter


NHG
Grv. X Bev. Adapter


NGG
Grv. X Grv. Adapter

PRODUCT OVERVIEW

1. Design Standard

MECH brand grooved fittings are designed and manufactured in accordance with ASTM F1548, AWWA C606 and ISO 6182-12.2. Grooved couplings are in accordance with ASTM F1476 and EN 10311. For technical or quality requirements which are not specified in these standards, please contact our Business Engineers for details.

2. Product Features

Flexible couplings are mainly used for grooved pipe connections where adjacent pipe ends allow a certain amount of relative axial displacement, angular displacement and corresponding axial rotation.

Rigid couplings are for grooved pipeline connection. At the joint part, the adjacent pipe ends are not allowed to have relative axial displacement and angular displacement.

Mechanical tee is a saddle-shaped joint for connecting one side of a pipe in the middle of a straight pipe, the branch pipe is a threaded or grooved connection.

The grooved flange is used for the conversion of the grooved pipe connection to the flange connection.

Grooved fittings are used in conjunction with couplings to connect pipes and provide for pipe changes in direction, shunt, outside diameter changes, connection mode changes, or terminal plug & cap.

3. Material of The Housing

Ductile iron according to ASTM A536 Grade 65-45-12. International ductile iron specifications equivalent to SAE J434: D4512 or EN1563: EN-GJS-450-10 or JIS G5502: FCD450-10 or SABS 936/937: SG42. If the project needs other grades of ductile iron material, please communicate with our business engineer in advance to confirm.

4. Surface Treatment

- Standard: Electrophoretic coating
- Optional: Epoxy coating
- Optional: Hot-dip galvanizing
- Optional: Others would be available upon clients' detailed request

Note: please be sure to choose the proper surface treatment according to the corrosive environment and medium.

5. Gasket

Grade "E" EPDM with a green strip is for fire sprinkler systems. Grade "S" the silicone, is suitable for drinking water system. For other media and environment, please refer to guide for selection of rubber gaskets. Do not use in an incompatible media.

6. Bolts/Nuts

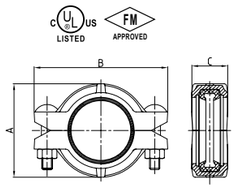
Oval neck track bolts and heavy hex nuts are available in American standard and metric systems on request. When applied to highly corrosive environment, please consult meide r&d or technical department.

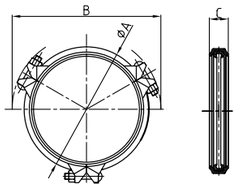
7. Pipe Material

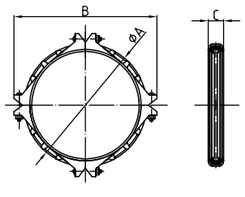
Welded and seamless steel pipes are in accordance with ASME B36.10, ASTM A53-A53M, ISO 4200 and GB/T 21835.

1NH

Heavy-duty Flexible Coupling



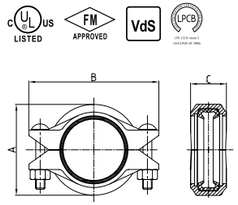


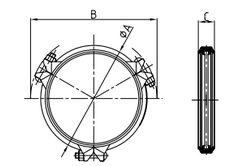


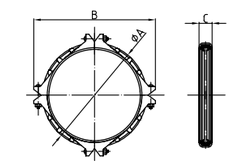
Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Max. End Load kN/Lbs	Pipe End Separation mm/in	Dimensions			Bolt Size	Certificate
					A mm/in	B mm/in	C mm/in	No.-Size mm/in	
65 2½	73.0 2.875	750 5.17	21.6/4860	0-3.2 0-0.13	100 3.94	150 5.91	45 1.77	2-1/2X75 2-M12X76	UL FM
65 2½	76.1 3.000	750 5.17	23.5/5280	0-3.2 0-0.13	102 4.02	154 6.06	45 1.77	2-1/2X75 2-M12X76	UL FM
100 4	114.3 4.500	750 5.17	53.0/11900	0-3.2 0-0.13	151 5.95	214 8.43	50 1.97	2-5/8X85 2-M16X85	UL FM
125 5	139.7 5.500	750 5.17	79.2/17810	0-3.2 0-0.13	178 7.01	247 9.61	52 2.05	2-3/4X115 2-M20X115	UL
125 5	141.3 5.563	750 5.17	81.0/18200	0-3.2 0-0.13	180 7.09	248 9.76	51 2.00	2-3/4X115 2-M20X115	UL FM
150 6	165.1 6.500	750 5.17	110.6/24800	0-3.2 0-0.13	205 8.07	278 10.95	51 2.00	2-3/4X115 2-M20X115	UL FM
150 6	168.3 6.625	750 5.17	115.0/25800	0-3.2 0-0.13	208 8.20	284 11.18	51 2.00	2-3/4X115 2-M20X115	UL FM
200 8	219.1 8.625	750 5.17	194.8/43800	0-3.2 0-0.13	268 10.56	354 13.94	61 2.40	2-7/8X140 2-M22X140	UL FM
250 10	273.0 10.75	500 3.45	201.8/45415	0-7.4 0-0.29	326.7 12.86	420.7 16.56	66 2.60	2-7/8X125 2-M22X125	——
300 12	323.9 12.750	500 3.45	284.1/63868	0-3.2 0-0.13	385.2 15.165	477 18.780	66 2.598	2-7/8X140 2-M22X140	UL
450 18	457.2 18	500 3.45	566.1/127375	0-8.2 0-0.32	524.8 20.66	606 23.86	82 3.23	3-7/8X140 3-M22X140	——

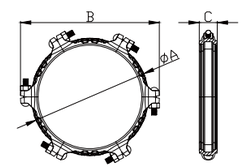
1N

Standard Flexible Coupling





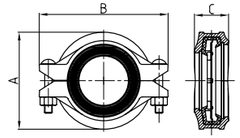




Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Max. End Load kN/Lbs	Pipe End Separation mm/in	Dimensions			Bolt Size	Certificate
					A mm/in	B mm/in	C mm/in	No.-Size mm/in	
25 1	33.7 1.327	500 3.45	3.0/680	0-1.6 0-0.06	55 2.16	92 3.62	42 1.65	2-3/8×55 2-M10×57	UL FM VdS LPCB
32 1¼	42.4 1.669	500 3.45	4.8/1080	0-1.6 0-0.06	65 2.56	104 4.14	44 1.74	2-3/8×55 2-M10×57	UL FM VdS LPCB
40 1½	48.3 1.900	500 3.45	6.3/1420	0-3.2 0-0.13	70 2.75	110 4.33	44 1.74	2-3/8×55 2-M10×57	UL FM VdS LPCB
50 2	60.3 2.375	500 3.45	9.8/2210	0-3.2 0-0.13	83 3.27	125 4.92	44 1.74	2-3/8×55 2-M10×57	UL FM VdS LPCB
65 2½	73.0 2.875	500 3.45	14.4/3240	0-3.2 0-0.13	96 3.78	143 5.63	45 1.78	2-3/8×55 2-M10×57	UL FM LPCB
65 2½	76.1 3.000	500 3.45	15.7/3520	0-3.2 0-0.13	100 3.94	145 5.71	45 1.78	2-3/8×55 2-M10×57	UL FM VdS LPCB
80 3	88.9 3.500	500 3.45	21.4/4810	0-3.2 0-0.13	115 4.53	160 6.30	45 1.78	2-1/2×70 2-M12×70	UL FM VdS LPCB
100 4	108.0 4.250	500 3.45	31.5/7100	0-3.2 0-0.13	138 5.43	190 7.48	50 1.97	2-1/2×70 2-M12×70	UL LPCB
100 4	114.3 4.500	500 3.45	35.4/7960	0-3.2 0-0.13	145 5.71	198 7.80	50 1.97	2-1/2×70 2-M12×70	UL FM VdS LPCB
125 5	133 5.250	300 2.07	28.7/6460	0-3.2 0-0.13	162 6.38	225 8.86	51 2.01	2-5/8×80 2-M16×85	UL LPCB
125 5	139.7 5.500	500 3.45	52.9/11800	0-3.2 0-0.13	169 6.65	230 9.06	52 2.05	2-5/8×80 2-M16×85	UL FM VdS LPCB
125 5	141.3 5.563	500 3.45	54.1/12100	0-3.2 0-0.13	168.8 6.65	232 9.13	50 1.97	2-5/8×80 2-M16×85	UL FM LPCB
150 6	159.0 6.250	300 2.07	41.0/9240	0-3.2 0-0.13	190 7.48	253.5 9.98	51 2.01	2-5/8×85 2-M16×85	UL LPCB
150 6	165.1 6.500	500 3.45	73.8/16610	0-3.2 0-0.13	196 7.72	260 10.24	51 2.01	2-5/8×85 2-M16×85	UL FM LPCB
150 6	168.3 6.625	500 3.45	76.7/17260	0-3.2 0-0.13	200 7.87	265 10.43	52 2.05	2-5/8×85 2-M16×85	UL FM VdS LPCB
200 8	216.3 8.516	300 2.07	76.0/17100	0-3.2 0-0.13	254 10.00	320 12.60	59 2.32	2-5/8×85 2-M16×85	FM
200 8	219.1 8.625	500 3.45	130/29252	0-3.2 0-0.13	262 10.31	342 13.46	60 2.37	2-3/4×115 2-M20×115	UL FM VdS LPCB
250 10	267.4 10.528	300 2.07	116.2/26140	0-3.2 0-0.13	308.5 12.15	403 15.87	64 2.52	2-3/4×115 2-M20×115	FM
250 10	273.0 10.750	500 3.45	121.0/27210	0-3.2 0-0.13	337 13.27	406 16.00	65 2.56	2-7/8×140 2-M22×140	UL FM VdS
300 12	318.5 12.539	300 2.07	164.8/37090	0-3.2 0-0.13	363 14.29	460 18.11	63 2.48	2-7/8×140 2-M22×140	FM
300 12	323.9 12.750	500 3.45	284/63928	0-3.2 0-0.13	373 14.69	458 18.03	63.5 2.50	2-7/8×140 2-M22×140	UL FM
350 14	355.6 14.000	300 2.07	205.5/46220	0-3.2 0-0.13	402 15.83	493 19.41	72 2.83	3-7/8×140 3-M22×140	UL
350 14	377.0 14.843	225 1.6	178.5/40160	0-3.2 0-0.13	428 16.85	511 20.12	72 2.85	3-7/8X140 3-M22X140	——
400 16	406.4 16.000	300 2.07	268.4/60370	0-3.2 0-0.13	458 18.03	547 21.54	72 2.85	3-7/8×140 3-M22×140	UL
400 16	426.0 16.772	225 1.6	227.9/51270	0-3.2 0-0.13	476 18.74	562 22.13	73 2.87	3-7/8X140 3-M22X140	——
450 18	457.2 18.000	300 2.07	339/76424	0-3.2 0-0.13	505 19.88	606 23.86	78 3.07	3-7/8×140 3-M22×140	UL
450 18	480.0 18.9	300 2.07	373.8/84110	0-3.2 0-0.13	528.9 20.82	623 24.53	78 3.07	3-7/8X140 3-M22X140	——
500 20	508.0 20.000	300 2.07	419/94351	0-3.2 0-0.13	558 21.97	660 25.98	78 3.07	4-7/8×140 4-M22×140	UL
500 20	530 20.866	225 1.6	351.5/79070	0-3.2 0-0.13	585 23.03	680 26.77	76 2.99	4-7/8X140 4-M22X140	——
600 24	609.6 24.000	300 2.07	603/135867	0-3.2 0-0.13	662 26.06	774 30.47	78 3.07	4-1X140	UL
750 30	762 30	225 1.6	729.3/164090	11.5-14.5 0.45-0.57	849 33.43	1007.4 39.66	130.4 5.13	6-11/2X53/4	——
800 32	812.8 32	225 1.6	829.8/186698	11.5-14.5 0.45-0.57	899.8 35.43	1058.4 41.7	131.8 5.19	6-11/2X53/4	——

1N

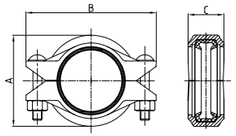
Standard Reducing Flexible Coupling



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Max. End Load kN/Lbs	Pipe End Separation mm/in	Dimensions			Bolt Size	Certificate
					A mm/in	B mm/in	C mm/in	No.-Size mm/in	
50×25 2×1	60.3×33.7 2.375×1.315	360 2.48	7.08/1593	0-3.2 0-0.13	89 3.50	125.2 4.929	44 1.73	2-3/8×55 2-M10×57	UL
50×40 2×1½	60.3×48.3 2.375×1.900	360 2.48	7.08/1593	0-3.2 0-0.13	89 3.50	125 4.93	44 1.74	2-3/8×55 2-M10×57	UL FM LPCB
65×25 2½×1	73.0×33.7 2.875×1.327	300 2.07	8.7/1950	0-3.2 0-0.13	100 3.94	138 5.44	45 1.78	2-3/8×55 2-M10×57	UL FM
65×50 2½×2	73.0×60.3 2.875×2.375	360 2.48	10.4/2334	0-3.2 0-0.13	100 3.94	138 5.43	45 1.78	2-3/8×55 2-M10×57	UL FM LPCB
65×25 2½×1	76.1×33.7 3.000×1.327	300 2.07	9.4/2120	0-3.2 0-0.13	102 4.02	140 5.51	45 1.78	2-3/8×55 2-M10×57	UL FM
65×40 2½×1½	76.1×48.3 3.000×1.900	300 2.07	9.4/2120	0-3.2 0-0.13	102 4.02	140 5.51	45 1.78	2-3/8×55 2-M10×57	UL FM LPCB
65×50 2½×2	76.1×60.3 3.000×2.375	300 2.07	9.4/2120	0-3.2 0-0.13	102 4.02	144 5.67	45 1.78	2-3/8×55 2-M10×57	UL FM VdS LPCB
65X65 2½X2½	76.1X73.0 3.000X2.875	300 2.07	9.4/2120	0-3.2 0-0.13	102.5 4.04	145 5.71	45 1.78	2-3/8X55 2-M10X57	UL
80×25 3×1	88.9×33.7 3.500×1.327	300 2.07	12.8/2885	0-3.2 0-0.13	115 4.53	168 6.61	46 1.81	2-1/2×70 2-M12×70	UL FM
80×50 3×2	88.9×60.3 3.500×2.375	360 2.48	15.4/3462	0-3.2 0-0.13	115 4.53	168 6.61	46 1.81	2-1/2×70 2-M12×70	UL FM VdS LPCB
80×65 3×2½	88.9×73.0 3.500×2.875	360 2.48	15.4/3462	0-3.2 0-0.13	115 4.53	168 6.61	46 1.81	2-1/2×70 2-M12×70	UL FM LPCB
80×65 3×2½	88.9×76.1 3.500×3.000	300 2.07	12.8/2885	0-3.2 0-0.13	115 4.53	172 6.77	46 1.81	2-1/2×70 2-M12×70	UL FM VdS LPCB
100×25 4×1	114.3×33.7 4.500×1.327	300 2.07	21.2/4770	0-3.2 0-0.13	144 5.67	198 7.80	50 1.97	2-1/2×70 2-M12×70	UL FM
100×50 4×2	114.3×60.3 4.500×2.375	360 2.48	25.4/5723	0-3.2 0-0.13	144 5.67	198 7.80	50 1.97	2-1/2×70 2-M12×70	UL FM VdS LPCB
100×65 4×2½	114.3×73.0 4.500×2.875	360 2.48	25.4/5723	0-3.2 0-0.13	144 5.67	198 7.80	50 1.97	2-1/2×70 2-M12×70	UL FM LPCB
100×65 4×2½	114.3×76.1 4.500×3.000	300 2.07	21.2/4770	0-3.2 0-0.13	144 5.67	202 7.95	50 1.97	2-1/2×70 2-M12×70	UL FM VdS LPCB
100×80 4×3	114.3×88.9 4.500×3.500	360 2.48	25.4/5723	0-3.2 0-0.13	148 5.83	198 7.80	50 1.97	2-1/2×70 2-M12×70	UL FM VdS LPCB
150 X 80 6×3	165.1×88.9 6.500×3.500	300 2.07	44.3/9960	0-3.2 0-0.13	200 7.87	260 10.24	51 2.01	2-3/4×115 2-M20×115	UL FM
150×100 6×4	165.1×114.3 6.500×4.500	360 2.48	53.0/11940	0-3.2 0-0.13	197 7.75	260 10.24	51 2.01	2-5/8×85 2-M16×85	UL FM LPCB
150×80 6×3	168.3×88.9 6.625×3.500	300 2.07	46.0/10340	0-3.2 0-0.13	200 7.87	268 10.55	51 2.01	2-5/8×85 2-M16×85	UL FM
150×100 6×4	168.3×114.3 6.625×4.500	360 2.48	55.0/12407	0-3.2 0-0.13	202.5 7.97	268 10.55	52.5 2.07	2-5/8×85 2-M16×85	UL FM VdS LPCB
150×125 6×5	168.3×141.3 6.625×5.563	360 2.48	55.0/12407	0-3.2 0-0.13	210.25 8.278	274.83 10.820	51.9 2.043	2-3/4×115 2-M20×115	UL
150×150 6×6	168.3×165.1 6.625×6.500	300 2.07	46.0/10340	0-3.2 0-0.13	204 8.031	268 10.551	52.5 2.066	2-5/8×85 2-M16×85	UL FM
200×150 8×6	219.1×165.1 8.625×6.500	300 2.07	77.8/17500	0-3.2 0-0.13	257 10.12	335 13.19	60 2.36	2-3/4×115 2-M20×115	UL FM LPCB
200×150 8×6	219.1×168.3 8.625×6.625	360 2.48	93.5/21028	0-3.2 0-0.13	260 10.24	338 13.31	60 2.36	2-3/4×115 2-M20×115	UL FM LPCB
200×200A 8×8	219.1×216.3 8.625×8.516	300 2.07	77.8/17500	0-3.2 0-0.13	263.4 10.37	342 13.465	60.5 2.382	2-M20X115 2-3/4X115	UL
250×250A 10×10	273.0×267.4 10.750×10.528	300 2.07	121.0/27210	0-3.2 0-0.13	324.5 12.776	412 16.22	64 2.52	2-M22X140 2-7/8X140	UL
300×300A 12×12	323.9×318.5 12.750×12.539	300 2.07	170.3/38280	0-3.2 0-0.13	377 14.843	466 18.346	65 2.559	2-M22X140 2-7/8X140	UL

1NS

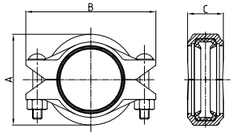
Light-duty Flexible Coupling



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Max. End Load kN/Lbs	Pipe End Separation mm/in	Dimensions			Bolt Size	Certificate
					A mm/in	B mm/in	C mm/in	No.-Size mm/in	
50 2	60.3 2.37	300 2.07	5.9/1329	0-3.2 0-0.13	81.2 3.20	125 4.92	44.5 1.75	2-3/8X55 2-M10X57	UL
65 2 1/2	76.1 3.00	300 2.07	9.4/2117	0-3.2 0-0.13	96.5 3.79	138 5.43	44.5 1.75	2-3/8X55 2-M10X57	UL
80 3	88.9 3.500	300 2.07	12.8/2877	0-3.2 0-0.13	112.2 4.417	159 6.260	45.5 1.791	2-3/8X55 2-M10X57	UL
100 4	102.0 4.02	365 2.5	20.4/4594	0-3.2 0-0.13	129 5.08	186 7.32	48 1.89	2-1/2X70 2-M12X70	——
100 4	114.3 4.500	300 2.07	21.2/4770	0-3.2 0-0.13	139 5.47	182 7.16	50 1.97	2-3/8X55 2-M10X57	UL
125 5	139.7 5.500	300 2.07	31.7/7135	0-3.2 0-0.13	168 6.61	228 8.98	51 2.01	2-5/8X80 2-M16X85	UL
150 6	165.1 6.500	300 2.07	44.3/9960	0-3.2 0-0.13	192 7.56	244 9.61	51 2.01	2-1/2X75 2-M12X76	UL
150 6	168.3 6.625	300 2.07	46.0/10340	0-3.2 0-0.13	200 7.87	266 10.47	51 2.01	2-5/8X85 2-M16X85	UL
250 10	273.0 10.750	300 2.07	121.0/27210	0-3.2 0-0.13	320 12.60	398.0 15.67	63 2.48	2-3/4X120 2-M20X115	UL

1NX

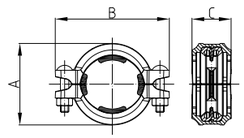
Slim Type Flexible Coupling



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions			Bolt Size	Certificate
			A mm/in	B mm/in	C mm/in	No.-Size mm/in	
50 2	60.3 2.37	300 2.07	82.2 3.24	125 4.92	44.5 1.75	2-3/8X55 2-M10X57	UL FM
65 2½	73.0 2½	300 2.07	94.5 3.720	136 5.354	44.5 1.752	2-3/8X55 2-M10X57	UL FM
65 2½	76.1 3.000	300 2.07	97.5 3.839	138 5.433	44.5 1.752	2-3/8X55 2-M10X57	UL
80 3	88.9 3.500	300 2.07	110.4 4.346	152 5.984	45.5 1.791	2-3/8X55 2-M10X57	UL FM
100 4	114.3 4.500	300 2.07	139 5.472	183 7.205	48 1.890	2-3/8X55 2-M10X57	UL FM
125 5	139.7 5.5	300 2.07	165.4 6.50	220 8.86	49.5 1.95	2-1/2X70 2-M12X70	UL
150 6	165.1 6.500	300 2.07	194.1 7.642	249 9.803	50 1.969	2-1/2X70 2-M12X70	UL
150 6	168.3 6.625	300 2.07	197 7.76	255 10.04	49.5 1.95	2-1/2X70 2-M12X70	UL
200 8	219.1 8.625	300 2.07	250 9.84	323 12.72	58.5 2.30	2-5/8X85 2-M16X85	UL FM
250 10	273.0 10.750	300 2.07	310 12.20	390 15.35	60 2.36	2-3/4X115 2-M20X115	UL FM

1NTS

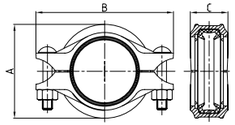
Quick-Mech S Type Flexible Coupling

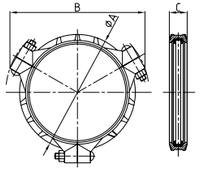


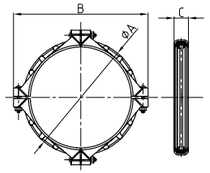
Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Max. End Load kN/Lbs	Pipe End Separation mm/in	Dimensions			Bolt Size	Certificate
					A mm/in	B mm/in	C mm/in	No.-Size mm/in	
32 1¼	42.4 1.669	300 2.07	2.9/657	3-4.5 0.118-0.177	64.8 2.55	108 4.25	47.1 1.85	2-M10X57 2-3/8X60	UL
40 1½	48.3 1.900	300 2.07	3.8/853	3-4.5 0.118-0.177	71.8 2.83	115 4.53	47.1 1.85	2-M10X57 2-3/8X60	UL FM
50 2	60.3 2.375	300 2.07	5.9/1329	3-5 0.118-0.197	85 3.35	125.8 4.95	48.5 1.91	2-M10X57 2-3/8X60	UL FM
65 2½	73.0 2.875	300 2.07	8.7/1948	3-5 0.118-0.197	97 3.82	140 5.51	48.5 1.91	2-M10X57 2-3/8X60	UL FM
65 2½	76.1 3.000	300 2.07	9.4/2117	3-5 0.118-0.197	100 3.94	140 5.51	48.5 1.91	2-M10X57 2-3/8X60	UL FM
80 3	88.9 3.500	300 2.07	12.8/2890	3-5 0.118-0.197	112.3 4.42	160 6.3	48.5 1.91	2-M10X63 2-3/8X60	UL FM
100 4	114.3 4.500	300 2.07	21.2/4777	4-6 0.157-0.236	137.5 5.41	196 7.72	51 2.01	2-M12X70 2-1/2X65	UL FM
125 5	139.7 5.500	300 2.07	31.7/7135	3.5-6 0.137-0.236	166.6 6.56	229 9.02	53 2.09	2-M12X70 2-1/2X65	UL FM
125 5	141.3 5.563	300 2.07	32.4/7300	3.5-6 0.137-0.236	168.1 6.62	229.5 9.04	53 2.09	2-M12X70 2-1/2X65	UL FM
150 6	165.1 6.500	300 2.07	44.3/9966	4-6 0.157-0.236	189.6 7.46	249 9.8	53 2.09	2-M12X82 2-1/2X80	UL FM
150 6	168.3 6.625	300 2.07	46.0/10356	4.5-6.5 0.177-0.260	196.3 7.73	257 10.12	53 2.09	2-M12X82 2-1/2X80	UL FM
200 8	216.3 8.516	300 2.07	76.0/17105	4-7 0.157-0.276	244.8 9.64	322 12.68	63.5 2.50	2-M16X89 2-5/8X90	UL FM
200 8	219.1 8.625	300 2.07	78.0/17551	4-7 0.157-0.276	252.4 9.94	326 12.83	63 2.48	2-M16X89 2-5/8X90	UL FM
250 10	273.0 10.750	300 2.07	121.1/27249	4-7 0.157-0.276	315 12.4	404 15.91	68 2.68	2-M22x140 2-7/8X140	UL
300 12	323.9 12.750	300 2.07	170.3/38280	4-7 0.157-0.276	368 14.49	473 18.62	68 2.68	2-M22x140 2-7/8X140	UL

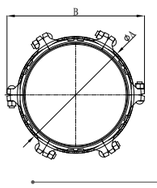
1G

Standard Rigid Coupling





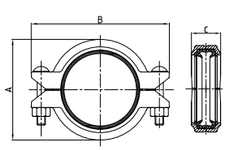




Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Max. End Load kN/Lbs	Pipe End Separation mm/in	Dimensions			Bolt Size	Certificate
					A mm/in	B mm/in	C mm/in	No.-Size mm/in	
25 1	33.7 1.327	500 3.45	3.0/680	0-1.6 0-0.06	59 2.33	100 3.94	44 1.74	2-3/8X55 2-M10X57	UL FM VdS LPCB
32 1¼	42.4 1.669	500 3.45	4.8/1080	0-1.6 0-0.06	66 2.60	109.5 4.31	45 1.78	2-3/8X55 2-M10X57	UL FM VdS LPCB
40 1½	48.3 1.900	500 3.45	6.3/1420	0-3.2 0-0.13	72 2.84	115 4.53	45 1.78	2-3/8X55 2-M10X57	UL FM VdS LPCB
50 2	60.3 2.375	500 3.45	9.8/2210	0-3.2 0-0.13	85 3.35	131 5.16	45 1.78	2-3/8X55 2-M10X57	UL FM VdS LPCB
65 2½	73.0 2.875	500 3.45	14.4/3240	0-3.2 0-0.13	98 3.86	145 5.71	45 1.78	2-3/8X55 2-M10X57	UL FM LPCB
65 2½	76.1 3.000	500 3.45	15.7/3520	0-3.2 0-0.13	101 3.98	147 5.78	45 1.77	2-3/8X55 2-M10X57	UL FM VdS LPCB
80 3	88.9 3.500	500 3.45	21.4/4810	0-3.2 0-0.13	115.0 4.53	170 6.69	46 1.82	2-1/2X70 2-M12X70	UL FM VdS LPCB
100 4	108.0 4.250	500 3.45	31.5/7100	0-3.2 0-0.13	140 5.51	197 7.76	52 2.05	2-1/2X70 2-M12X70	UL LPCB
100 4	114.3 4.500	500 3.45	35.4/7960	0-3.2 0-0.13	146 5.75	200 7.88	52 2.05	2-1/2X70 2-M12X70	UL FM VdS LPCB
125 5	133 5.250	300 2.07	28.7/6460	0-3.2 0-0.13	165 6.50	232 9.13	52 2.05	2-5/8X85 2-M16X85	UL LPCB
125 5	139.7 5.500	500 3.45	52.9/11800	0-3.2 0-0.13	170 6.69	238 9.37	52 2.05	2-5/8X85 2-M16X85	UL FM VdS LPCB
125 5	141.3 5.563	500 3.45	54.1/12100	0-3.2 0-0.13	172 6.77	236.5 9.31	52 2.05	2-5/8X85 2-M16X85	UL FM LPCB
150 6	159.0 6.250	300 2.07	41.0/9240	0-3.2 0-0.13	190 7.48	258 10.16	52 2.05	2-5/8X85 2-M16X85	UL LPCB
150 6	165.1 6.500	500 3.45	73.8/16610	0-3.2 0-0.13	198 7.80	266 10.47	52 2.05	2-5/8X85 2-M16X85	UL FM LPCB
150 6	168.3 6.625	500 3.45	76.7/17260	0-3.2 0-0.13	204 7.95	270 10.63	52 2.05	2-5/8X85 2-M16X85	UL FM VdS LPCB
200 8	219.1 8.625	500 3.45	130/29252	0-3.2 0-0.13	262 10.24	346 13.625	62 2.44	2-3/4X115 2-M20X115	UL FM VdS LPCB
250A 10	267.4 10.528	225 1.6	116/26130	0-3.2 0-0.13	318 12.52	404 15.60	63 2.48	2-3/4X120 2-M20X115	UL
250 10	273.0 10.750	500 3.45	201.8/45415	0-3.2 0-0.13	320 12.88	410 16.54	63 2.48	2-7/8X125 2-M22X125	UL FM VdS
300A 12	318.5 12.539	300 2.07	164.8/37080	0-3.2 0-0.13	364 14.33	460 17.95	63 2.48	2-7/8X140 2-M22X140	UL FM
300 12	323.9 12.750	500 3.45	284/63928	0-3.2 0-0.13	378 14.88	466 18.35	63 2.48	2-7/8X140 2-M22X140	UL FM
350 14	355.6 14.000	300 2.07	205.5/46220	0-3.2 0-0.13	415 16.34	510 20.08	72 2.84	3-7/8X140 3-M22X140	UL FM
350 14	377.0 14.842	300 2.07	230.8/51938	0-3.2 0-0.13	444 17.13	535 21.05	72 2.84	3-7/8×140 3-M22×140	FM
400 16	406.4 16.000	300 2.07	268.4/60370	0-3.2 0-0.13	468 18.43	575 22.64	72 2.84	3-7/8X140 3-M22X140	UL FM
400 16	426 16.772	300 2.07	294/66350	0-3.2 0-0.13	482.5 19	586 23.07	72 2.83	3-7/8X140 3-M22X140	FM
450 18	457.2 18.000	300 2.07	339.5/76387	0-3.2 0-0.13	508 20	608 23.94	78 3.07	3-7/8X140 3-M22X140	UL
450 18	480 18.898	225 1.6	289.4/65100	0-3.2 0-0.13	533 20.98	630 24.8	78 3.07	3-7/8X140 3-M22X140	——
500 20	508.0 20.0	300 2.07	419.1/94305	0-3.2 0-0.13	563 22.17	660 25.98	78 3.07	4-7/8X140 4-M22X140	UL
500 20	530 20.866	225 1.6	351.5/79070	0-3.2 0-0.13	595 23.43	700 27.56	76 2.99	4-7/8X140 4-M22X140	——
550 22	558.8 22	362 2.5	612.8/137881	0-6.2 0-0.24	627.5 24.56	724 28.5	77 3.03	4-7/8X140	——
600 24	609.6 24.000	300 2.07	603.5/135799	0-3.2 0-0.13	671 26.30	772 30.40	78 3.07	4-1X140 4-M22X140	UL
600 24	630 24.80	225 1.6	498.5/112140	0-3.2 0-0.13	692 27.24	796 31.33	78 3.07	4-1×140	——
700 28	711.2 28.000	225 1.6	635/142900	8-12 0.31-0.47	798 31.42	960 37.80	133 5.24	6-11/2X53/4	——
800 32	812.8 32.000	225 1.6	830/186700	8-12 0.31-0.47	900 35.43	1058 41.65	133 5.24	6-11/2X53/4	——

1GS ✓

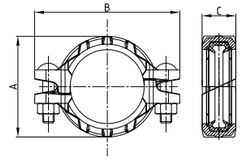
Light-duty Rigid Coupling



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Max. End Load kN/Lbs	Pipe End Separation mm/in	Dimensions			Bolt Size	Certificate
					A mm/in	B mm/in	C mm/in	No.-Size mm/in	
80 3	88.9 3.500	350 2.41	15.0/3360	0-3.2 0-0.13	114 4.50	160 6.30	45 1.78	2-3/8X55 2-M10X57	UL FM VdS LPCB
100 4	108.0 4.250	300 2.07	18.9/4260	0-3.2 0-0.13	135 5.30	185 7.28	50 1.97	2-1/2X70 2-M12X70	UL LPCB
100 4	114.3 4.500	350 2.41	24.7/5560	0-3.2 0-0.13	140 5.51	192 7.56	46.5 1.83	2-1/2X70 2-M12X70	UL FM VdS LPCB
125 5	139.7 5.500	350 2.41	36.9/8300	0-3.2 0-0.13	168 6.62	225 8.86	50 1.97	2-1/2X75 2-M12X76	UL FM LPCB
125 5	141.3 5.563	350 2.41	37.8/8490	0-3.2 0-0.13	170 6.69	225 8.86	50 1.97	2-1/2X75 2-M12X76	U L FM LPCB
150 6	159.0 6.250	300 2.07	41.0/9240	0-3.2 0-0.13	190 7.48	252 9.92	50 1.97	2-5/8X80 2-M16X85	UL LPCB
150 6	165.1 6.500	350 2.41	51.6/11600	0-3.2 0-0.13	195 7.68	250 9.84	50 1.97	2-1/2X75 2-M12X76	UL FM LPCB
150 6	168.3 6.625	350 2.41	53.6/12000	0-3.2 0-0.13	200 7.87	255 10.04	50 1.97	2-1/2X75 2-M12X76	UL FM LPCB
200A 8	216.3 8.516	300 2.07	76.0/17100	0-3.2 0-0.13	255 10.04	320 12.60	58 2.28	2-5/8X85 2-M16X85	UL
200 8	219.1 8.625	350 2.41	90.8/20430	0-3.2 0-0.13	255 10.05	324 12.76	58 2.28	2-5/8X85 2-M16X85	UL FM LPCB
250 10	273.0 10.750	300 2.07	121.0/27210	0-3.2 0-0.13	318 12.52	410 16.14	63 2.48	2-3/4X120 2-M20X115	UL FM

1GH

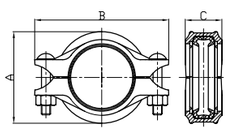
Heavy duty Rigid Coupling



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions			Bolt Size	Certificate
			A mm/in	B mm/in	C mm/in	No.-Size mm/in	
50 2	60.3 2.375	750 5.17	88 3.46	136 5.35	45.5 1.79	2-1/2X75	UL
65 2½	73.0 2.875	750 5.17	101 3.98	150 5.91	45.5 1.79	2-1/2X75	UL
65 2½	76.1 3.000	750 5.17	104 4.09	155 6.10	45.5 1.79	2-1/2X75	UL
80 3	88.9 4.500	750 5.17	120.5 4.74	174 6.85	46.5 1.83	2-1/2X75	UL
100 4	114.3 4.500	750 5.17	150.5 5.93	217 8.54	50.5 1.99	2-5/8X80	UL
125 5	139.7 5.500	750 5.17	179 7.05	249 9.80	52 2.05	2-3/4X115	UL
125 5	141.3 5.563	750 5.17	180.5 7.11	250 9.84	51.5 2.03	2-3/4X115	UL
150 6	165.1 6.500	750 5.17	208 8.19	281 11.06	51.5 2.03	2-3/4X115	UL
150 6	168.3 6.625	750 5.17	211.5 8.33	285 11.22	52 2.05	2-3/4X115	UL
200 8	219.1 8.625	750 5.17	269 10.59	358 14.09	61 2.40	2-7/8X125	UL
250 10	273.0 10.750	500 3.45	326.5 12.85	420.7 16.56	63.5 2.50	2-7/8X125	UL
300 12	323.9 12.750	500 3.45	385 15.16	481 18.94	66 2.60	2-7/8X140	UL

1GX

Slim Type Rigid Coupling

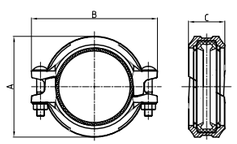


Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Pipe End Separation mm/in	Dimensions			Bolt Size	Certificate
				A mm/in	B mm/in	C mm/in	No.-Size mm/in	
32 1¼	42.4 1.669	363 2.5	0-1.6 0-0.06	65 2.56	103.5 4.07	44.5 1.75	2-3/8X55 2-M10X57	UL FM
40 1½	48.3 1.900	363 2.5	0-1.6 0-0.06	70.8 2.79	108 4.25	44.5 1.75	2-3/8X55 2-M10X57	UL FM
50 2	60.3 2.375	363 2.5	0-1.6 0-0.06	82.5 3.25	129 5.08	44.5 1.75	2-3/8X55 2-M10X57	UL
65 2½	73.0 2.875	363 2.5	0-2.1 0-0.08	94.5 3.720	136 5.354	44 1.732	2-3/8X55 2-M10X57	UL
65 2½	76.1 3.000	300 2.07	0-2.1 0-0.08	98 3.86	138 5.43	44 1.73	2-3/8X55 2-M10X57	UL FM
80 3	88.9 3.500	363 2.5	0-2.1 0-0.08	110 4.33	152 5.98	45 1.77	2-3/8X55 2-M10X57	UL FM
100 4	108.0 4.250	300 2.07	0-3.2 0-0.13	130 5.12	174 6.85	47 1.85	2-3/8X55 2-M10X57	UL FM
100 4	114.3 4.500	363 2.5	0-3.2 0-0.13	140 5.51	183 7.20	47 1.85	2-3/8X55 2-M10X57	UL FM
125 5	133 5.250	300 2.07	0-3.2 0-0.13	160 6.30	212 8.35	49 1.93	2-1/2X70 2-M12X70	UL FM
125 5	139.7 5.500	300 2.07	0-3.2 0-0.13	168 6.50	220 8.54	49 1.93	2-1/2X70 2-M12X70	UL FM
150 6	159.0 6.250	300 2.07	0-3.2 0-0.13	186 7.32	238 9.37	50 1.97	2-1/2X70 2-M12X70	UL FM
150 6	165.1 6.500	300 2.07	0-3.2 0-0.13	195 7.68	247 9.72	50 1.97	2-1/2X70 2-M12X70	UL FM
200 8	219.1 8.625	363 2.5	0-3.2 0-0.13	251 9.88	316 12.44	58 2.28	2-5/8X80 2-M16X85	UL FM
250 10	273.0 10.750	363 2.5	0-3.2 0-0.13	311 12.24	384 15.12	57.5 2.26	2-3/4X115 2-M20X115	UL FM

1GK

Angle Pad Coupling

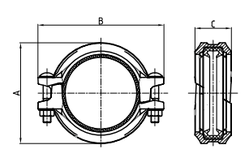
c UL us LISTED FM APPROVED



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Max. End Load kN/Lbs	Pipe End Separation mm/in	Dimensions			Bolt Size	Certificate
					A mm/in	B mm/in	C mm/in	No.-Size mm/in	
32 1¼	42.4 1.669	500 3.45	4.8/1080	0-1.6 0-0.06	64 2.52	99 3.90	46.5 1.83	2-M10X57	UL FM
40 1½	48.3 1.900	500 3.45	6.3/1420	0-3.2 0-0.13	70 2.76	105 4.13	46.5 1.83	2-M10X57	UL FM
50 2	60.3 2.375	500 3.45	9.8/2210	0-3.2 0-0.13	85 3.35	121 4.76	46.5 1.83	2-M10X57	UL FM
65 2½	73.0 2.875	500 3.45	14.5/3250	0-3.2 0-0.13	99 3.90	134 5.28	47.5 1.87	2-M10X63	UL FM
65 2½	76.1 3.000	500 3.45	15.7/3520	0-3.2 0-0.13	102 4.02	137 5.39	47.5 1.87	2-M10X63	UL FM
80 3	88.9 3.500	500 3.45	21.4/4810	0-3.2 0-0.13	115 4.53	150 5.91	47.5 1.87	2-M10X63	UL FM
100 4	114.3 4.500	500 3.45	35.4/7950	0-3.2 0-0.13	142 5.59	180 7.09	50 1.97	2-M10X70	UL FM
125 5	139.7 5.500	500 3.45	52.9/11892	0-3.2 0-0.13	171 6.73	214 8.43	52.5 2.07	2-M12X76	UL FM
150 6	165.1 6.500	500 3.45	73.8/16610	0-3.2 0-0.13	198 7.80	242 9.53	52.5 2.07	2-M12X76	UL FM
150 6	168.3 6.625	500 3.45	76.7/17230	0-3.2 0-0.13	201 7.91	245 9.65	52.5 2.07	2-M12X76	UL FM
200 8	219.1 8.625	500 3.45	129.7/29160	0-3.2 0-0.13	258 10.16	331 13.03	63.5 2.50	2-M20X115	UL FM
250 10	273.0 10.750	500 3.45	201.7/45350	0-3.2 0-0.13	321 12.64	406 15.98	64.5 2.54	2-M22X140	UL FM
300 12	323.9 12.752	350 2.41	198.5/44657	0-3.2 0-0.13	376 14.8	450 17.72	65.5 2.58	2-M22X160	——

1GKX

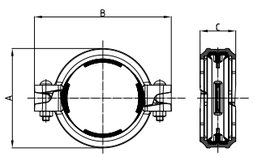
Slim Type Angle Pad Coupling



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions			Bolt Size	Certificate
			A mm/in	B mm/in	C mm/in	No.-Size mm/in	
100 4	114.3 4.500	300 2.07	140.5 5.53	177.5 6.99	46.5 1.83	2-3/8X60 2-M10X63	UL FM
150 6	165.1 6.500	300 2.07	195 7.68	240 9.45	49.5 1.95	2-1/2X70 2-M12X70	UL
200 8	219.1 8.625	300 2.07	252 9.92	319 12.56	58 2.28	2-5/8X85 2-M16X85	UL FM

1GTS

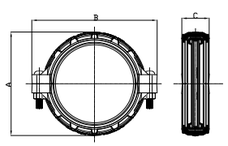
Quick-Mech S Type Rigid Coupling

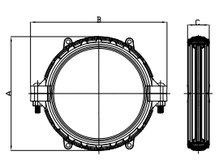


Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Max. End Load kN/Lbs	Pipe End Separation mm/in	Dimensions			Bolt Size	Certificate
					A mm/in	B mm/in	C mm/in	No.-Size mm/in	
32 1¼	42.4 1.669	300 2.07	2.9/657	3-4.5 0.118-0.177	64.8 2.55	108 4.25	46.6 1.83	2-M10X57 2-3/8X60	UL FM
40 1½	48.3 1.900	300 2.07	3.8/853	3-4.5 0.118-0.177	71.8 2.83	115 4.53	46.6 1.83	2-M10X57 2-3/8X60	UL FM
50 2	60.3 2.375	300 2.07	5.9/1329	3-5 0.118-0.197	85 3.35	125.8 4.95	48 1.89	2-M10X57 2-3/8X60	UL FM
65 2½	73.0 2.875	300 2.07	8.7/1948	3-5 0.118-0.197	97 3.82	140 5.51	48 1.89	2-M10X57 2-3/8X60	UL FM
65 2½	76.1 3.000	300 2.07	9.4/2117	3-5 0.118-0.197	100 3.94	140 5.51	48 1.89	2-M10X57 2-3/8X60	UL FM
80 3	88.9 3.500	300 2.07	12.8/2890	3-5 0.118-0.197	112.3 4.42	160 6.3	48 1.89	2-M10X63 2-3/8X60	UL FM
100 4	114.3 4.500	300 2.07	21.2/4777	4-6 0.157-0.236	137.5 5.41	196 7.72	50.5 1.99	2-M12X70 2-1/2X65	UL FM
125 5	139.7 5.500	300 2.07	31.7/7135	3.5-6 0.137-0.236	166.6 6.56	229 9.02	52.5 2.07	2-M12X70 2-1/2X65	UL FM
125 5	141.3 5.563	300 2.07	32.4/7300	3.5-6 0.137-0.236	168.1 6.62	229.5 9.04	52.5 2.07	2-M12X70 2-1/2X65	UL FM
150 6	165.1 6.500	300 2.07	44.3/9966	4-6 0.157-0.236	189.6 7.46	249 9.8	52.5 2.07	2-M12X82 2-1/2X80	UL FM
150 6	168.3 6.625	300 2.07	46.0/10356	4.5-6.5 0.177-0.260	196.3 7.73	257 10.12	52.5 2.07	2-M12X82 2-1/2X80	UL FM
200 8	216.3 8.516	300 2.07	76.0/17105	4-7 0.157-0.276	244.8 9.64	322 12.68	63 2.48	2-M16X89 2-5/8X90	UL FM
200 8	219.1 8.625	300 2.07	78/17551	4-7 0.157-0.276	254.4 10.02	326 12.83	63 2.48	2-M16X89 2-5/8X90	UL FM
250 10	273.0 10.750	300 2.07	121.1/27249	4-7 0.157-0.276	314 12.36	404 15.91	68 2.68	2-M22x140 2-7/8X140	UL
300 12	323.9 12.750	300 2.07	170.3/38280	4-7 0.157-0.276	368 14.49	473 18.62	68 2.68	2-M22x140 2-7/8X140	UL

1MN

M-Flexible Coupling

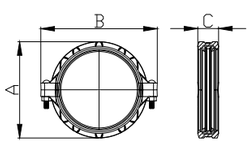


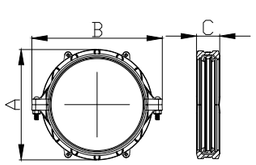


Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Max. End Load kN/Lbs	Pipe End Separation mm/in	Dimensions			Bolt Size
					A mm/in	B mm/in	C mm/in	No.-Size mm/in
350 14	355.6 14	350 2.41	239.2/53826	9.2-14 0.36-0.55	424.6 16.72	518 20.39	113 4.45	2-1X51/2
400 16	406.4 16	350 2.41	312.5/70303	9.2-14 0.36-0.55	479.4 18.87	576 22.68	113 4.45	2-1X51/2
450 18	457.2 18	350 2.41	395.5/88978	9.2-14 0.36-0.55	534 21.02	640 25.2	113 4.45	2-1X51/2
500 20	508 20	350 2.41	488.2/109849	9.2-14 0.36-0.55	589 23.19	712 28.03	113 4.45	2-11/8X51/2
600 24	609.6 24	350 2.41	703.0/158183	9.2-14 0.36-0.55	696.6 27.43	814 32.05	113 4.45	2-11/8X51/2
650 26	660.4 26	300 2.07	708.7/159454	10.98-14.02 0.43-0.55	747.4 29.43	864 34.02	131 5.16	4-1X51/2

1MG

M-Rigid Coupling

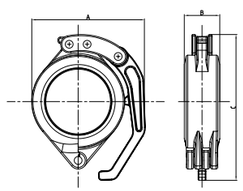




Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Max. End Load kN/Lbs	Pipe End Separation mm/in	Dimensions			Bolt Size
					A mm/in	B mm/in	C mm/in	No.-Size mm/in
350 14	355.6 14	350 2.41	239.2/53826	8.2-13 0.32-0.51	424.6 16.72	518 20.39	114 4.49	2-1X51/2
400 16	406.4 16	350 2.41	312.5/70303	8.2-13 0.32-0.51	477.4 18.8	576 22.68	114 4.49	2-1X51/2
450 18	457.2 18	350 2.41	395.5/88978	8.2-13 0.32-0.51	529 20.83	640 25.2	114 4.49	2-1X51/2
500 20	508 20	350 2.41	488.2/109849	8.2-13 0.32-0.51	588 23.15	712 28.03	114 4.49	2-11/8X51/2
600 24	609.6 24	350 2.41	703.0/158183	8.2-13 0.32-0.51	691.6 27.23	814 32.05	114 4.49	2-11/8X51/2
650 26	660.4 26	300 2.07	708.7/159454	9.48-12.52 0.37-0.49	744.4 29.31	880 34.65	131 5.16	4-1X51/2

3H

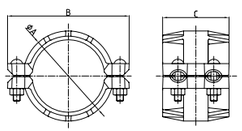
Standard Wrench Coupling



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Max. End Load kN/Lbs	Pipe End Separation mm/in	Dimensions		
					A mm/in	B mm/in	C mm/in
25 1	33.7 1.33	300 2.07	1.8/415	0-1.6 0-006	76 2.99	44 1.73	101 3.98
32 1¼	42.4 1.67	300 2.07	2.9/657	0-1.6 0-006	87 3.43	48 1.89	133 5.24
40 1½	48.3 1.90	300 2.07	3.8/854	0-1.6 0-006	92 3.62	48 1.89	108 4.25
50 2	60.3 2.37	300 2.07	5.9/1329	0-1.6 0-006	102 4.02	48 1.89	121 4.76
65 2½	73 2.87	300 2.07	8.7/1948	0-1.6 0-006	121 4.76	48 1.89	149 5.87
80 3	88.9 3.50	300 2.07	12.8/2890	0-1.6 0-006	143 5.63	45.5 1.79	180 7.09
100 4	114.3 4.50	300 2.07	21.2/4777	0-3.2 0-0.13	175 6.89	54 2.13	197 7.76
125 5	141.3 5.56	300 2.07	32.4/7300	0-3.2 0-0.13	222 8.74	54 2.13	241 9.49
150 6	168.3 6.63	300 2.07	46/10356	0-3.2 0-0.13	251 9.88	54 2.13	276 10.87
200 8	219.1 8.63	300 2.07	78/17551	0-3.2 0-0.13	311 12.24	64 2.52	330 12.99

H305

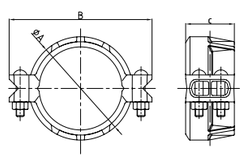
HDPE Coupling



Nominal Size mm/in	Pipe O.D mm/in	Dimensions			Bolt Size
		A mm/in	B mm/in	C mm/in	No.-Size mm/in
50 2	60.3 2.375	86.5 3.406	133 5.24	116 4.567	4-1/2X65
80 3	88.9 3.5	118 4.65	165 6.5	116 4.567	4-1/2X75
100 4	114.3 4.5	148 5.827	202 7.953	146 5.75	4-1/2X75
150 6	168.3 6.625	203 7.99	273 10.75	149 5.87	4-5/8X85
200 8	219.1 8.625	263 10.35	333 13.11	152 5.98	4-5/8X85
250 10	273.0 10.75	321 12.65	399 15.709	165 6.496	4-3/4X120
300 12	323.9 12.75	372 14.656	452 17.795	185 7.28	4-3/4X120

H307

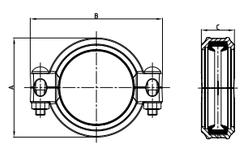
HDPE Transition Coupling

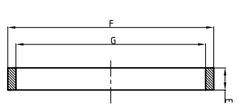


Nominal Size mm/in	Pipe O.D mm/in	Dimensions			Bolt Size
		A mm/in	B mm/in	C mm/in	No.-Size mm/in
50 2	60.3 2.375	86.5 3.406	147 5.787	79 3.11	4-1/2X65
80 3	88.9 3.5	116 4.567	176 6.929	79 3.11	4-1/2X75
100 4	114.3 4.5	148 5.827	209 8.228	95 3.75	4-1/2X75
150 6	168.3 6.625	202 7.95	280 11.02	95 3.74	4-5/8X85
200 8	219.1 8.625	264 10.39	342 13.46	107.5 4.23	4-5/8X85
250 10	273.0 10.75	321 12.65	424 16.693	127 5	4-3/4X120
300 12	323.9 12.75	372 14.656	483 19.016	127 5	4-3/4X120

N20TH

Shoulder Welded Ring Pipe Clamp



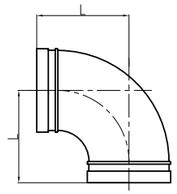


Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Max. End Load KN/Lbs	Pipe End Separation mm/in	Dimensions			Bolt Size
					A mm/in	B mm/in	C mm/in	No.-Size mm/in
50 2	60.3 2.375	580 4.00	11.4/2569	0-3 0-0.118	94 3.70	139.5 5.49	44.5 1.75	2-M12X70
80 3	88.9 3.500	580 4.00	24.8/5584	0-3 0-0.118	124 4.88	169 6.65	47 1.85	2-M12X70
100 4	114.3 4.500	580 4.00	42.0/9230	0-3 0-0.118	154 6.06	205 8.07	50.5 1.99	2-M12X70
150 6	165.1 6.500	435 3.00	64.2/14443	0-3 0-0.118	207 8.15	274 10.79	51.5 2.03	2-M16X85
200 8	219.1 8.625	435 3.00	113.1/25437	0-3 0-0.118	273 10.75	340 13.39	61 2.40	2-M16X95

Weld Rings Nominal Size mm/in	Dimensions		
	E mm/in	F mm/in	G mm/in
50 2	16 0.63	67 2.64	60.3 2.37
80 3	16 0.63	97 3.82	88.9 3.50
100 4	17.5 0.69	122 4.80	114.3 4.50
150 6	17.5 0.69	175 6.89	165.1 6.50
200 8	20.5 0.81	232 9.13	219.1 8.63

90

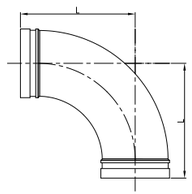
90° Elbow



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
25 1	33.7 1.315	500 3.45	57 2.24	UL FM VdS LPCB
32 1¼	42.4 1.660	500 3.45	70 2.75	UL FM VdS LPCB
40 1½	48.3 1.900	500 3.45	70 2.75	UL FM VdS LPCB
50 2	60.3 2.375	500 3.45	82.5 3.25	UL FM VdS LPCB
65 2½	73.0 2.875	500 3.45	95 3.74	UL FM
65 2½	76.1 3.000	500 3.45	95 3.74	UL FM VdS LPCB
80 3	88.9 3.500	500 3.45	108 4.25	UL FM VdS LPCB
100 4	108.0 4.250	500 3.45	127 5.00	——
100 4	114.3 4.500	500 3.45	127 5.00	UL FM VdS LPCB
125 5	133.0 5.250	500 3.45	122 4.80	UL FM
125 5	139.7 5.500	500 3.45	140 5.50	UL FM VdS LPCB
125 5	141.3 5.563	500 3.45	140 5.50	UL FM
150 6	159.0 6.250	500 3.45	165 6.50	——
150 6	165.1 6.500	500 3.45	165 6.50	UL FM LPCB
150 6	168.3 6.625	500 3.45	165 6.50	UL FM VdS LPCB
200 8	219.1 8.625	500 3.45	197 7.75	UL FM VdS LPCB
250 10	267.4 10.528	300 2.07	228.5 9.00	UL FM
250 10	273.0 10.750	500 3.45	228.5 9.00	UL FM VdS
300 12	318.5 12.539	300 2.07	254 10.00	UL FM
300 12	323.9 12.750	500 3.45	254 10.00	UL FM VdS
350 14	355.6 14.000	300 2.07	280 11.02	UL
350 14	377.0 14.84	300 2.07	279 10.98	——
400 16	406.4 16.000	300 2.07	305 12.00	UL
400 16	426.0 16.77	300 2.07	305 12.00	——
450 18	457.2 18.000	300 2.07	394 15.50	UL
450 18	480.0 18.90	300 2.07	335 13.19	——
500 20	508.0 20.000	300 2.07	438 17.25	UL
600 24	609.6 24.000	300 2.07	508 20.00	UL

90-1.5D

90° Elbow

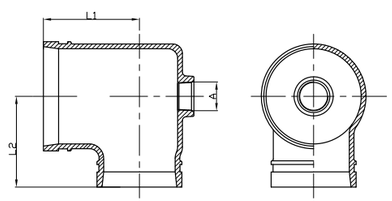


Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in
80 3	88.9 3.500	500 3.45	149 5.87
100 4	114.3 4.500	500 3.45	191 7.52
150 6	168.3 6.625	500 3.45	273 10.75

90C

90° Hydrant Elbow

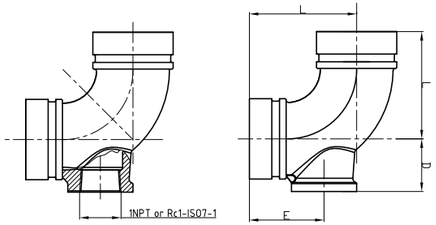
Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions A	Dimensions L 1 mm/in	Dimensions L 2 mm/in	Certificate
100X80X25 4X3X1	114.3X88.9X33.7 4.500X3.500X1.327	300 2.07	1-11.5NPT Rp1-ISO7/1	102 4.016	95 3.74	UL FM
150x80X25 6X3X1	165.1X88.9X33.7 6.500X3.500X1.327	300 2.07	1-11.5NPT Rp1-ISO7/1	130 5.118	130 5.118	UL FM



90C

90° Drain Elbow

Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Dimensions D mm/in	Dimensions E mm/in	Certificate
50 2	60.3 2.375	300 2.07	82.5 3.248	57 2.244	40 1.575	——
65 21/2	73 2.875	300 2.07	95 3.74	70 2.756	43 1.693	——
80 3	88.9 3.500	300 2.07	108 4.25	70 2.756	53 2.087	——
100 4	114.3 4.5	300 2.07	127 5	70 2.756	66 2.598	——
150 6	168.3 6.625	300 2.07	165 6.496	70 2.756	93 3.661	——
200 8	219.1 8.625	300 2.07	197 7.756	70 2.756	126 4.961	——



90R

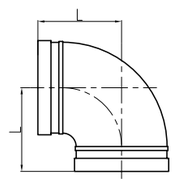
90° Reducing Elbow

Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
80X65 3X2 1/2	88.9X76.1 3.500X3.000	500 3.45	108 4.25	UL FM
100X65 4X2 1/2	114.3X76.1 4.500X3.000	500 3.45	127 5.00	UL FM
100X80 4X3	114.3X88.9 4.500X3.500	500 3.45	127 5.00	UL FM
150X100 6X4	165.1X114.3 6.500X4.500	500 3.45	165 6.50	UL FM
150X100 6X4	168.3X114.3 6.625X4.500	500 3.45	165 6.50	UL FM

90S ✓

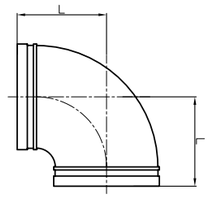
Light-duty 90° Elbow

Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
50 2	57.0 2.244	300 2.07	70 2.75	——
50 2	60.3 2.375	300 2.07	70 2.75	UL FM VdS LPCB
65 2½	73.0 2.875	300 2.07	76 3.00	UL FM
65 2½	76.1 3.000	300 2.07	76 3.00	UL FM VdS LPCB
80 3	88.9 3.500	300 2.07	85.5 3.37	UL FM VdS LPCB
100 4	108.0 4.500	500 3.45	101 3.98	UL FM
100 4	114.3 4.500	365 2.52	101 3.98	UL FM VdS LPCB
125 5	139.7 5.500	300 2.07	124 4.88	UL FM VdS LPCB
150 6	159.0 6.500	300 2.07	140 5.50	UL FM
150 6	165.1 6.500	365 2.52	140 5.50	UL FM LPCB
150 6	168.3 6.625	300 2.07	140 5.50	UL FM VdS LPCB
200 8	216.3 8.625	300 2.07	175 6.89	UL FM
200 8	219.1 8.625	300 2.07	175 6.89	UL FM VdS LPCB



90X

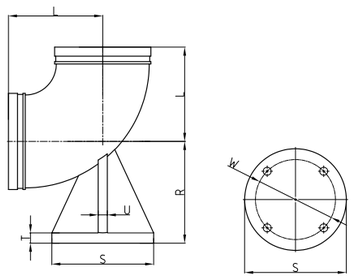
Slim Type 90°Elbow



Nominal Size mm/in	Pipe O.D. mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
80 3	88.9 3.5	300 2.07	80.5 3.17	UL FM
100 4	108.0 4.250	300 2.07	92 3.62	UL FM
100 4	114.3 4.500	300 2.07	96 3.78	UL FM
125 5	133.0 5.250	300 2.07	109 4.29	UL FM
125 5	139.7 5.500	300 2.07	116 4.57	UL FM
125 5	141.3 5.563	300 2.07	116 4.57	UL FM
150 6	159.0 6.250	300 2.07	121.5 4.78	UL FM
150 6	165.1 6.500	300 2.07	130 5.12	UL FM
150 6	168.3 6.625	300 2.07	130 5.12	UL FM
250 10	273.0 10.750	300 2.07	204 8.03	UL FM
300 12	323.9 12.750	300 2.07	220 8.66	UL FM

90CZ

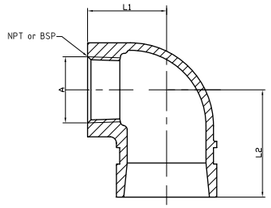
Base Elbow

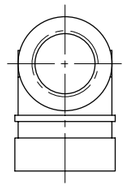


Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	R mm/in	U mm/in	T mm/in	S mm/in	W mm/in
80 3	88.9 3.500	300 2.07	108 4.25	124 4.88	13 0.5	14 0.56	127 5	99 3.88
100 4	114.3 4.500	300 2.07	127 5.00	140 5.5	13 0.5	16 0.62	152 6	121 4.75
150 6	168.3 6.625	300 2.07	165 6.50	178 7	16 0.62	18 0.69	178 7	140 5.5
200 8	219.1 8.625	300 2.07	197 7.75	213 8.38	22 0.88	24 0.94	229 9	191 7.5
250 10	273.0 10.750	300 2.07	229 9.00	248 9.75	22 0.88	24 0.94	229 9	191 7.5
300 12	323.9 12.750	300 2.07	254 10.00	286 11.25	25 1	25 1	279 11	241 9.5

91R

90° END-ALL Elbow

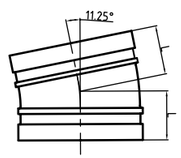




Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions A (NPT/BSP)	Dimensions L1 mm/in	Dimensions L2 mm/in	Certificate
32X15 11/4X1/2	42.4X21.3 1.660X0.825	500 3.45	1/2	35.1 1.382	44.5 1.752	UL FM
32X20 11/4X3/4	42.4X26.9 1.660X1.050	500 3.45	3/4	34.9 1.374	47.6 1.874	UL FM
32X25 11/4X1	42.4X33.7 1.660X1.315	500 3.45	1	38.1 1.5	51.6 2.031	UL FM
40X15 11/2X1/2	48.3X21.3 1.900X0.825	500 3.45	1/2	34.9 1.374	44.5 1.752	UL FM
40X20 11/2X3/4	48.3X26.9 1.900X1.050	500 3.45	3/4	34.9 1.374	47.6 1.874	UL FM
40X25 11/2X1	48.3X33.7 1.900X1.315	500 3.45	1	38.1 1.5	51.6 2.031	UL FM
50X15 2X1/2	60.3X21.3 2.375X0.825	500 3.45	1/2	41.4 1.63	44.5 1.752	UL FM
50X20 2X3/4	60.3X26.9 2.375X1.050	500 3.45	3/4	41.3 1.626	47.6 1.874	UL FM
50X25 2X1	60.3X33.7 2.375X1.315	500 3.45	1	44.5 1.752	51.6 2.031	UL FM
65X15 21/2X1/2	73.0X21.3 2.875X0.825	500 3.45	1/2	46 1.811	44.5 1.752	UL FM
65X20 21/2X3/4	73.0X26.9 2.875X1.050	500 3.45	3/4	46 1.811	47.6 1.874	UL FM
65X25 21/2X1	73.0X33.7 2.875X1.315	500 3.45	1	49.2 1.937	51.6 2.031	UL FM
65X25 21/2X1	76.1X33.7 2.996X1.327	500 3.45	1	49.2 1.94	51.6 2.03	——
80X20 3X3/4	88.9X26.9 3.500X1.050	500 3.45	3/4	60.3 2.374	52.4 2.063	UL FM
80X25 3X1	88.9X33.7 3.500X1.315	500 3.45	1	63.5 2.5	52.4 2.063	UL FM

105

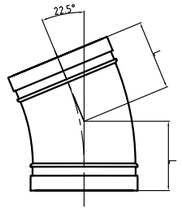
11.25° Elbow



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
32 1 1/4	42.4 1.660	500 3.45	35 1.38	UL FM VdS
40 1 1/2	48.3 1.900	500 3.45	35 1.38	UL FM VdS
50 2	60.3 2.375	500 3.45	35 1.38	UL FM VdS LPCB
65 2 1/2	73.0 2.875	500 3.45	38 1.506	UL FM
65 2 1/2	76.1 3.000	500 3.45	38 1.506	UL FM VdS LPCB
80 3	88.9 3.500	500 3.45	38 1.50	UL FM VdS LPCB
100 4	108.0 4.250	500 3.45	44 1.73	UL FM
100 4	114.3 4.500	500 3.45	44 1.73	UL FM VdS LPCB
125 5	139.7 5.500	500 3.45	51 2.00	UL FM VdS LPCB
150 6	159.0 6.250	500 3.45	51 2.00	UL FM
150 6	165.1 6.500	500 3.45	51 2.00	UL FM LPCB
150 6	168.3 6.625	500 3.45	51 2.00	UL FM VdS
200 8	219.1 8.625	500 3.45	51 2.00	UL FM VdS LPCB

110

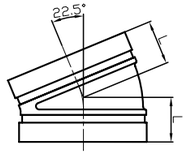
22.5° Elbow



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
32 1¼	42.4 1.660	500 3.45	45 1.77	UL FM VdS
40 1½	48.3 1.900	500 3.45	45 1.77	UL FM VdS
50 2	60.3 2.375	500 3.45	48 1.89	UL FM VdS
65 2½	73.0 2.875	500 3.45	51 2.00	UL FM
65 2½	76.1 3.000	500 3.45	51 2.00	UL FM VdS LPCB
80 3	88.9 3.500	500 3.45	57 2.24	UL FM VdS LPCB
100 4	108.0 4.250	500 3.45	73 2.87	UL FM
100 4	114.3 4.500	500 3.45	73 2.87	UL FM VdS LPCB
125 5	139.7 5.500	500 3.45	73 2.87	UL FM LPCB
150 6	159.0 6.250	500 3.45	79 3.11	UL FM
150 6	165.1 6.500	500 3.45	79 3.11	UL FM LPCB
150 6	168.3 6.625	500 3.45	79 3.11	UL FM VdS
200 8	219.1 8.625	500 3.45	98 3.86	UL FM VdS LPCB

110X

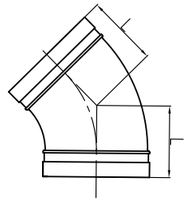
Slim Type 22.5°Elbow



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
100 4	114.3 4.500	300 2.07	40 1.57	UL FM
150 6	159.0 6.250	300 2.07	45 1.77	UL FM
150 6	165.1 6.500	300 2.07	45 1.77	UL FM

120

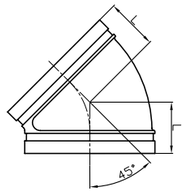
45° Elbow



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
25 1	33.7 1.315	500 3.45	44.5 1.75	UL FM VdS LPCB
32 1¼	42.4 1.660	500 3.45	44.5 1.75	UL FM VdS LPCB
40 1½	48.3 1.900	500 3.45	44.5 1.75	UL FM VdS LPCB
50 2	60.3 2.375	500 3.45	51 2.00	UL FM VdS LPCB
65 2½	73.0 2.875	500 3.45	57 2.24	UL FM
65 2½	76.1 3.000	500 3.45	57 2.24	UL FM VdS LPCB
80 3	88.9 3.500	500 3.45	63.5 2.50	UL FM VdS LPCB
100 4	108.0 4.250	500 3.45	76 3.00	UL FM
100 4	114.3 4.500	500 3.45	76 3.00	UL FM VdS LPCB
125 5	133.0 5.250	500 3.45	82.5 3.25	UL FM
125 5	139.7 5.500	500 3.45	82.5 3.25	UL FM VdS LPCB
125 5	141.3 5.563	500 3.45	82.5 3.25	UL FM
150 6	159.0 6.250	500 3.45	89 3.50	UL FM
150 6	165.1 6.500	500 3.45	89 3.50	UL FM LPCB
150 6	168.3 6.625	500 3.45	89 3.50	UL FM VdS LPCB
200 8	216.3 8.516	300 2.07	108 4.25	UL FM
200 8	219.1 8.625	500 3.45	108 4.25	UL FM VdS LPCB
250 10	267.4 10.528	300 2.07	120.5 4.75	UL FM
250 10	273.0 10.750	500 3.45	120.5 4.75	UL FM VdS
300 12	318.5 12.750	300 2.07	133 5.25	UL FM
300 12	323.9 12.750	500 3.45	133 5.25	UL FM VdS
350 14	377 14.843	300 2.07	122 4.80	——
350 14	355.6 14.000	300 2.07	152 6.00	UL
400 16	406.4 16.000	300 2.07	184 7.25	UL
450 18	457.2 18.000	300 2.07	203 8.00	UL
500 20	508.0 20.000	300 2.07	229 9.00	UL
600 24	609.6 24.000	300 2.07	280 11.00	UL

120X ✓

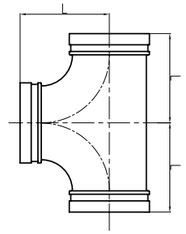
Slim Type 45°Elbow



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
80 3	88.9 3.500	300 2.07	51 2.01	UL FM
100 4	108.0 4.250	300 2.07	52 2.05	UL FM
100 4	114.3 4.500	300 2.07	54 2.13	UL FM
125 5	139.7 5.500	300 2.07	60 2.36	UL FM
150 6	159.0 6.250	300 2.07	63 2.48	UL FM
150 6	165.1 6.500	300 2.07	65 2.56	UL FM
150 6	168.3 6.625	300 2.07	65 2.56	UL FM
200 8	219.1 8.625	300 2.07	80 3.15	UL FM
250 10	273.0 10.750	300 2.07	95 3.74	UL FM

130

Tee

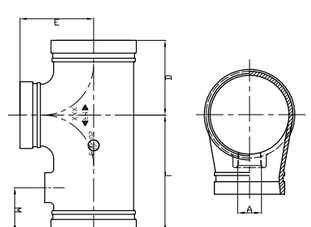


Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
25 1	33.7 1.315	500 3.45	57 2.24	UL FM VdS LPCB
32 ✓ 1¼	42.4 1.660	500 3.45	70 2.75	UL FM VdS LPCB
40 1½	48.3 1.900	500 3.45	70 2.75	UL FM VdS LPCB
50 2	60.3 2.375	500 3.45	82.5 3.25	UL FM VdS LPCB
65 2½	73.0 2.875	500 3.45	95 3.74	UL FM
65 2½	76.1 3.000	500 3.45	95 3.74	UL FM VdS LPCB
80 3	88.9 3.500	500 3.45	108 4.25	UL FM VdS LPCB
100 4	108.0 4.250	500 3.45	127 5.00	——
100 4	114.3 4.500	500 3.45	127 5.00	UL FM VdS LPCB
125 5	133.0 5.250	500 3.45	122 4.80	UL FM
125 5	139.7 5.500	500 3.45	140 5.50	UL FM VdS LPCB
125 5	141.3 5.563	500 3.45	140 5.50	UL FM
150 6	159.0 6.250	500 3.45	165 6.50	——
150 6	165.1 6.500	500 3.45	165 6.50	UL FM LPCB
150 6	168.3 6.625	500 3.45	165 6.50	UL FM VdS LPCB
200 8	219.1 8.625	500 3.45	197 7.75	UL FM VdS LPCB
250 10	267.4 10.528	500 3.45	229 9.00	UL FM
250 10	273.0 10.750	500 3.45	229 9.00	UL FM VdS
300 12	318.5 12.539	500 3.45	254 10.00	——
300 12	323.9 12.750	500 3.45	254 10.00	UL FM VdS
350 14	355.6 14.000	300 2.07	280 11.02	UL
350 14	377.0 14.84	300 2.07	279 10.98	——
400 16	406.4 16.000	300 2.07	305 12.00	UL
400 16	426.0 16.77	300 2.07	285 11.22	——
450 18	457.2 18.000	300 2.07	342 13.46	UL
450 18	480.0 18.90	300 2.07	335 13.19	——
500 20	508.0 20.000	300 2.07	381 15.00	UL
600 24	609.6 24.000	300 2.07	432 17.01	UL

130C

Reducing tee

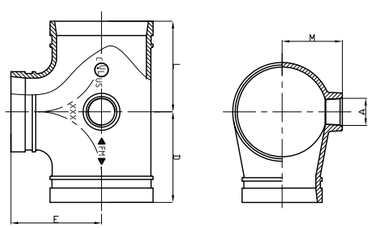
Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions					Certificate
			A	L mm/in	D mm/in	E mm/in	M mm/in	
100X80X25 4X3X1	114.3X88.9X33.7 4.5X3.5X1.327	300 2.07	1-11.5NPT Rp1-ISO7/1	160 6.3	102 4.02	102 4.02	60 2.36	UL FM
150X80X25 6X3X1	165.1X88.9X33.7 6.5X3.5X1.327	300 2.07	1-11.5NPT Rp1-ISO7/1	165 6.5	130 5.12	130 5.12	60 2.36	UL FM



130D

Reducing tee

Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions					Certificate
			A	L mm/in	D mm/in	E mm/in	M mm/in	
100X80X25 4X3X1	114.3X88.9X33.7 4.5X3.5X1.327	300 2.07	1-11.5NPT Rp1-ISO7/1	102 4.02	102 4.02	102 4.02	67 2.638	UL FM
150X80X25 6X3X1	165.1X88.9X33.7 6.5X3.5X1.327	300 2.07	1-11.5NPT Rp1-ISO7/1	130 5.12	130 5.12	130 5.12	91 3.58	UL FM



130S ✓

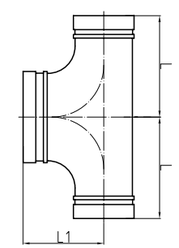
Light-duty Tee

Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
50 2	57.0 2.244	300 2.07	70 2.75	——
50 2	60.3 2.375	300 2.07	70 2.75	UL FM VdS LPCB
65 2½	73.0 2.875	300 2.07	76 3.00	UL FM
65 2½	76.1 3.000	300 2.07	76 3.00	UL FM VdS LPCB
80 3	88.9 3.500	300 2.07	85.5 3.37	UL FM VdS LPCB
100 4	108.0 4.500	500 3.45	101 3.98	UL FM
100 4	114.3 4.500	300 2.07	101 3.98	UL FM VdS LPCB
125 5	139.7 5.500	300 2.07	124 4.88	UL FM VdS LPCB
150 6	159.0 6.500	300 2.07	140 5.50	UL FM
150 6	165.1 6.500	300 2.07	140 5.50	UL FM LPCB
150 6	168.3 6.625	300 2.07	140 5.50	UL FM VdS LPCB
200 8	216.3 8.625	300 2.07	175 6.89	UL FM
200 8	219.1 8.625	300 2.07	175 6.89	UL FM VdS LPCB

130R

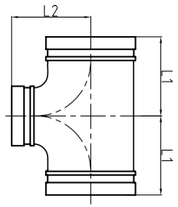
Reducing Tee

Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Dimensions L 1 mm/in	Certificate
65×65×80 2½×2½×3	76.1×76.1×88.9 3.000×3.000×3.500	500 3.45	108 4.25	95 3.74	——
65×65×100 2½×2½×4	76.1×76.1×114.3 3.000×3.000×4.500	500 3.45	127 5.00	102 4.02	——
80×80×100 3×3×4	88.9×88.9×114 3.500×3.500×4.500	500 3.45	127 5.00	102 4.02	——



130R

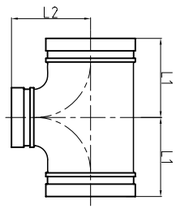
Reducing Tee



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L 1 mm/in	Dimensions L 2 mm/in	Certificate
50×25 2×1	60.3×33.7 2.375×1.315	500 3.45	70 2.75	70 2.75	UL FM VdS LPCB
50×40 2×1½	60.3×48.3 2.375×1.900	500 3.45	70 2.75	70 2.75	UL FM VdS LPCB
65×40 2½×1½	73.0×48.3 2.875×1.900	500 3.45	76 3.00	76 3.00	UL FM
65×50 2½×2	73.0×60.3 2.875×2.375	500 3.45	69 2.72	76 3.00	UL FM
65×32 2½×1¼	76.1×42.4 3.000×1.660	500 3.45	76 3.00	76 3.00	UL FM
65×40 2½×1½	76.1×48.3 3.000×1.900	500 3.45	76 3.00	76 3.00	UL FM VdS LPCB
65×50 2½×2	76.1×60.3 3.000×2.375	500 3.45	69 2.72	76 3.00	UL FM VdS LPCB
80×32 3×1	88.9×33.7 3.500×1.315	500 3.45	108 4.25	108 4.25	UL FM VdS LPCB
80×32 3×1¼	88.9×42.4 3.500×1.660	500 3.45	85.5 3.37	85.5 3.37	UL FM
80×40 3×1½	88.9×48.3 3.500×1.900	500 3.45	85.5 3.37	85.5 3.37	UL FM VdS LPCB
80×50 3×2	88.9×60.3 3.500×2.375	500 3.45	85.5 3.37	85.5 3.37	UL FM VdS LPCB
80×65 3×2½	88.9×73.0 3.500×2.875	500 3.45	85.5 3.37	85.5 3.37	UL FM
80×65 3×2½	88.9×76.1 3.500×3.000	500 3.45	85.5 3.37	85.5 3.37	UL FM VdS LPCB
100×50 4×2	108.0×60.3 4.250×2.375	500 3.45	101 3.98	101 3.98	UL FM
100×80 4×3	108.0×88.9 4.250×3.500	500 3.45	101 3.98	101 3.98	UL FM
100×25 4×1	114.3×33.7 4.500×1.315	500 3.45	101 3.98	101 3.98	UL FM VdS LPCB
100×40 4×1½	114.3×48.3 4.500×1.900	500 3.45	101 3.98	101 3.98	UL FM VdS LPCB
100×50 4×2	114.3×60.3 4.500×2.375	500 3.45	101 3.98	101 3.98	UL FM VdS LPCB
100×65 4×21/2	108.0×73.0 4.250×2.875	500 3.45	101 3.98	101 3.98	UL FM
100×65 4×2½	114.3×73.0 4.500×2.875	500 3.45	101 3.98	101 3.98	UL FM
100×65 4×2½	114.3×76.1 4.500×3.000	500 3.45	101 3.98	101 3.98	UL FM VdS LPCB
100×80 4×3	114.3×88.9 4.500×3.500	500 3.45	101 3.98	101 3.98	UL FM VdS LPCB
125×50 5×2	133.0×60.3 5.250×2.375	500 3.45	124 4.88	124 4.88	UL FM
125×65 5×2½	133.0×76.1 5.250×3.000	500 3.45	124 4.88	124 4.88	UL FM
125×100 5×4	133.0×108.0 5.250×4.250	500 3.45	124 4.88	124 4.88	UL FM
125×100 5×4	133.0×114.3 5.250×4.500	500 3.45	124 4.88	124 4.88	UL FM
125×40 5×1½	139.7×48.3 5.500×1.900	500 3.45	124 4.88	124 4.88	UL FM
125×50 5×2	139.7×60.3 5.500×2.375	500 3.45	124 4.88	124 4.88	UL FM
125×65 5×2½	139.7×76.1 5.500×3.000	500 3.45	124 4.88	124 4.88	UL FM
125×80 5×3	139.7×88.9 5.500×3.500	500 3.45	124 4.88	124 4.88	UL FM
125×100 5×4	139.7×114.3 5.500×4.500	500 3.45	124 4.88	124 4.88	UL FM VdS LPCB
125×50 5×2	141.3×60.3 5.563×2.375	500 3.45	124 4.88	124 4.88	UL FM
125×80 5×3	141.3×88.9 5.563×3.500	500 3.45	124 4.88	124 4.88	UL FM
125×100 5×4	141.3×114.3 5.563×4.500	500 3.45	124 4.88	124 4.88	UL FM
150×60 6×2	159.0×60.3 6.250×2.375	500 3.45	140 5.50	140 5.50	UL FM
150×65 6X2½	159.0×76.1 6.250×3.000	500 3.45	140 5.50	140 5.50	UL FM
150×80 6×3	159.0×88.9 6.250×3.500	500 3.45	140 5.50	140 5.50	UL FM
150×100 6×4	159.0×108.0 6.250×4.250	500 3.45	140 5.50	140 5.50	UL
150×100 6×4	159.0×114.3 6.250×4.500	500 3.45	140 5.50	140 5.50	UL FM
150×125 6×5	159.0×133.0 6.250×5.250	500 3.45	140 5.50	140 5.50	UL FM

130R

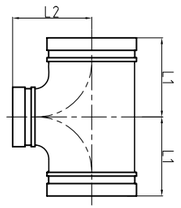
Reducing Tee



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L 1 mm/in	Dimensions L 2 mm/in	Certificate
150×50 6×2	165.1×60.3 6.500×2.375	300 2.07	140 5.50	140 5.50	UL FM
150×65 6×2½	165.1×76.1 6.500×3.000	300 2.07	140 5.50	140 5.50	UL FM
150×80 6×3	165.1×88.9 6.500×3.500	300 2.07	140 5.50	140 5.50	UL FM LPCB
150×100 6×4	165.1×114.3 6.500×4.500	300 2.07	140 5.50	140 5.50	UL FM LPCB
150×125 6×5	165.1×139.7 6.500×5.500	300 2.07	140 5.50	140 5.50	UL FM LPCB
165×133	165.1×133.0 6.500×5.250	300	140 5.50	140 5.50	UL FM
150×50 6×2	168.3×60.3 6.625×2.375	500 3.45	140 5.50	140 5.50	UL FM VdS LPCB
150×65 6×2½	168.3×73.0 6.625×2.875	500 3.45	140 5.50	140 5.50	UL FM
150×65 6×2½	168.3×76.1 6.625×3.000	500 3.45	140 5.50	140 5.50	UL FM VdS LPCB
150×80 6×3	168.3×88.9 6.625×3.500	500 3.45	140 5.50	140 5.50	UL FM VdS LPCB
150×100 6×4	168.3×114.3 6.625×4.500	500 3.45	140 5.50	140 5.50	UL FM VdS LPCB
150×125 6×5	168.3×139.7 6.625×5.500	300 2.07	140 5.50	140 5.50	UL FM VdS LPCB
150×125 6×5	168.3×141.3 6.625×5.563	300 2.07	140 5.50	140 5.50	UL FM
200×100 8×4	216.3×114.3 8.516×4.500	300 2.07	175 6.89	175 6.89	UL FM
200×150 8×6	216.3×165.1 8.516×6.500	300 2.07	175 6.89	175 6.89	UL FM
200×50 8×2	219.1×60.3 8.625×2.375	500 3.45	175 6.89	175 6.89	UL FM VdS LPCB
200×65 8×2½	219.1×76.1 8.625×3.000	300 2.07	175 6.89	175 6.89	UL FM
200×80 8×3	219.1×88.9 8.625×3.500	500 3.45	175 6.89	175 6.89	UL FM VdS LPCB
200×100 8×4	219.1×108.0 8.625×4.250	500 3.45	175 6.89	175 6.89	UL FM
200×100 8×4	219.1×114.3 8.625×4.500	500 3.45	175 6.89	175 6.89	UL FM VdS LPCB
200×125 8×5	219.1×133.0 8.625×5.250	300 2.07	175 6.89	175 6.89	UL FM
200×125 8×5	219.1×139.7 8.625×5.500	300 2.07	175 6.89	175 6.89	UL FM
200×150 8×6	219.1×159.0 8.625×6.250	300 2.07	175 6.89	175 6.89	UL FM
200×150 8×6	219.1×165.1 8.625×6.500	300 2.07	175 6.89	175 6.89	UL FM
200×150 8×6	219.1×168.3 8.625×6.625	500 3.45	175 6.89	175 6.89	UL FM VdS LPCB
219×65 8×21/2	219.1×73.0 8.625×2.875	300 207	175 6.89	175 6.89	UL FM
250×100 10×4	273.0×114.3 10.750×4.500	500 3.45	228.6 9.00	228.6 9.00	UL FM
250×150 10×6	273.0×159.0 10.750×6.250	500 3.45	229 9.00	229 9.00	——
250×150 10×6	273.0×165.1 10.750×6.500	300 2.07	229 9.00	229 9.00	UL FM
250×150 10×6	273.0×168.3 10.750×6.625	300 2.07	229 9.00	229 9.00	UL FM VdS
250×200 10×8	273.0×219.1 10.750×8.625	300 2.07	229 9.00	229 9.00	UL FM VdS
300×65 12×2½	323.9×73.0 12.750×2.875	300 2.07	254 10	254 10	——
300×80 12×3	323.9×88.9 12.750×3.500	300 2.07	254 10	254 10	——
300×150 12×6	323.9×165.1 12.750×6.500	300 2.07	254 10	254 10	UL FM
300×150 12×6	323.9×168.3 12.750×6.625	300 2.07	254 10	254 10	UL FM
300×200 12×8	323.9×219.1 12.750×8.625	300 2.07	254 10	254 10	UL FM VdS
300×250 12×10	323.9×273.0 12.750×10.750	300 2.07	254 10	254 10	UL FM VdS
450×300 18×12	480.0×323.9 18.897×12.750	300 2.07	335 13.188	335 13.188	——
450×350 18×14	480.0×377.0 18.897×14.840	300 2.07	335 13.188	335 13.188	——
350×150 14×6	355.6×168.3 14.000×6.625	300 2.07	279 10.98	238 9.37	——

130R

Reducing Tee

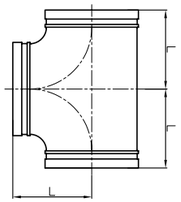


Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L 1 mm/in	Dimensions L 2 mm/in	Certificate
350×200 14×8	355.6×219.1 14.00×8.625	300 2.07	280 11.02	280 11.02	UL
350×250 14×10	355.6×273.0 14.000×10.750	300 2.07	279 10.98	279 10.98	UL
350×300 14×12	355.6×323.9 14.000×12.750	300 2.07	279 10.98	279 10.98	UL
350×125 14×5	377.0×133.0 14.840×5.250	300 2.07	240 9.45	265 10.43	——
350×150 14×6	377.0×159.0 14.840×6.250	300 2.07	240 9.45	265 10.43	——
350×200 14×8	377.0×219.1 14.840×8.625	300 2.07	240 9.45	265 10.43	——
350×250 14×10	377.0×273.0 14.840×10.750	300 2.07	240 9.45	265 10.43	——
350×300 14×12	377.0×323.9 14.840×12.750	300 2.07	240 9.45	265 10.43	——
400×150 16×6	406.4×168.3 16.000×6.625	300 2.07	305 12.01	274 10.79	——
400×200 16×8	406.4×219.1 16.000×8.625	300 2.07	305 12.01	280 10.02	——
400×250 16×10	406.4×273.0 16.000×10.750	300 2.07	305 12.01	282 11.10	——
400×300 16×12	406.4×323.9 16.000×12.750	300 2.07	305 12.01	295 11.61	——
400×350 16×14	406.4×355.6 16.000×14.000	300 2.07	305 12.01	305 12.01	——
400×125 16×5	426.0×133.0 16.772×5.250	300 2.07	260 10.24	285 11.22	——
400×150 16×6	426.0×159.0 16.772×6.250	300 2.07	260 10.24	285 11.22	——
400×200 16×8	426.0×219.1 16.772×8.625	300 2.07	260 10.24	285 11.22	——
400×250 16×10	426.0×273.0 16.772×10.750	300 2.07	260 10.24	285 11.22	——
400×300 16×12	426.0×323.9 16.772×12.750	300 2.07	260 10.24	285 11.22	——
450×150 18×6	457.2×168.3 18.000×6.625	300 2.07	343 13.50	298 11.73	——
450×200 18×8	457.2×219.1 18.000×8.625	300 2.07	343 13.50	305 12.01	——
450×250 18×10	457.2×273.0 18.000×10.750	300 2.07	343 13.50	308 12.13	——
450×300 18×12	457.2×323.9 18.000×12.750	300 2.07	343 13.50	321 12.64	——
450×350 18×14	457.2×355.6 18.000×14.000	300 2.07	343 13.50	330 12.99	——
450×400 18×16	457.2×406.4 18.000×16.000	300 2.07	343 13.50	330 12.99	——
500×150 20×6	508.0×168.3 20.000×6.625	300 2.07	381 15.00	324 12.76	——
500×200 20×8	508.0×219.1 20.000×8.625	300 2.07	381 15.00	324 12.76	——
500×250 20×10	508.0×273.0 20.000×10.750	300 2.07	381 15.00	333 13.11	——
500×300 20×12	508.0×323.9 20.000×12.750	300 2.07	381 15.00	346 13.62	——
500×350 20×14	508.0×355.6 20.000×14.000	300 2.07	381 15.00	356 14.02	——
500×400 20×16	508.0×406.4 20.000×16.000	300 2.07	381 15.00	356 14.02	——
500×450 20×18	508.0×457.2 20.000×18.000	300 2.07	381 15.00	368 14.49	——
600×150 24×6	609.6×168.3 24.000×6.625	300 2.07	432 17.01	384 15.12	——
600×200 24×8	609.6×219.1 24.000×8.625	300 2.07	432 17.01	432 17.01	——
600×250 24×10	609.6×273.0 24.000×10.750	300 2.07	432 17.01	384 15.12	——
600×300 24×12	609.6×323.9 24.000×12.750	300 2.07	432 17.01	397 15.63	——
600×350 24×14	609.6×355.6 24.000×14.000	300 2.07	432 17.01	406 15.98	——
600×400 24×16	609.6×406.4 24.000×16.000	300 2.07	432 17.01	406 15.98	——
600×450 24×18	609.6×457.2 24.000×18.000	300 2.07	432 17.01	419 16.50	——
600×500 24×20	609.6×508.0 24.000×20.000	300 2.07	432 17.01	432 17.01	——

Segmental sizes are made of carbon steel pipe or fabricated from wrought carbon steel. Contact manufacturer for details.

130X

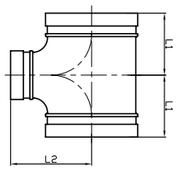
Slim Type Tee



Nominal Size mm/in	Pipe O.D. mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
80 3	88.9 3.5	300 2.07	80.5 3.17	UL FM
100 4	108.0 4.25	300 2.07	92 3.62	UL FM
100 4	114.3 4.5	300 2.07	96 3.78	UL FM
125 5	133.0 5.250	300 2.07	109 4.29	UL FM
125 5	139.7 5.500	300 2.07	116 4.57	UL FM
125 5	141.3 5.563	300 2.07	116 4.57	UL FM
150 6	159.0 6.500	300 2.07	121.5 4.78	UL FM
150 6	165.1 6.500	300 2.07	130 5.12	UL FM
150 6	168.3 6.625	300 2.07	130 5.12	UL FM
200 8	219.1 8.625	300 2.07	164 6.45	UL FM
250 10	273.0 10.750	300 2.07	204 8.03	UL FM
300 12	323.9 12.750	300 2.07	230 9.05	UL FM

130RX

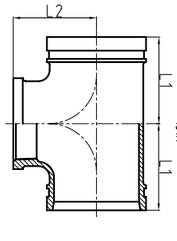
Slim Type Reducing Tee



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L1 mm/in	Dimensions L2 mm/in	Certificate
80×65 3×2½	88.9×73.0 3.500×2.875	300 2.07	75.5 2.97	84.5 3.33	UL FM
80×65 3×2½	88.9×76.1 3.500×3.000	300 2.07	75.5 2.97	84.5 3.33	UL FM
100×50 4×2	114.3×60.3 4.500×2.375	300 2.07	71 2.80	98 3.86	UL FM
100×65 4×2½	114.3×73.0 4.500×2.875	300 2.07	77.5 3.05	98 3.86	UL FM
100×65 4×2½	114.3×76.1 4.500×3.000	300 2.07	77.5 3.05	98 3.86	FM
100×80 4×3	114.3×88.9 4.500×3.500	300 2.07	86.5 3.41	98 3.86	UL FM
125×100 5×4	139.7×114.3 5.500×4.500	300 2.07	100 3.94	116 4.57	UL FM
125×100 5×4	141.3×114.3 5.563×4.500	300 2.07	100 3.94	116 4.57	UL FM
150×80 6×3	159.0×88.9 6.250×3.500	300 2.07	86.5 3.41	120 4.72	UL FM
150×100 6×4	159.0×108.0 6.250×4.250	300 2.07	96 3.78	121.5 4.78	UL FM
150×100 6×4	159.0×114.3 6.250×4.500	300 2.07	100 3.94	121.5 4.78	UL FM
150×125 6×5	159.0×133.0 6.250×4.250	300 2.07	109 4.29	121.5 4.78	UL FM
150X125 6X5	159.0X133.0 6.250X5.250	300 2.07	109 4.29	121.5 4.78	UL FM
150×50 6×2	165.1×60.3 6.500×2.375	300 2.07	71 2.80	126 4.96	UL FM
150×65 6×2½	165.1×76.1 6.500×3.000	300 2.07	77.5 3.05	128 5.04	UL FM
150×80 6×3	165.1×88.9 6.500×3.500	300 2.07	86.5 3.41	128 5.04	UL FM
150×100 6×4	165.1×114.3 6.500×4.500	300 2.07	100 3.94	120 4.72	UL FM
150×125 6×5	165.1×139.7 6.500×5.500	300 2.07	116 4.57	130 5.12	UL FM
150×50 6×2	168.3×60.3 6.625×2.375	300 2.07	71 2.80	126 4.96	UL FM
150×65 6×2½	168.3×73.0 6.625×2.875	300 2.07	77.5 3.05	128 5.04	UL FM
150×65 6×2½	168.3×76.1 6.625×3.000	300 2.07	77.5 3.05	128 5.04	UL FM
150×80 6×3	168.3×88.9 6.625×3.500	300 2.07	86.5 3.41	128 5.04	UL FM
150×100 6×4	168.3×114.3 6.625×4.500	300 2.07	100 3.94	130 5.12	UL FM
150×125 6×5	168.3×139.7 6.625×5.500	300 2.07	116 4.57	130 5.12	UL FM
150×125 6×5	168.3×141.3 6.625×5.563	300 2.07	116 4.57	130 5.12	UL FM
200×65 8×2½	219.1×76.1 8.625×3.000	300 2.07	82 3.23	154 6.06	UL FM
200×80 8×3	219.1×88.9 8.625×3.500	300 2.07	91 3.58	154 6.06	UL FM
200×100 8×4	219.1×114.3 8.625×4.500	300 2.07	105 4.13	151 5.94	UL FM
200×125 8×5	219.1×133.0 8.625×5.250	300 2.07	118 4.65	158 6.22	——
200×125 8×5	219.1×139.7 8.625×5.500	300 2.07	120 4.72	158 6.22	UL FM
200×150 8×6	219.1×159.0 8.625×6.250	300 2.07	125.5 4.94	160 6.30	UL FM
200×150 8×6	219.1×165.1 8.625×6.500	300 2.07	134 5.28	160 6.30	UL FM
200×150 8×6	219.1×168.3 8.625×6.625	300 2.07	134 5.28	160 6.30	UL FM
250×150 10×6	273.0×159.0 10.750×6.250	300 2.07	136 5.35	187 7.36	UL FM
250×150 10×6	273.0×165.1 10.750×6.500	300 2.07	136 5.35	187 7.36	UL FM
250×150 10×6	273.0×168.3 10.750×6.625	300 2.07	136 5.35	187 7.36	UL FM
250×200 10×8	273.0×219.1 10.750×8.625	300 2.07	166 6.54	191 7.52	UL FM
300×100 12×4	323.9×114.3 12.750×4.500	300 2.07	136 5.35	214 8.43	UL FM
300×150 12×6	323.9×159.0 12.750×6.250	300 2.07	136 5.35	214 8.43	UL FM
300×150 12×6	323.9×165.1 12.750×6.500	300 2.07	136 5.35	213 8.39	UL FM
300×200 12×8	323.9×219.1 12.750×8.625	300 2.07	166 6.54	217 8.54	UL FM
300×250 12×10	323.9×273.0 12.750×10.750	300 2.07	194 7.64	218 8.58	UL FM

131R

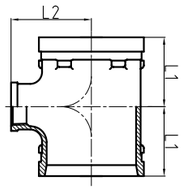
Reducing Tee with Female Thread



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L 1 mm/in	Dimensions L 2 mm/in	Certificate
50×25 2×1	60.3×33.7 2.375×1.315	500 3.45	70 2.75	70 2.75	UL FM
50×32 2×1¼	60.3×42.4 2.375×1.660	500 3.45	70 2.75	70 2.75	UL FM
50×40 2×1½	60.3×48.3 2.375×1.900	500 3.45	70 2.75	70 2.75	UL FM
50×50×65 2×2×2½	60.3×60.3×76.1 2.375×2.375×3.000	300 2.07	66 2.59	76 2.99	——
50×50×80 2×2×3	60.3×60.3×88.9 2.375×2.375×3.500	300 2.07	70 2.755	80 3.149	——
65×25 2½×1	73.0×33.7 2.875×1.315	500 3.45	76 3.00	76 3.00	UL FM
65×40 2½×1½	73.0×48.3 2.875×1.900	300 2.07	76 3.00	76 3.00	UL FM
65×32 2½×1¼	73.0×42.4 2.875×1.660	500 3.45	76 3.00	76 3.00	UL FM
65×25 2½×1	76.1×33.7 3.000×1.315	500 3.45	76 3.00	76 3.00	UL FM
65×32 2½×1¼	76.1×42.4 3.000×1.660	500 3.45	76 3.00	76 3.00	UL FM
65×40 2½×1½	76.1×48.3 3.000×1.900	500 3.45	76 3.00	76 3.00	UL FM
65×50 2½×2	76.1×60.3 3.000×2.375	500 3.45	76 3.00	76 3.00	UL FM
80×25 3×1	88.9×33.7 3.500×1.315	500 3.45	85.5 3.37	85.5 3.37	UL FM
80×32 3×1¼	88.9×42.4 3.500×1.660	500 3.45	85.5 3.37	85.5 3.37	UL FM
80×40 3×1½	88.9×48.3 3.500×1.900	500 3.45	85.5 3.37	85.5 3.37	UL FM
80×50 3×2	88.9×60.3 3.500×2.375	500 3.45	85.5 3.37	85.5 3.37	UL FM
80×65 3×2½	88.9×76.1 3.500×3.000	500 3.45	85.5 3.37	85.5 3.37	UL FM
100×65 4×2½	108.0×76.1 4.250×3.000	300 2.07	100 3.94	96 3.78	UL FM
100×80 4×3	108.0×88.9 4.250×3.500	300 2.07	100 3.94	96 3.78	UL FM
100×65 4×2½	114.3×76.1 4.500×3.000	300 2.07	100 3.94	96 3.78	UL FM
100×80 4×3	114.3×88.9 4.500×3.500	300 2.07	100 3.94	96 3.78	UL FM
200×50 8×2	219.1×60.3 8.625×2.375	300 2.07	175 6.89	175 6.89	FM
200×65 8×2½	219.1×76.1 8.625×3.000	300 2.07	175 6.89	175 6.89	FM
200×80 8×3	219.1×88.9 8.625×3.500	300 2.07	175 6.89	175 6.89	FM

131R

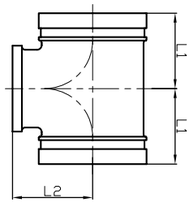
Reducing Tee with Female Thread



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L 1 mm/in	Dimensions L 2 mm/in	Certificate
65×50 2½×2	73.0×60.3 2.875×2.375	500 3.45	76 3.00	76 3.00	UL FM
100×25 4×1	114.3×33.7 4.500×1.315	300 2.07	76 2.99	88 3.47	UL FM
100×32 4×1¼	114.3×42.4 4.500×1.660	300 2.07	76 2.99	88 3.47	UL FM
100×40 4×1½	114.3×48.3 4.500×1.900	300 2.07	85 3.35	91 3.58	UL FM
100×50 4×2	108.0×60.3 4.250×2.375	300 2.07	85 3.35	91 3.58	UL FM
100×50 4×2	114.3×60.3 4.500×2.375	300 2.07	85 3.35	91 3.58	UL FM
125×50 5×2	133.0×60.3 5.250×2.375	300 2.07	86 3.39	106 4.17	UL FM
125×65 5×2½	133.0×76.1 5.250×3.000	300 2.07	102 4.02	111 4.37	UL FM
125×80 5×3	133.0×88.9 5.250×3.500	300 2.07	102 4.02	111 4.37	UL FM
125×25 5×1	139.7×33.7 5.500×1.315	300 2.07	78 3.07	103 4.06	UL FM
125×32 5×1¼	139.7×42.4 5.500×1.660	300 2.07	78 3.07	103 4.06	UL FM
125×40 5×1½	139.7×48.3 5.500×1.900	300 2.07	86 3.39	106 4.17	UL FM
125×50 5×2	139.7×60.3 5.500×2.375	300 2.07	86 3.39	106 4.17	UL FM
125×65 5×2½	139.7×76.1 5.500×3.000	300 2.07	102 4.02	111 4.37	UL FM
125×80 5×3	139.7×88.9 5.500×3.500	300 2.07	102 4.02	111 4.37	UL FM
150×60 6×2	159.0×60.3 6.250×2.375	300 2.07	92 3.62	124 4.88	UL FM
150×65 6×2½	159.0×76.1 6.250×3.000	300 2.07	107 4.21	129 5.08	UL FM
150×80 6×3	159.0×88.9 6.25×03.500	300 2.07	107 4.21	129 5.08	UL FM
150×25 6×1	165.1×33.7 6.500×1.315	300 2.07	83 3.27	121 4.76	UL FM
150×32 6×1¼	165.1×42.4 6.500×1.660	300 2.07	83 3.27	121 4.76	UL FM
150×40 6×1½	165.1×48.3 6.500×1.900	300 2.07	92 3.62	124 4.88	UL FM
150×50 6×2	165.1×60.3 6.500×2.375	300 2.07	92 3.62	124 4.88	UL FM
150×65 6×2½	165.1×76.1 6.500×3.000	300 2.07	107 4.21	129 5.08	UL FM
150×80 6×3	165.1×88.9 6.500×3.500	300 2.07	107 4.21	129 5.08	UL FM
150×50 6×2	168.3×60.3 6.625×2.375	300 2.07	92 3.62	124 4.88	UL FM
150×65 6×2½	168.3×76.1 6.625×3.000	300 2.07	107 4.21	129 5.08	UL FM
150×80 6×3	168.3×88.9 6.625×3.500	300 2.07	107 4.21	129 5.08	FM
200×100 8×4	219.1×114.3 8.625×4.500	300 2.07	175 6.89	175 6.89	FM

131RX

Slim Type Reducing Tee with Female Thread

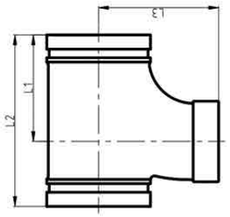


Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L1 mm/in	Dimensions L2 mm/in	Certificate
50×25 2×1	60.3×33.7 2.375×1.315	300 2.07	58 2.28	55 2.17	UL FM
50×40 2×1½	60.3×48.3 2.375×1.900	300 2.07	63.5 2.50	53 2.09	UL FM
65×40 2½×1½	73.1×48.3 2.878×1.900	300 2.07	65.5 2.58	64.5 2.54	UL FM
65×50 2½×2	73.0×60.3 2.878×2.375	300 2.07	72.5 2.85	66 2.60	UL FM
65×40 2½×1½	73.0×48.3 2.875×1.900	300 2.07	65.5 2.58	64.5 2.54	UL FM
65×40 2½×1½	76.1×48.3 3.000×1.900	300 2.07	65.5 2.58	64.5 2.54	UL FM
65×50 2½×2	76.1×60 3.000×2.375	300 2.07	72.5 2.85	66 2.60	UL FM
80×25 3×1	88.9×33.7 3.500×1.315	300 2.07	58 2.28	68 2.68	UL FM
80×40 3×1½	88.9×48.3 3.500×1.900	300 2.07	65 2.56	72 2.83	UL FM
80×50 3×2	88.9×60.3 3.500×2.375	300 2.07	72.5 2.86	72.5 2.86	UL FM
100×65 4×2½	108.0×76.1 4.250×3.000	300 2.07	83 3.27	88 3.46	UL FM
100×50 4×2	114.3×60.3 4.500×2.375	300 2.07	76 2.99	85 3.35	UL FM
100×65 4×2½	114.3×76.1 4.500×3.000	300 2.07	80 3.15	85 3.35	UL FM
100×80 4×3	114.3×88.9 4.500×3.500	300 2.07	90.5 3.56	93 3.66	UL FM
150×50 6×2	165.1×60.3 6.500×2.375	300 2.07	75 2.95	105 4.13	UL FM
150×65 6×2½	165.1×76.1 6.500×3.000	300 2.07	86 3.39	121 4.76	UL FM
150×80 6×3	165.1×88.9 6.500×3.500	300 2.07	93 3.66	123 4.84	UL FM
150×100 6×4	165.1×114.3 6.500×4.500	300 2.07	103.5 4.07	118 4.65	UL FM
150×50 6×2	168.3×60.3 6.625×2.375	300 2.07	75 2.95	105 4.13	UL FM
150×65 6×2½	168.3×76.1 6.625×3.000	300 2.07	86 3.39	121 4.76	UL FM
150×80 6×3	168.3×88.9 6.625×3.500	300 2.07	93 3.66	123 4.84	UL FM
150×100 6×4	168.3×114.3 6.625×4.500	300 2.07	103.5 4.07	118 4.65	UL FM
200×65 8×2½	219.1×76.1 8.625×3.000	300 2.07	88 3.46	137 5.39	UL FM
200×100 8×4	219.1×114.3 8.625×4.500	300 2.07	111 4.37	145 5.71	UL FM

131P

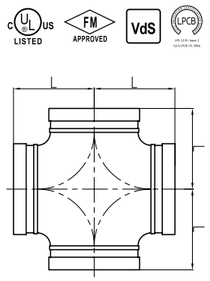
Eccentric Reducing Tee with Female Thread

Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L 1 mm/in	Dimensions L 2 mm/in	Dimensions L 3 mm/in	Certificate
100×65 4×2½	114.3×76.1 4.500×3.000	300 2.07	120.5 4.74	190.5 7.50	133 5.24	——



180

Cross

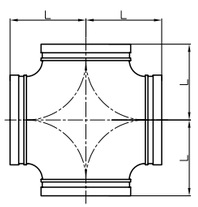


Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
32 1¼	42.4 1.660	500 3.45	70 2.75	UL FM VdS LPCB
40 1½	48.3 1.900	500 3.45	70 2.75	UL FM VdS LPCB
50 2	60.3 2.375	500 3.45	70 2.75	UL FM VdS LPCB
65 2½	73.0 2.875	500 3.45	76 3.00	UL FM
65 2½	76.1 3.000	500 3.45	76 3.00	UL FM VdS LPCB
80 3	88.9 3.500	500 3.45	85.5 3.37	UL FM VdS LPCB
100 4	108.0 4.250	500 3.45	101 3.98	UL FM
100 4	114.3 4.500	500 3.45	101 3.98	UL FM VdS LPCB
125 5	139.7 5.500	500 3.45	124 4.88	UL FM VdS LPCB
125 5	141.3 5.563	500 3.45	124 4.88	UL FM
150 6	159.0 6.250	500 3.45	140 5.50	UL FM
150 6	165.1 6.500	500 3.45	140 5.50	UL FM LPCB
150 6	168.3 6.625	500 3.45	140 5.50	UL FM VdS LPCB
200 8	219.1 8.625	500 3.45	175 6.89	UL FM VdS LPCB
250 10	273.0 10.750	500 3.45	229 9.00	UL FM VdS
300 12	323.9 12.750	500 3.45	254 10.00	UL FM VdS
350 14	355.6 14.000	300 2.07	279 10.98	——
350 14	377.0 14.84	300 2.07	279 10.98	——
400 16	406.4 16.000	300 2.07	305 12.01	——
450 18	457.2 18.000	300 2.07	343 13.5	——
500 20	508.0 20.000	300 2.07	381 15.00	——
600 24	609.6 24.000	300 2.07	432 17.01	——

Segmental sizes are made of carbon steel pipe or fabricated from wrought carbon steel. Contact manufacturer for details.

180X

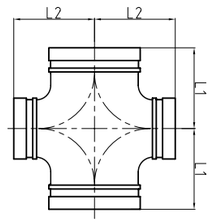
Slim Type Cross



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
150 6	159.0 6.250	300 2.07	121.5 4.78	UL FM
150 6	165.1 6.500	300 2.07	130 5.12	UL FM
150 6	168.3 6.625	300 2.07	130 5.12	UL FM
200 8	219.1 8.625	300 2.07	164 6.45	UL FM

180R

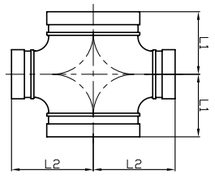
Reducing Cross



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L 1 mm/in	Dimensions L 2 mm/in	Certificate
65×50 2½×2	76.1×60.3 3.000×2.375	500 3.45	76 3.00	76 3.00	UL FM
80×50 3×2	88.9×60.3 3.500×2.375	500 3.45	85.5 3.37	85.5 3.37	UL FM
100×50 4×2	114.3×60.3 4.500×2.375	500 3.45	101 3.98	101 3.98	UL FM
100×80 4×3	114.3×88.9 4.500×3.500	500 3.45	101 3.98	101 3.98	UL FM
125×100 5×4	139.7×114.3 5.500×4.500	500 3.45	124 4.88	124 4.88	UL FM
150×100 6×4	159.0×108.0 6.250×4.250	300 2.07	140 5.50	140 5.50	UL
150×50 6×2	165.1×60.3 6.500×2.375	500 3.45	140 5.50	140 5.50	UL FM
150×65 6×2½	165.1×76.1 6.500×3.000	500 3.45	140 5.50	140 5.50	UL FM
150×80 6×3	165.1×88.9 6.500×3.500	500 3.45	140 5.50	140 5.50	UL FM
150×100 6×4	165.1×114.3 6.500×4.500	500 3.45	140 5.50	140 5.50	UL FM
150×50 6×2	168.3×60.3 6.625×2.375	500 3.45	140 5.50	140 5.50	UL
200×50 8×2	219.1×60.3 8.625×2.375	500 3.45	197 7.75	197 7.75	UL FM
200×100 8×4	219.1×108.0 8.625×4.250	500 3.45	175 6.89	175 6.89	——
200×100 8×4	219.1×114.3 8.625×4.500	500 3.45	175 6.89	175 6.89	UL FM
200×125 8×5	219.1×139.7 8.625×5.500	300 2.07	175 6.89	175 6.89	UL FM
200×150 8×6	219.1×159.0 8.625×6.250	300 2.07	175 6.89	175 6.89	UL FM
200×150 8×6	219.1×165.1 8.625×6.500	300 2.07	175 6.89	175 6.89	UL FM

180RX

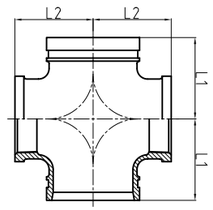
Slim Type Reducing Cross



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L1 mm/in	Dimensions L2 mm/in	Certificate
150×100 6×4	165.1×114.3 6.500×4.500	300 2.07	100 3.94	130 5.12	UL FM
150×100 6×4	168.3×114.3 6.625×4.500	300 2.07	100 3.94	130 5.12	UL FM
200×150 8×6	219.1×159.0 8.625×6.250	300 2.07	125.5 4.94	160 6.30	——
200×150 8×6	219.1×165.1 8.625×6.500	300 2.07	134 5.27	160 6.30	UL FM
200×150 8×6	219.1×168.3 8.625×6.625	300 2.07	134 5.27	160 6.30	UL FM

181

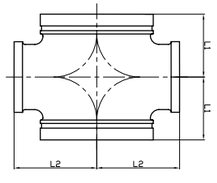
Reducing Cross with Female Thread



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L 1 mm/in	Dimensions L 2 mm/in	Certificate
65×50 2½×2	76.1×60.3 3.000×2.375	500 3.45	76 3.00	76 3.00	UL FM
80×32 3×1¼	88.9×42.4 3.500×1.660	300 2.07	85 3.35	85 3.35	UL
80×40 3×1½	88.9×48.3 3.500×1.900	500 3.45	85.5 3.37	85.5 3.37	UL FM
80×50 3×2	88.9×60.3 3.500×2.375	500 3.45	85.5 3.37	85.5 3.37	UL FM
100×25 4×1	114.3×33.7 4.500×1.315	300 2.07	76 2.99	88 3.47	UL FM
100×32 4×1¼	114.3×42.4 4.500×1.660	300 2.07	76 2.99	88 3.47	UL FM
100×40 4×1½	114.3×48.3 4.500×1.900	300 2.07	85 3.35	91 3.58	UL FM
100×50 4×2	114.3×60.3 4.500×2.375	300 2.07	85 3.35	91 3.58	UL FM
100×65 4×2½	114.3×76.1 4.500×3.000	500 3.45	101 3.98	96 3.78	UL FM
100×80 4×3	114.3×88.9 4.500×3.500	500 3.45	100 3.98	96 3.78	UL FM
150×32 6×1¼	165.1×42.4 6.500×1.660	300 2.07	92 3.62	124 4.88	——
150×40 6×1½	165.1×48.3 6.500×1.900	500 3.45	92 3.62	124 4.88	UL FM
150×50 6×2	165.1×60.3 6.500×2.375	300 2.07	92 3.62	124 4.88	UL FM
150×65 6×2½	165.1X 76.1 6.500×3.000	300 2.07	107 4.21	129 5.08	——
150×80 6×3	165.1×88.9 6.500×3.500	300 2.07	140 5.50	140 5.50	——
200×80 8×3	219.1×88.9 8.625×3.500	300 2.07	175 6.89	175 6.89	——

181RX

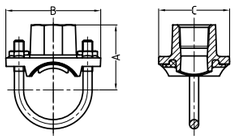
Slim Type Reducing Cross with Female Thread



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L1 mm/in	Dimensions L2 mm/in	Certificate
150×80 6×3	165.1×88.9 6.500×3.500	300 2.07	93 3.66	123 4.84	UL FM
150X80 6X3	168.3X88.9 6.625X3.500	300 2.07	93 3.66	123 4.84	——

3L

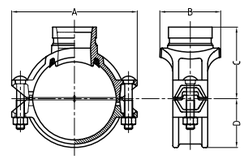
U-Bolt Mechanical Tee



Nominal Size mm/in	Pipe O.D mm/in	Hole Dia mm/in +1.6,0/+0.063,0	Max Working Pressure PSI/MPa	Dimensions			U Bolt Size mm/in	Certificate
				A mm/in	B mm/in	C mm/in		
32X15 1¼X1/2	42.4X21.3 1.660X0.825	30 1.18	300 2.07	54.4 2.14	88.9 3.50	57.2 2.25	3/8X73 M10X73	UL FM VdS
32X20 1¼X3/4	42.4X26.9 1.660X1.050	30 1.18	300 2.07	54.4 2.14	88.9 3.50	57.2 2.25	3/8X73 M10X73	UL FM VdS
32X25 1¼X1	42.4X33.7 1.660X1.315	30 1.18	300 2.07	57.7 2.27	88.9 3.50	57.2 2.25	3/8X73 M10X73	UL FM VdS
40X15 1½X1/2	48.3X21.3 1.900X0.825	30 1.18	300 2.07	57.7 2.27	88.9 3.50	57.2 2.25	3/8X73 M10X73	UL FM VdS
40X20 1½X3/4	48.3X26.9 1.900X1.050	30 1.18	300 2.07	57.7 2.27	88.9 3.50	57.2 2.25	3/8X73 M10X73	UL FM VdS
40X25 1½X1	48.3X33.7 1.900X1.315	30 1.18	300 2.07	60.8 2.39	88.9 3.50	57.2 2.25	3/8X73 M10X73	UL FM VdS
50X15 2X1/2	60.3X21.3 2.375X0.825	30 1.18	300 2.07	63.3 2.49	95.3 3.75	57.2 2.25	3/8X90 M10X90	UL FM VdS
50X20 2X3/4	60.3X26.9 2.375X1.050	30 1.18	300 2.07	63.3 2.49	95.3 3.75	57.2 2.25	3/8X90 M10X90	UL FM VdS
50X25 2X1	60.3X33.7 2.375X1.315	30 1.18	300 2.07	66.6 2.62	95.3 3.75	57.2 2.25	3/8X90 M10X90	UL FM VdS
50X32 2X11/4	60.3X42.4 2.375X1.660	45 1.75	300 2.07	66.6 2.62	120 4.72	76 3.00	1/2X52	——
65X15 2½X1/2	73.0X21.3 2.875X0.825	30 1.18	300 2.07	69.8 2.75	108.0 4.25	57.2 2.25	3/8X105 M10X105	UL FM
65X20 2½X3/4	73.0X26.9 2.875X1.050	30 1.18	300 2.07	66.9 2.63	108.0 4.25	57.2 2.25	3/8X105 M10X105	UL FM
65X25 2½X1	73.0X33.7 2.875X1.315	30 1.18	300 2.07	73.2 2.88	108.0 4.25	57.2 2.25	3/8X105 M10X105	UL FM
65X15 76.1X1/2	76.1X21.3 3.000X0.825	30 1.18	300 2.07	69.8 2.75	108.0 4.25	57.2 2.25	3/8X105 M10X105	UL FM VdS
65X20 76.1X3/4	76.1X26.9 3.000X1.050	30 1.18	300 2.07	66.9 2.63	108.0 4.25	57.2 2.25	3/8X105 M10X105	UL FM VdS
65X25 76.1X1	76.1X33.7 3.000X1.315	30 1.18	300 2.07	73.2 2.88	108.0 4.25	58 2.25	3/8X105 M10X105	UL FM VdS
80X25 88.9X1	88.9X33.7 3.500X1.315	38 1.5	300 2.07	79 3.11	145 5.70	73 2.87	1/2X58	UL FM
100X25 4X1	114.3X33.7 4.500X1.315	30 1.18	300 2.07	89 3.50	185 7.28	72 2.83	1/2X70	FM
100X32 4X11/4	114.3X42.4 4.500X1.660	51 2	300 2.07	95 3.74	185 7.28	85 3.35	1/2X70	FM
100X40 4X11/2	114.3X48.3 4.500X1.900	51 2	300 2.07	95 3.74	185 7.28	85 3.35	1/2X70	FM
150X25 6X1	168.3X33.7 6.630X1.315	38 1.5	300 2.07	124 4.88	254 10.0	75 2.95	5/8X102	FM
150X32 6X1	168.3X42.4 6.500X1.660	51 2	300 2.07	120 4.72	254 10.0	88 3.46	5/8X102	FM
150X40 6X1	168.3X48.3 6.630X1.900	57 2.24	300 2.07	120 4.72	254 10.0	88 3.46	5/8X102 M16X102	FM

3G

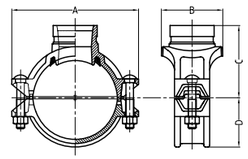
Mechanical Tee Grooved Outlet



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Hole Dia mm/in +1.6,0/+0.063,0	Dimensions				Bolt Size mm/in	Certificate
				A mm/in	B mm/in	C mm/in	D mm/in		
50×32 2×1¼	60.3×42.4 2.375×1.660	400 2.76	45 1.75	116 4.57	76 2.99	69.5 2.74	37.5 1.48	3/8×55 M10X57	UL FM VdS
50×40 2×1½	60.3×48.3 2.375×1.900	400 2.76	45 1.75	116 4.57	76 2.99	69.5 2.74	37.5 1.48	3/8×55 M10X57	UL FM VdS
65×25 2½×1	73.0×33.7 2.875×1.315	300 2.07	38 1.50	137 5.39	71 2.80	78 3.07	44.5 1.75	1/2×70 M12X70	UL
65×32 2½×1¼	73.0×42.4 2.875×1.660	400 2.76	51 2.00	137 5.39	86 3.39	76 2.99	44.5 1.75	1/2×70 M12X70	UL FM
65×40 2½×1½	73.0×48.3 2.875×1.900	400 2.76	51 2.00	137 5.39	84.5 3.33	76 2.99	44.5 1.75	1/2×70 M12X70	UL FM
65×25 76.1×1	76.1×33.7 3.000×1.315	300 2.07	38 1.50	137 5.39	71 2.80	78 3.07	47.5 1.87	1/2×70 M12X70	UL FM VdS
65×32 76.1×1¼	76.1×42.4 3.000×1.660	300 2.07	51 2.00	137 5.39	84.5 3.33	78 3.07	47.5 1.87	1/2×70 M12X70	UL FM VdS
65×40 76.1×1½	76.1×48.3 3.000×1.900	300 2.07	51 2.00	137 5.39	84.5 3.33	78 3.07	47.5 1.87	1/2×70 M12X70	UL FM VdS
80×25 3×1	88.9×33.7 3.500×1.315	300 2.07	38 1.50	152 5.98	72.5 2.85	84.5 3.33	54.5 2.15	1/2×75 M12X76	UL FM VdS
80×32 3×1¼	88.9×42.4 3.500×1.660	400 2.76	51 2.00	152 5.98	85.5 3.37	84.5 3.33	54.5 2.15	1/2×75 M12X76	UL FM VdS
80×40 3×1½	88.9×48.3 3.500×1.900	400 2.76	51 2.00	152 5.98	85.5 3.37	84.5 3.33	54.5 2.15	1/2×75 M12X76	UL FM VdS
80×50 3×2	88.9×60.3 3.500×2.375	300 2.07	64 2.50	152 5.98	98 3.86	84.5 3.33	54.5 2.15	1/2×75 M12X76	UL FM VdS
100×25 4×1	114.3×33.7 4.500×1.315	300 2.07	38 1.50	188 7.40	78.4 3.09	102 4.02	66 2.60	1/2×75 M12X76	UL FM VdS
100×32 4×1¼	114.3X42.4 4.500×1.660	400 2.76	51 2.00	188 7.40	89 3.50	102 4.02	66 2.60	1/2×75 M12X76	UL FM VdS
100×40 4×1½	114.3×48.3 4.500×1.900	400 2.76	51 2.00	188 7.40	89 3.50	102 4.02	66 2.60	1/2×75 M12X76	UL FM VdS
100×50 4×2	114.3×60.3 4.500×2.375	300 2.07	64 2.5	188 7.40	104.5 4.11	102 4.02	66 2.60	1/2×75 M12X76	UL FM VdS
100×65 4×2½	114.3×73.0 4.500×2.875	400 2.76	70 2.75	188 7.40	104.5 4.11	100.5 3.96	66 2.60	1/2×75 M12X76	UL FM
100×65 4×76.1	114.3×76.1 4.500×3.000	300 2.07	70 2.75	188 7.40	104.5 4.11	102 4.02	66 2.60	1/2×75 M12X76	UL FM VdS LPCB
100×80 4×3	114.3×88.9 4.500×3.500	400 2.76	89 3.50	188 7.40	128 5.03	102 4.02	66 2.60	1/2×75 M12X76	UL FM VdS LPCB
125×32 139.7×1¼	139.7×42.4 5.500×1.660	300 2.07	51 2.00	221.5 8.72	95 3.74	116 4.57	80 3.15	5/8×85 M16X85	UL FM
125×40 139.7×1½	139.7×48.3 5.500×1.900	300 2.07	51 2.00	221.5 8.72	95 3.74	116 4.57	80 3.15	5/8×85 M16X85	UL FM
125×50 139.7×2	139.7×60.3 5.500×2.375	300 2.07	64 2.5	221.5 8.72	112.5 4.43	118 4.65	80 3.15	5/8×85 M16X85	UL FM VdS
125×65 139.7×76.1	139.7×76.1 5.500×3.000	300 2.07	70 2.75	221.5 8.72	112.5 4.43	118 4.65	80 3.15	5/8×85 M16X85	VdS LPCB
125×80 139.7×3	139.7×88.9 5.500×3.500	300 2.07	89 3.50	221.5 8.720	132 5.20	118 4.65	80 3.15	5/8×85 M16X85	UL FM VdS LPCB
125×100 139.7×4	139.7×114.3 5.500×4.500	300 2.07	114 4.50	221.5 8.720	156 6.14	121 4.76	80 3.15	5/8×85 M16X85	UL FM VdS LPCB
150×50 159.0×2	159.0×60.3 6.250×2.375	300 2.07	64 2.5	244 9.60	112.5 4.43	125 4.92	89.5 3.52	5/8×105 M16X108	UL FM
150×100 159.0×108.0	159.0×108.0 6.250×4.250	300 2.07	114 4.50	244 9.60	154 6.06	134 5.28	89.5 3.52	5/8×105 M16X108	UL FM
150×100 159.0×4	159.0×114.3 6.250×4.500	300 2.07	114 4.50	244 9.60	156 6.14	130 5.12	89.5 3.52	5/8×105 M16X108	UL FM
150×50 165.1×2	165.1×60.3 6.500×2.375	300 2.07	64 2.5	244 9.60	112.5 4.43	127 5.00	92 3.62	5/8×105 M16X108	UL FM
150×65 165.1×76.1	165.1×76.1 6.500×3.000	300 2.07	70 2.75	244 9.60	112.5 4.43	127 5.00	92 3.62	5/8×105 M16X108	LPCB
150×80 165.1×3	165.1×88.9 6.500×3.500	300 2.07	89 3.50	244 9.60	132 5.20	130 5.12	92 3.62	5/8×105 M16X108	UL FM LPCB
150×100 165.1×4	165.1×114.3 6.500×4.500	300 2.07	114 4.50	244 9.60	154 6.06	135 5.32	92 3.62	5/8×105 M16X108	UL FM LPCB
150×40 6×1½	168.3×48.3 6.500×1.900	400 2.76	51 2.00	247 9.72	95 3.74	128 5.04	95.5 3.76	5/8×105 M16X108	UL FM VdS
150×50 6×2	168.3×60.3 6.625×2.375	300 2.07	64 2.5	247 9.72	112.5 4.43	134 5.28	95.5 3.76	5/8×105 M16X108	UL FM VdS

3G

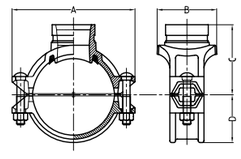
Mechanical Tee
Grooved Outlet



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Hole Dia mm/in +1.6,0/+0.063,0	Dimensions				Bolt Size mm/in	Certificate
				A mm/in	B mm/in	C mm/in	D mm/in		
150×65 6×2½	168.3×73.0 6.625×2.875	400 2.76	70 2.75	247 9.72	112.5 4.43	135 5.32	95.5 3.76	5/8×105 M16X108	UL FM
150×65 6×2½	168.3×76.1 6.625×3.000	300 2.07	70 2.75	247 9.72	112.5 4.43	135 5.32	95.5 3.76	5/8×105 M16X108	UL FM VdS LPCB
150×80 6×3	168.3×88.9 6.625×3.500	400 2.76	89 3.50	247 9.72	132 5.20	135 5.31	95.5 3.76	5/8×105 M16X108	UL FM VdS LPCB
150×100 6×4	168.3×114.3 6.625×4.500	400 2.76	114 4.50	247 9.72	160 6.30	138 5.43	95.5 3.76	5/8×105 M16X108	UL FM VdS LPCB
200×50 8×2	219.1×60.3 8.625×2.375	400 2.76	64 2.5	320 12.60	118 4.65	158 6.22	121 4.76	3/4×115 M20X115	UL FM VdS
200×65 8×76.1	216.3×76.1 8.516×3.000	300 2.07	70 2.75	315 12.40	117 4.61	156 6.14	119.5 4.70	3/4×115 M20X115	——
200×65 8×21/2	219.1×73.0 8.625×2.875	400 2.76	70 2.75	320 12.60	118 4.65	158 6.22	121 4.76	3/4×115 M20X115	UL FM
200×65 8×76.1	219.1×76.1 8.625×3.000	300 2.07	70 2.75	320 12.60	118 4.65	158 6.22	121 4.76	3/4×115 M20X115	UL FM VdS LPCB
200×80 8×3	219.1×88.9 8.625×3.500	300 2.07	89 3.50	320 12.60	136.5 5.37	161 6.34	121 4.76	3/4×115 M20X115	UL FM VdS LPCB
200×100 8×4	219.1×108.0 8.625×4.250	300 2.07	114 4.50	320 12.60	162 6.38	161 6.34	121 4.76	3/4×115 M20X115	UL FM
200×100 8×4	219.1×114.3 8.625×4.500	300 2.07	114 4.50	320 12.60	162 6.38	161 6.34	121 4.76	3/4×115 M20X115	UL FM VdS LPCB
250×65 10×2½	273.0×76.1 10.75×3.000	300 2.07	70 2.75	376 14.80	118 4.65	187 7.36	152 5.98	3/4×120 M20X115	UL FM
250×80 10×3	273.0×88.9 10.75×3.500	300 2.07	89 3.50	376 14.80	136.5 5.37	187 7.36	152 5.98	3/4×120 M20X115	UL FM
250×100 10×4	273.0×108 10.75×4.250	300 2.07	114 4.50	376 14.80	164 6.46	189 7.44	152 5.98	3/4×120 M20X115	UL FM
250×100 10×4	273.0×114.3 10.75×4.500	300 2.07	114 4.50	376 14.80	164 6.46	189 7.44	152 5.98	3/4×120 M20X115	UL FM VdS

3GS

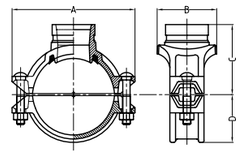
Light-duty
Mechanical Tee
Grooved Outlet



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Hole Dia mm/in +1.6,0/+0.063,0	Dimensions				Bolt Size mm/in	Certificate
				A mm/in	B mm/in	C mm/in	D mm/in		
80×25 3×1	88.9×33.7 3.500×1.315	365 2.52	38 1.50	150 5.91	71.0 2.80	84 3.31	54 2.13	1/2×75 M12X76	UL FM
80×32 3×1¼	88.9×42.4 3.500×1.660	365 2.52	51 2.00	150 5.91	84.5 3.33	84 3.31	54 2.13	1/2×75 M12X76	UL FM
80×40 3×1½	88.9×48.3 3.500×1.900	365 2.52	51 2.00	150 5.91	84.5 3.33	84 3.31	54 2.13	1/2×75 M12X76	UL FM
80×50 3×2	88.9×60.3 3.500×2.375	365 2.52	64 2.50	150 5.91	98 3.86	84 3.31	54 2.13	1/2×75 M12X76	UL FM
100×25 4×1	114.3×33.7 4.500×1.315	300 2.07	38 1.50	178 7.01	77.5 3.05	98 3.86	64 2.52	1/2×75 M12X76	UL FM
100×40 4×1½	114.3×48.3 4.500×1.900	300 2.07	51 2.00	178 7.01	88 3.46	98 3.86	64 2.52	1/2×75 M12X76	UL FM
100×50 4×2	114.3×60.3 4.500×2.375	300 2.07	64 2.50	178 7.01	103.5 4.07	98 3.86	64 2.52	1/2×75 M12X76	UL FM
100×65 4×2½	114.3×73.0 4.500×2.875	300 2.07	70 2.75	178 7.01	103.5 4.07	98 3.86	64 2.52	1/2×75 M12X76	UL FM
100×65 4×76.1	114.3×76.1 4.500×3.000	300 2.07	70 2.75	178 7.01	103.5 4.07	98 3.86	64 2.52	1/2×75 M12X76	UL FM
100×80 4×3	114.3×88.9 4.500×3.500	300 2.07	89 3.50	178 7.01	124 4.88	98 3.86	64 2.52	1/2×75 M12X76	UL FM

3GS

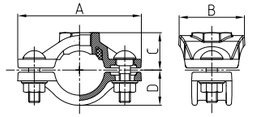
Light-duty
Mechanical Tee
Grooved Outlet



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Hole Dia mm/in +1.6,0/+0.063,0	Dimensions				Bolt Size mm/in	Certificate
				A mm/in	B mm/in	C mm/in	D mm/in		
125×80 133.0×3	133.0×88.9 5.250×3.500	300 2.07	89 3.50	203 7.99	132 5.12	110 4.33	76.5 3.01	5/8×85 M16X85	UL FM
125×32 139.7×11/4	139.7×42.4 5.500×1.660	300 2.07	51 2.00	210 8.27	91 3.58	113 4.45	78 3.07	5/8×85 M16X85	UL FM
125×40 139.7×11/2	139.7×48.3 5.500×1.900	300 2.07	51 2.00	210 8.27	91 3.58	113 4.45	78 3.07	5/8×85 M16X85	UL FM
125×50 139.7×2	139.7×60.3 5.500×2.375	300 2.07	64 2.50	210 8.27	110 4.33	113 4.45	78 3.07	5/8×85 M16X85	UL FM
125×65 139.7×76.1	139.7×76.1 5.500×3.000	300 2.07	70 2.75	210 8.27	110 4.33	113 4.45	78 3.07	5/8×85 M16X85	UL FM
125×80 139.7×3	139.7×88.9 5.500×3.500	300 2.07	89 3.50	210 8.27	130 5.12	113 4.45	78 3.07	5/8×85 M16X85	UL FM
125×6 139.7×4	139.7×114.3 5.500×4.500	175 1.21	114 4.50	210 8.27	153 6.02	115 4.52	78 3.07	5/8×85 M16X85	UL
125×50 5×2	141.3×60.3 5.563×2.375	300 2.07	64 2.50	210 8.27	110 4.33	113 4.45	80.5 3.17	5/8X85	UL
125×65 5×2 1/2	141.3×73.0 5.563×2.875	400 2.76	70 2.75	209 8.23	109.5 4.31	113 4.45	80.5 3.17	5/8X85	UL
125×80 5×3	141.3×88.9 5.563×3.500	400 2.76	89 3.50	209 8.23	129 5.08	113 4.45	80.5 3.17	5/8X85	UL
150×65 159.0×76.1	159.0×76.1 6.250×3.000	300 2.07	70 2.75	227 8.94	110 4.33	122.5 4.83	87 3.43	5/8×105 M16X108	——
150×80 159.0×88.9	159.0×88.9 6.250×3.500	300 2.07	89 3.50	227 8.94	130 5.11	122.5 4.83	87 3.43	5/8×105 M16X108	UL FM
150×100 159.0×108.0	159.0×108.0 6.250×4.250	300 2.07	114 4.50	227 8.94	155 6.10	122.5 4.83	87 3.43	5/8×105 M16X108	UL FM
150×100 159.0×4	159.0×114.3 6.250×4.500	300 2.07	114 4.50	227 8.94	155 6.10	122.5 4.83	87 3.43	5/8×105 M16X108	UL FM
150×32 165.1×11/4	165.1×42.4 6.500×1.900	300 2.07	51 2.00	235 9.25	92.5 3.64	124.5 4.90	90.5 3.56	5/8×105 M16X108	UL FM
150×50 165.1×2	165.1×60.3 6.500×2.375	300 2.07	64 2.50	235 9.25	110 4.33	124.5 4.90	90.5 3.56	5/8×105 M16X108	UL FM
150×65 165.1×76.1	165.1×76.1 6.500×3.000	300 2.07	70 2.75	235 9.25	110 4.33	124.5 4.90	90.5 3.56	5/8×105 M16X108	UL FM
150×80 165.1×3	165.1×88.9 6.500×3.500	300 2.07	89 3.50	235 9.25	130 5.12	124.5 4.90	90.5 3.56	5/8×105 M16X108	UL FM
150×100 165.1×4	165.1×108 6.500×4.250	300 2.07	114 4.50	235 9.25	155 6.10	126 4.96	90.5 3.56	5/8×105 M16X108	UL FM
150×100 165.1×4	165.1×114.3 6.500×4.500	300 2.07	114 4.50	235 9.25	155 6.10	126 4.96	90.5 3.56	5/8×105 M16X108	UL FM
150×32 6×1¼	168.3×42.4 6.500×1.660	300 2.07	51 2.00	240 9.45	92.5 3.64	124.5 4.90	92 3.62	5/8×105 M16X108	UL FM
150×40 6×1½	168.3×48.3 6.500×1.900	300 2.07	51 2.00	240 9.45	92.5 3.64	126 4.96	92 3.62	5/8×105 M16X108	UL FM
150×50 6×2	168.3×60.3 6.625×2.375	300 2.07	64 2.50	240 9.45	110 4.33	126 4.96	92 3.62	5/8×105 M16X108	UL FM
150×65 6×2½	168.3×73.0 6.625×2.875	300 2.07	70 2.75	240 9.45	110 4.33	126 4.96	92 3.62	5/8×105 M16X108	UL FM
150×65 6×76.1	168.3×76.1 6.625×3	300 2.07	70 2.75	240 9.45	110 4.33	126 4.96	92 3.62	5/8×105 M16X108	UL FM
150×80 6×3	168.3×88.9 6.625×3.500	300 2.07	89 3.50	240 9.45	130 5.12	126 4.96	92 3.62	5/8×105 M16X108	UL FM
150×100 6×4	168.3×114.3 6.625×4.500	300 2.07	114 4.50	240 9.45	155 6.10	128 5.04	92 3.62	5/8×105 M16X108	UL FM
200×50 8×2	219.1×60.3 8.625×2.375	300 2.07	64 2.50	300 11.81	117 4.60	155 6.10	120 4.72	5/8×105 M16X108	UL FM
200×65 8×2½	219.1×73 8.625×2.875	300 2.07	70 2.75	300 11.81	117 4.60	155 6.10	120 4.72	5/8×105 M16X108	UL FM
200×65 8×76.1	219.1×76.1 8.625×3.000	300 2.07	70 2.75	300 11.81	117 4.60	155 6.10	120 4.72	5/8×105 M16X108	UL FM
200×80 8×3	219.1×88.9 8.625×3.500	300 2.07	89 3.50	300 11.81	135.5 5.33	155 6.10	120 4.72	5/8×105 M16X108	UL FM
200×100 8×4	219.1×114.3 8.625×4.500	300 2.07	114 4.50	300 11.81	164 6.46	160 6.30	120 4.72	5/8×105 M16X108	UL FM

3J

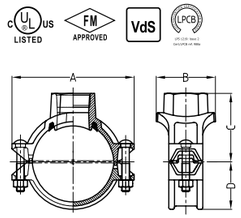
Mechanical Tee
Threaded Outlet



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Hole Dia mm/in +1.6,0/+0.063,0	Dimensions				Bolt Size mm/in	Certificate
				A mm/in	B mm/in	C mm/in	D mm/in		
25×10 1×3/8	33.7×17.2 1.315×0.677	300 2.07	23.5 0.92	86 3.38	46 1.81	24.5 0.96	23 0.91	M8×30	——
25×15 1×1/2	33.7×21.3 1.315×0.825	300 2.07	23.5 0.92	86 3.38	46 1.81	24.5 0.96	23 0.91	M8×30	UL FM VdS
25×20 1×3/4	33.7×26.9 1.315×1.050	300 2.07	23.5 0.92	86 3.38	52 2.05	39.5 1.56	23 0.91	M8×30	VdS
25×25 1×1	33.7×33.7 1.315×1.315	300 2.07	23.5 0.92	86 3.38	57 2.24	43.5 1.71	23 0.91	M8×30	VdS
32×10 11/4×3/8	42.4×17.2 1.660×0.677	300 2.07	30 1.18	95.5 3.76	53 2.09	31 1.22	28 1.08	M10×35	——
32×15 11/4×1/2	42.4×21.3 1.660×0.825	300 2.07	30 1.18	95.5 3.76	57 2.24	31 1.22	28 1.08	M10×35	UL FM VdS
32×20 11/4×3/4	42.4×26.9 1.660×1.050	300 2.07	30 1.18	95.5 3.76	57 2.24	43 1.69	28 1.08	M10×35	UL VdS
32×25 11/4×1	42.4×33.7 1.660×1.315	300 2.07	30 1.18	95.5 3.76	57 2.24	51.4 2.0	28 1.08	M10×35	VdS
40×10 11/2×3/8	48.3×17.2 1.900×0.677	300 2.07	30 1.18	101.5 3.99	53 2.09	32.5 1.30	31 1.22	M10×35	——
40×15 11/2×1/2	48.3×21.3 1.900×0.825	300 2.07	30 1.18	101.5 3.99	57 2.24	34 1.34	31 1.22	M10×35	UL FM VdS
40×20 11/2×3/4	48.3×26.9 1.900×1.050	300 2.07	30 1.18	101.5 3.99	57 2.24	46 1.80	31 1.22	M10×35	UL VdS
40×25 11/2×1	48.3×33.7 1.900×1.315	300 2.07	30 1.18	101.5 3.99	57 2.24	54.5 2.20	31 1.22	M10×35	VdS

3J

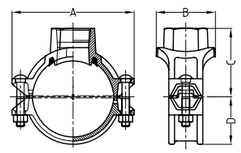
Mechanical Tee
Threaded Outlet



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Hole Dia mm/in +1.6,0/+0.063,0	Dimensions				Bolt Size mm/in	Certificate
				A mm/in	B mm/in	C mm/in	D mm/in		
50×10 2×3/8	60.3×17.2 2.375×0.677	300 2.07	38 1.50	116 4.57	68 2.68	42.5 1.70	38 1.48	3/8×55 M10X57	——
50×15 2×½	60.3×21.3 2.375×0.825	300 2.07	38 1.50	116 4.57	68 2.68	59 2.30	38 1.48	3/8×55 M10X57	UL FM VdS
50×20 2×¾	60.3×26.9 2.375×1.050	300 2.07	38 1.50	116 4.57	68 2.68	60 2.36	38 1.48	3/8×55 M10X57	UL FM VdS
50×25 2×1	60.3×33.7 2.375×1.315	400 2.76	38 1.50	116 4.57	68 2.68	60 2.36	38 1.48	3/8×55 M10X57	UL FM VdS
50×32 2×1¼	60.3×42.4 2.375×1.660	400 2.76	45 1.75	116 4.57	76 2.99	65 2.56	38 1.48	3/8×55 M10X57	UL FM VdS
50×40 2×1½	60.3×48.3 2.375×1.900	400 2.76	45 1.75	116 4.57	76 2.99	65 2.56	38 1.48	3/8×55 M10X57	UL FM VdS
65×15 2½×½	73.0×21.3 2.875×0.825	300 2.07	38 1.50	137 5.39	71 2.76	68 2.67	44.5 1.75	1/2×70 M12X70	UL FM
65×20 2½×¾	73.0×26.9 2.875×1.050	300 2.07	38 1.50	137 5.39	71 2.76	68 2.67	44.5 1.75	1/2×70 M12X70	UL FM
65×25 2½×1	73.0×33.7 2.875×1.315	400 2.76	38 1.50	137 5.39	71 2.76	70 2.75	44.5 1.75	1/2×70 M12X70	UL FM
65×32 2½×1¼	73.0×42.4 2.875×1.660	400 2.76	51 2.00	137 5.397	84.5 3.33	73 2.87	44.5 1.75	1/2×70 M12X70	UL FM
65×40 2½×1½	73.0×48.3 2.875×1.900	400 2.76	51 2.00	137 5.39	84.5 3.33	73 2.87	44.5 1.75	1/2×70 M12X70	UL FM
65×15 76.1×½	76.1×21.3 3.000×0.825	300 2.07	38 1.50	137 5.39	71 2.80	60 2.36	47.5 1.87	1/2×70 M12X70	UL FM VdS
65×20 76.1×¾	76.1×26.9 3.000×1.050	300 2.07	38 1.50	137 5.39	71 2.80	67 2.64	47.5 1.87	1/2×70 M12X70	UL FM VdS
65×25 76.1×1	76.1×33.7 3.000×1.315	300 2.07	38 1.50	137 5.39	71 2.80	75 3.05	47.5 1.87	1/2×70 M12X70	UL FM VdS
65×32 76.1×1¼	76.1×42.4 3.000×1.660	300 2.07	51 2.00	137 5.39	84.5 3.33	75 3.05	47.5 1.87	1/2×70 M12X70	UL FM VdS
65×40 76.1×1½	76.1×48.3 3.000×1.900	300 2.07	51 2.00	137 5.39	84.5 3.33	75 3.05	47.5 1.87	1/2×70 M12X70	UL FM VdS
80×15 3×½	88.9×21.3 3.500×0.825	400 2.76	38 1.50	152 5.98	72.5 2.85	70 2.76	54.5 2.15	1/2×75 M12X76	UL FM VdS
80×20 3×¾	88.9×26.9 3.500×1.050	400 2.76	38 1.50	152 5.98	72.5 2.85	70 2.76	54.5 2.15	1/2×75 M12X76	UL FM VdS
80×25 3×1	88.9×33.7 3.500×1.315	500 3.45	38 1.50	152 5.98	72.5 2.85	80 3.15	54.5 2.15	1/2×75 M12X76	UL FM VdS
80×32 3×1¼	88.9×42.4 3.500×1.660	500 3.45	51 2.00	152 5.98	85.5 3.37	80 3.15	54.5 2.15	1/2×75 M12X76	UL FM VdS
80×40 3×1½	88.9×48.3 3.500×1.900	400 2.76	51 2.00	152 5.98	85.5 3.37	80 3.15	54.5 2.15	1/2×75 M12X76	UL FM VdS
80×50 3×2	88.9×60.3 3.500×2.375	300 2.07	64 2.50	152 5.98	98 3.86	80 3.15	54.5 2.15	1/2×75 M12X76	UL FM VdS
100×15 108.0×1/2	108.0×21.3 4.250×0.825	300 2.07	38 1.50	172 6.77	78.5 3.09	87 3.43	62.5 2.46	1/2×75 M12X76	UL FM
100×20 108.0×3/4	108.0×26.9 4.250×1.050	300 2.07	38 1.50	172 6.77	78.5 3.09	87 3.43	62.5 2.46	1/2×75 M12X76	UL FM
100×25 108.0×1	108.0×33.7 4.250×1.315	300 2.07	38 1.50	172 6.77	78.5 3.09	87 3.43	62.5 2.46	1/2×75 M12X76	UL FM
100×32 108.0×1¼	108.0×42.4 4.250×1.660	300 2.07	51 2.00	172 6.77	89 3.50	87 3.43	62.5 2.46	1/2×75 M12X76	UL FM
100×40 108.0×1½	108.0×48.3 4.250×1.900	300 2.07	51 2.00	172 6.77	89 3.50	87 3.43	62.5 2.46	1/2×75 M12X76	UL FM
100×50 108.0×2	108.0×60.3 4.250×2.375	300 2.07	64 2.50	172 6.77	106.5 4.19	92 3.62	62.5 2.46	1/2×75 M12X76	UL FM

3J

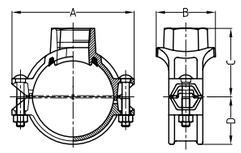
Mechanical Tee
Threaded Outlet



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Hole Dia mm/in +1.6,0/+0.063,0	Dimensions				Bolt Size mm/in	Certificate
				A mm/in	B mm/in	C mm/in	D mm/in		
100×15 4×½	114.3×21.3 4.500×0.825	400 2.76	38 1.50	188 7.40	78.5 3.09	93.5 3.68	66 2.60	1/2×75 M12X76	UL FM VdS
100×20 4×¾	114.3×26.9 4.500×1.050	400 2.76	38 1.50	188 7.40	78.5 3.09	93.5 3.68	66 2.60	1/2×75 M12X76	UL FM VdS
100×25 4×1	114.3×33.7 4.500×1.315	400 2.76	38 1.50	188 7.40	78.5 3.09	93 3.66	66 2.60	1/2×75 M12X76	UL FM VdS
100×32 4×1¼	114.3×42.4 4.500×1.660	400 2.76	51 2.00	188 7.40	89 3.50	95 3.74	66 2.60	1/2×75 M12X76	UL FM VdS
100×40 4×1½	114.3×48.3 4.500×1.900	400 2.76	51 2.00	188 7.40	89 3.50	97 3.82	66 2.60	1/2×75 M12X76	UL FM VdS
100×50 4×2	114.3×60.3 4.500×2.375	300 2.07	64 2.50	188 7.40	104.5 4.11	100 3.94	66 2.60	1/2×75 M12X76	UL FM VdS
100×65 4×2½	114.3×73.0 4.500×2.875	400 2.76	70 2.75	188 7.40	104.5 4.11	102 4.02	66 2.60	1/2×75 M12X765	UL FM
100×65 4×76.1	114.3×76.1 4.500×3.000	300 2.07	70 2.75	188 7.40	104.5 4.11	102 4.02	66 2.60	1/2×75 M12X76	VdS LPCB
100×80 4×3	114.3×88.9 4.500×3.500	400 2.76	89 3.50	188 7.40	128 5.039	102 4.02	66 2.60	1/2×75 M12X76	UL FM VdS LPCB
125×32 133.0×1.25	133.0×42.4 5.250×1.660	300 2.07	51 2.00	209 8.23	93 3.66	105 4.13	77 3.03	5/8×85 M16X85	UL FM
125×40 133.0×1½	133.0×48.3 5.250×1.900	300 2.07	51 2.00	209 8.23	93 3.66	105 4.13	77 3.03	5/8×85 M16X85	UL FM
125×50 133.0×2	133.0×60.3 5.250×2.375	300 2.07	64 2.50	209 8.23	112.5 4.43	110 4.33	77 3.03	5/8×85 M16X85	UL FM
125×15 139.7×1/2	139.7×21.3 5.500×0.825	300 2.07	38 1.50	221.5 8.72	78 3.07	110 4.33	79.5 3.13	5/8×85 M16X85	UL FM VdS
125×20 139.7×3/4	139.7×26.9 5.500×1.050	300 2.07	38 1.50	221.5 8.72	78 3.07	110 4.33	79.5 3.13	5/8×85 M16X85	UL FM VdS
125×25 139.7×1	139.7×33.7 5.500×1.315	300 2.07	38 1.50	221.5 8.72	78 3.07	110 4.33	79.5 3.13	5/8×85 M16X85	UL FM VdS
125×32 139.7×1¼	139.7×42.4 5.500×1.660	300 2.07	51 2.00	221.5 8.72	95 3.74	112 4.41	79.5 3.13	5/8×85 M16X85	UL FM VdS
125×40 139.7×1½	139.7×48.3 5.500×1.900	300 2.07	51 2.00	221.5 8.72	95 3.74	112 4.41	79.5 3.13	5/8×85 M16X85	UL FM VdS
125×50 139.7×2	139.7×60.3 5.500×2.375	300 2.07	64 2.50	221.5 8.72	112.5 4.43	115 4.53	79.5 3.13	5/8×85 M16X85	UL FM VdS
125×65 139.7×76.1	139.7×76.1 5.500×3.000	300 2.07	70 2.75	221.5 8.72	112.5 4.43	115 4.53	79.5 3.13	5/8×85 M16X85	VdS LPCB
125×80 139.7×3	139.7×88.9 5.500×3.500	300 2.07	89 3.50	221.5 8.72	132 5.20	120 4.72	79.5 3.13	5/8×85 M16X85	UL VdS LPCB
125×100 139.7×4	139.7×114.3 5.500×4.500	300 2.07	114 4.50	221.5 8.72	156 6.30	125 4.92	79.5 3.13	5/8×85 M16X85	UL FM VdS LPCB
150×15 159.0×1/2	159.0×21.3 6.250×0.825	300 2.07	38 1.50	244 9.60	78 3.07	116 4.57	89 3.50	5/8×105 M16X108	UL FM
150×25 159.0×1	159.0×33.7 6.250×1.315	300 2.07	38 1.50	244 9.60	78 3.07	116 4.57	89 3.50	5/8×105 M16X108	UL FM
150×32 159.0×1¼	159.0×42.4 6.250×1.660	300 2.07	51 2.00	244 9.60	93 3.66	118 4.65	89 3.50	5/8×105 M16X108	UL FM
150×40 159.0×1½	159.0×48.3 6.250×1.900	300 2.07	51 2.00	244 9.60	93 3.66	118 4.65	89 3.50	5/8×105 M16X108	UL FM
150×50 159.0×2	159.0×60.3 6.250×2.375	300 2.07	64 2.50	244 9.60	112.5 4.43	125 4.92	89 3.50	5/8×105 M16X108	UL FM
150×65 159.0×76.1	159.0×76.1 6.250×3.000	300 2.07	70 2.75	244 9.60	112.5 4.43	125 4.92	89 3.50	5/8×105 M16X108	UL
150×80 159.0×3	159.0×88.9 6.250×3.500	300 2.07	89 3.50	244 9.60	133 5.20	125 4.92	89 3.50	5/8×105 M16X108	UL
150×100 159.0×4	159.0×114.3 6.250×4.500	175 1.20	114 4.50	244 9.60	156.5 6.16	130 5.12	89 3.50	5/8×105 M16X108	UL

3J

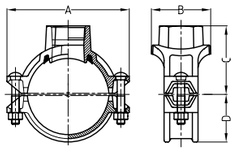
Mechanical Tee
Threaded Outlet



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Hole Dia mm/in +1.6,0/+0.063,0	Dimensions				Bolt Size mm/in	Certificate
				A mm/in	B mm/in	C mm/in	D mm/in		
150×15 165.1×½	165.1×21.3 6.500×0.825	300 2.07	38 1.50	244 9.60	78 3.07	110 4.33	92 3.62	5/8×105 M16X108	UL
125×20 165.1×¾	165.1×26.9 6.500×1.050	300 2.07	38 1.50	244 9.60	78 3.07	110 4.33	92 3.62	5/8×105 M16X108	UL
150×25 165.1×1	165.1×33.7 6.500×1.315	300 2.07	38 1.50	244 9.60	78 3.07	118 4.65	92 3.62	5/8×105 M16X108	UL FM
150×32 165.1×1¼	165.1×42.4 6.500×1.660	300 2.07	51 2.00	244 9.60	93 3.66	118 4.65	92 3.62	5/8×105 M16X108	UL FM
150×40 165.1×1½	165.1×48.3 6.500×1.900	300 2.07	51 2.00	244 9.60	93 3.66	118 4.65	92 3.62	5/8×105 M16X108	UL FM
150×50 165.1×2	165.1×60.3 6.500×2.375	300 2.07	64 2.50	244 9.60	112.5 4.43	127.5 5.02	92 3.62	5/8×105 M16X108	UL FM
150×65 165.1×76.1	165.1×76.1 6.500×3.000	300 2.07	70 2.75	244 9.60	112.5 4.43	128.5 5.43	92 3.62	5/8×105 M16X108	LPCB
150×80 165.1×3	165.1×88.9 6.500×3.500	300 2.07	89 3.50	244 9.60	132 5.20	128.5 5.06	92 3.62	5/8×105 M16X108	UL FM LPCB
150×100 165.1×4	165.1×114.3 6.500×4.500	225 1.6	114 4.50	244 9.60	154 6.18	135 5.32	92 3.62	5/8×105 M16X108	UL LPCB
150×32 6×1¼	168.3×42.4 6.500×1.660	300 2.07	51 2.00	247 9.72	95 3.74	122 4.80	95.5 3.76	5/8×105 M16X108	UL FM VdS
150×40 6×1½	168.3×48.3 6.500×1.900	400 2.76	51 2.00	247 9.72	95 3.74	122 4.80	95.5 3.76	5/8×105 M16X108	UL FM VdS
150×50 6×2	168.3×60.3 6.625×2.375	300 2.07	64 2.50	247 9.72	112.5 4.43	132 5.20	95.5 3.76	5/8×105 M16X108	UL FM VdS
150×65 6×2½	168.3×73.0 6.625×2.875	400 2.76	70 2.75	247 9.72	112.5 4.43	132 5.20	95.5 3.76	5/8×105 M16X108	UL FM
150×65 6×76.1	168.3×76.1 6.625×3.000	300 2.07	70 2.75	247 9.72	112.5 4.43	132 5.20	95.5 3.76	5/8×105 M16X108	VdS LPCB
150×80 6×3	168.3×88.9 6.625×3.500	300 2.07	89 3.50	247 9.72	132 5.20	140 5.51	95.5 3.76	5/8×105 M16X108	UL FM VdS LPCB
150×100 6×4	168.3×114.3 6.625×4.500	400 2.76	114 4.50	247 9.72	160 6.30	140 5.51	95.5 3.76	5/8×105 M16X108	UL FM VdS LPCB
200×25 8×1	219.1×33.7 8.625×1.315	300 2.07	38 1.50	320 12.60	79.5 3.13	150 5.91	121 4.76	3/4×115 M20X115	UL FM VdS
200×32 8×1¼	219.1×42.4 8.625×1.660	300 2.07	51 2.00	320 12.60	96.5 3.80	150 5.91	121 4.76	3/4×115 M20X115	UL FM VdS
200×40 8×1½	219.1×48.3 8.625×1.900	300 2.07	51 2.00	320 12.60	96.5 3.80	150 5.91	121 4.76	3/4×115 M20X115	UL FM VdS
200×50 8×2	219.1×60.3 8.625×2.375	400 2.76	64 2.50	320 12.60	117 4.61	160 6.30	121 4.762	3/4×115 M20X115	UL FM VdS
200×65 8×2½	219.1×73.0 8.625×2.875	300 2.07	70 2.75	320 12.60	118 4.65	160 6.30	121 4.76	3/4×115 M20X115	UL FM
200×65 8×76.1	219.1×76.1 8.625×3.000	300 2.07	70 2.75	320 12.60	118 4.65	160 6.30	121 4.76	3/4×115 M20X115	UL FM VdS LPCB
200×80 8×3	219.1×88.9 8.625×3.500	300 2.07	89 3.50	320 12.60	136.5 5.37	160 6.30	121 4.76	3/4×115 M20X115	UL FM VdS LPCB
200×100 8×4	219.1×114.3 8.625×4.500	300 2.07	114 4.50	320 12.60	164 6.46	160 6.30	121 4.76	3/4×115 M20X115	UL FM VdS LPCB
250×40 10×1½	273.0×48.3 10.750×1.900	300 2.07	51 2.00	376 14.80	95.5 3.76	180 7.09	153 6.00	3/4×120 M20X115	UL FM
250×50 10×2	273.0×60.3 10.750×2.375	300 2.07	64 2.50	376 14.80	118 4.65	185 7.28	153 6.00	3/4×120 M20X115	UL FM VdS
250×65 10×76.1	273.0×76.1 10.750×3.000	300 2.07	70 2.75	376 14.80	118 4.65	190 7.48	153 6.00	3/4×120 M20X115	UL FM VdS
250×80 10×3	273.0×88.9 10.750×3.500	300 2.07	89 3.50	376 14.80	136.5 5.37	190 7.48	153 6.00	3/4×120 M20X115	UL FM VdS
250×100 10×4	273.0×114.3 10.750×4.500	300 2.07	114 4.50	376 14.80	164 6.46	190 7.48	153 6.00	3/4×120 M20X115	UL FM VdS

3JS

Light-duty Mechanical Tee Threaded Outlet



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Hole Dia mm/in +1.6,0/+0.063,0	Dimensions A mm/in	B mm/in	C mm/in	D mm/in	Bolt Size mm/in	Certificate
80×15 3×½	88.9×21.3 3.500×0.825	365 2.5	38 1.50	150 5.91	71.0 2.80	68 2.68	54 2.13	1/2×75 M12X76	UL FM
80×20 3×¾	88.9×26.9 3.500×1.050	365 2.5	38 1.50	150 5.91	71.0 2.80	68 2.68	54 2.13	1/2×75 M12X76	UL FM
80×25 3×1	88.9×33.7 3.500×1.315	365 2.5	38 1.50	150 5.91	71.0 2.80	71.0 2.80	54 2.13	1/2×75 M12X76	UL FM
80×32 3×1¼	88.9×42.4 3.500×1.660	365 2.5	51 2.00	150 5.91	84.5 3.33	74 2.91	54 2.13	1/2×75 M12X76	UL FM
80×40 3×1½	88.9×48.3 3.500×1.900	365 2.5	51 2.00	150 5.91	84.5 3.33	74 2.91	54 2.13	1/2×75 M12X76	UL FM
80×50 3×2	88.9×60.3 3.500×2.375	365 2.5	64 2.50	150 5.91	98 3.86	77 3.03	54 2.13	1/2×75 M12X76	UL FM
100×15 108.0×½	108.0×21.3 4.250×0.825	300 2.07	38 1.50	172 6.77	77.5 3.05	85 3.35	63 2.48	1/2×75 M12X76	UL FM
100×25 108.0×1	108.0×33.7 4.250×1.315	300 2.07	38 1.50	172 6.77	77.5 3.05	85 3.35	63 2.48	1/2×75 M12X76	UL FM
100×32 108.0×1¼	108.0×42.4 4.250×1.660	300 2.07	51 2.00	172 6.77	88 3.46	85 3.35	63 2.48	1/2×75 M12X76	UL FM
100×40 108.0×1½	108.0×48.3 4.250×1.900	300 2.07	51 2.00	172 6.77	88 3.46	85 3.35	63 2.48	1/2×75 M12X76	UL FM
100×50 108.0×2	108.0×60.3 4.250×2.375	300 2.07	64 2.50	172 6.77	103.5 4.19	90.5 3.56	63 2.48	1/2×75 M12X76	UL FM
100×65 108.0×76.1	108.0×76.1 4.250×3.000	300 2.07	70 2.75	172 6.77	103.5 4.07	97.5 3.84	63 2.48	1/2×75 M12X76	UL FM
100×25 4×1	114.3×33.7 4.500×1.315	300 2.07	38 1.50	178 7.01	77.5 3.05	89.5 3.52	64 2.52	1/2×75 M12X76	UL FM
100×32 4×1¼	114.3×42.4 4.500×1.660	300 2.07	51 2.00	178 7.01	88 3.46	89.5 3.53	64 2.52	1/2×75 M12X76	UL FM
100×40 4×1½	114.3×48.3 4.500×1.900	300 2.07	51 2.00	178 7.01	88 3.46	89.5 3.53	64 2.52	1/2×75 M12X76	UL FM
100×50 4×2	114.3×60.3 4.500×2.375	300 2.07	64 2.50	178 7.01	103.5 4.07	92 3.62	64 2.52	1/2×75 M12X76	UL FM
100×65 4×2½	114.3×73.0 4.500×2.875	300 2.07	70 2.75	178 7.01	103.5 4.07	98 3.86	64 2.52	1/2×75 M12X76	UL FM
100×65 4×76.1	114.3×76.1 4.500×3.000	300 2.07	70 2.75	178 7.01	103.5 4.07	98 3.86	64 2.52	1/2×75 M12X76	UL FM
100×80 4×3	114.3×88.9 4.500×3.500	300 2.07	89 3.50	178 7.01	124 4.88	98 3.86	64 2.52	1/2×75 M12X76	UL FM
125×25 133.0×1	133.0×33.7 5.250×1.315	300 2.07	38 1.50	203 7.99	77 3.03	98 3.86	76 2.99	5/8×85	UL FM
125×32 133.0×1.25	133.0×42.4 5.250×1.660	300 2.07	51 2.00	203 7.99	91 3.58	102 4.01	76 2.99	5/8×85	UL FM
125×40 133.0×1½	133.0×48.3 5.250×1.900	300 2.07	51 2.00	203 7.99	91 3.58	102 4.01	76 2.99	5/8×85	UL FM
125×50 133.0×2	133.0×60.3 5.250×2.375	300 2.07	64 2.50	203 7.99	110 4.33	104 4.09	76 2.99	5/8×85	UL FM
125×65 133.0×76.1	133.0×76.1 5.250×3.000	300 2.07	70 2.75	203 7.99	110 4.33	113 4.45	76 2.99	5/8×85	UL FM
125×80 133.0×3	133.0×88.9 5.250×3.500	300 2.07	89 3.50	203 7.99	132 5.12	110 4.33	76 2.99	5/8×85	UL FM
125×25 139.7×1	139.7×33.7 5.500×1.315	300 2.07	38 1.50	210 8.27	77 3.03	100 3.94	78 3.07	5/8×85 M16X85	UL FM
125×32 139.7×1¼	139.7×42.4 5.500×1.660	300 2.07	51 2.00	210 8.27	91 3.58	105 4.13	78 3.07	5/8×85 M16X85	UL FM
125×40 139.7×1½	139.7×48.3 5.500×1.900	300 2.07	51 2.00	210 8.27	91 3.58	105 4.13	78 3.07	5/8×85 M16X85	UL FM
125×50 139.7×2	139.7×60.3 5.500×2.375	300 2.07	64 2.50	210 8.27	110 4.33	108 4.25	78 3.07	5/8×85 M16X85	UL FM
125×65 139.7×76.1	139.7×76.1 5.500×3.000	300 2.07	70 2.75	210 8.27	110 4.33	115 4.53	78 3.07	5/8×85 M16X85	UL FM
125×80 139.7×3	139.7×88.9 5.500×3.500	300 2.07	89 3.50	210 8.27	130 5.12	115 4.53	78 3.07	5/8×85 M16X85	UL FM
125×100 139.7×4	139.7×114.3 5.500×4.500	300 2.07	114 4.50	210 8.27	153 6.02	118 4.65	78 3.07	5/8×85 M16X85	UL FM
125×32 5×1¼	141.3×42.4 5.563×1.660	300 2.07	51 2.00	210 8.27	91 3.58	105 4.13	80 3.15	5/8×85 M16X85	——
125×40 5×1½	141.3×48.3 5.563×1.900	300 2.07	51 2.00	210 8.27	91 3.58	105 4.13	80 3.15	5/8×85 M16X85	UL
125×50 5×2	141.3×60.3 5.563×2.375	300 2.07	64 2.50	210 8.27	110 4.33	108 4.25	80 3.15	5/8×85 M16X85	UL

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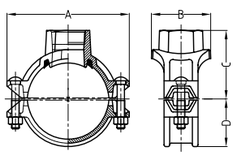
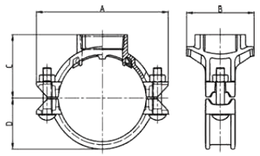
Light-duty Mechanical Tee Threaded Outlet



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Hole Dia mm/in +1.6,0/+0.063,0	Dimensions A mm/in	B mm/in	C mm/in	D mm/in	Bolt Size mm/in	Certificate
150×25 159.0×1	159.0×33.7 6.250×1.315	300 2.07	38 1.50	227 8.94	77 3.03	110 4.33	87 3.43	5/8×85 M16X85	UL FM
150×32 159.0×1¼	159.0×42.4 6.250×1.660	300 2.07	51 2.00	227 8.94	92.5 3.64	112 4.41	87 3.43	5/8×105 M16X108	UL FM
150×40 159.0×1½	159.0×48.3 6.250×1.900	300 2.07	51 2.00	227 8.94	92.5 3.64	112 4.41	87 3.43	5/8×105 M16X108	UL FM
150×50 159.0×2	159.0×60.3 6.250×2.375	300 2.07	64 2.50	227 8.94	110 4.33	116.5 4.59	87 3.43	5/8×105 M16X108	UL FM
150×65 159.0×76.1	159.0×76.1 6.250×3.000	300 2.07	70 2.75	227 8.94	110 4.33	121.5 4.78	87 3.43	5/8×105 M16X108	UL FM
150×80 159.0×3	159.0×88.9 6.250×3.500	300 2.07	89 3.50	227 8.94	130 5.12	123.5 4.86	87 3.43	5/8×105 M16X108	UL FM
150×100 159.0×4	159.0×114.3 6.250×4.500	300 2.07	114 4.50	227 8.94	155 6.10	127 5.00	87 3.43	5/8×105 M16X108	UL FM
150×15 165.1×½	165.1×21.3 6.500×0.825	300 2.07	38 1.50	235 9.25	77 3.03	115 4.53	90.5 3.56	5/8×105 M16X108	UL FM
125×20 165.1×¾	165.1×26.9 6.500×1.050	300 2.07	38 1.50	235 9.25	77 3.03	115 4.53	90.5 3.56	5/8×105 M16X108	UL FM
150×25 165.1×1	165.1×33.7 6.500×1.315	300 2.07	38 1.50	235 9.25	77 3.03	115 4.53	90.5 3.56	5/8×105 M16X108	UL FM
150×32 165.1×1¼	165.1×42.4 6.500×1.660	300 2.07	51 2.00	235 9.25	92.5 3.64	115 4.53	90.5 3.56	5/8×105 M16X108	UL FM
150×40 165.1×1½	165.1×48.3 6.500×1.900	300 2.07	51 2.00	235 9.25	92.5 3.64	115 4.53	90.5 3.56	5/8×105 M16X108	UL FM
150×50 165.1×2	165.1×60.3 6.500×2.375	300 2.07	64 2.50	235 9.25	110 4.33	120 4.72	90.5 3.56	5/8×105 M16X108	UL FM
150×65 165.1×76.1	165.1×76.1 6.500×3.000	300 2.07	70 2.75	235 9.25	110 4.33	125 4.92	90.5 3.56	5/8×105 M16X108	UL FM
150×80 165.1×3	165.1×88.9 6.500×3.500	300 2.07	89 3.50	235 9.25	130 5.12	125 4.92	90.5 3.56	5/8×105 M16X108	UL FM
150×100 165.1×4	165.1×114.3 6.500×4.500	300 2.07	114 4.50	240 9.45	155 6.10	130 5.12	90.5 3.56	5/8×105 M16X108	UL FM
150×25 6×1	168.3×33.7 6.500×1.315	300 2.07	38 1.50	240 9.45	77 3.03	115 4.53	92 3.62	5/8×105 M16X108	UL FM
150×32 6×1¼	168.3×42.4 6.500×1.660	300 2.07	51 2.00	240 9.45	92.5 3.64	115 4.53	92 3.62	5/8×105 M16X108	UL FM
150×40 6×1½	168.3×48.3 6.500×1.900	300 2.07	51 2.00	240 9.45	92.5 3.64	115 4.53	92 3.62	5/8×105 M16X108	UL FM
150×50 6×2	168.3×60.3 6.625×2.375	300 2.07	64 2.50	240 9.45	110 4.33	121 4.76	92 3.62	5/8×105 M16X108	UL FM
150×65 6×2½	168.3×73.0 6.625×2.875	300 2.07	70 2.75	240 9.45	110 4.33	127 5.00	92 3.62	5/8×105 M16X108	UL FM
150×65 6×2½	168.3×76.0 6.625×3.000	300 2.07	70 2.75	240 9.45	110 4.33	127 5.00	92 3.62	5/8×105 M16X108	UL FM
150×80 6×3	168.3×88.9 6.625×3.500	300 2.07	89 3.50	240 9.45	130 5.12	127 5.00	92 3.62	5/8×105 M16X108	UL FM
150×100 6×4	168.3×114.3 6.625×4.500	300 2.07	114 4.50	240 9.45	155 6.10	130 5.12	92 3.62	5/8×105 M16X108	UL FM
200×25 8×1	219.0×33.7 8.625×1.315	300 2.07	38 1.50	300 11.81	78 3.07	140 5.51	120 4.72	5/8×105 M16X108	UL FM
200×32 8×1¼	219.1×42.4 8.625×1.660	300 2.07	51 2.00	300 11.81	96.5 3.80	140 5.51	120 4.72	5/8×105 M16X108	UL FM
200×40 8×1½	219.1×48.3 8.625×1.900	300 2.07	51 2.00	300 11.81	96.5 3.80	143 5.63	120 4.72	5/8×105 M16X108	UL FM
200×50 8×2	219.1×60.3 8.625×2.375	300 2.07	64 2.50	300 11.81	117 4.61	149 5.87	120 4.72	5/8×105 M16X108	UL FM
200×65 8×2½	219.1×73.0 8.625×2.875	300 2.07	70 2.75	300 11.81	117 4.61	155 6.10	120 4.72	5/8×105 M16X108	UL FM
200×65 8×76.1	219.1×76.1 8.625×3.000	300 2.07	70 2.75	300 11.81	117 4.61	155 6.10	120 4.72	5/8×105 M16X108	UL FM
200×80 8×3	219.1×88.9 8.625×3.500	300 2.07	89 3.50	300 11.81	133.5 5.25	155 6.10	120 4.72	5/8×105 M16X108	UL FM
200×100 8×4	219.1×114.3 8.625×4.500	300 2.07	114 4.50	300 11.81	164 6.45	160 6.30	120 4.72	5/8×105 M16X108	UL FM

3JX

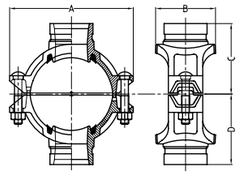
Slim Type Mechanicai Tee Threaded Outet



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Hole Dia mm/in +1.6,0/+0.063,0	Dimensions A mm/in	B mm/in	C mm/in	D mm/in	Bolt Size mm/in	Certificate
65×25 2½×1	73.0×33.7 2.875×1.315	300 2.07	38 1.50	130 5.12	68.5 2.70	60 2.36	44 1.73	3/8X60	UL FM
65×40 2½×1½	73.0×48.3 2.875×1.900	300 2.07	51 2.00	130 5.12	81 3.19	63 2.48	44 1.73	3/8X60	UL FM
65×25 76.1×1	76.1×33.7 3.000×1.315	300 2.07	38 1.50	132.5 5.22	68.5 2.70	60 2.36	46 1.81	3/8X60	UL FM
65×32 76.1×1¼	76.1×42.4 3.000×1.660	300 2.07	51 2.00	132.5 5.22	81 3.19	63 2.48	46 1.81	3/8X60	UL FM
80×25 3×1	88.9×33.7 3.500×1.315	300 2.07	38 1.50	144 5.67	69.5 2.74	66.5 2.62	52.5 2.07	3/8X60	UL FM
80×32 3×1¼	88.9×42.4 3.500×1.660	300 2.07	51 2.00	144 5.67	82 3.23	66.5 2.62	52.5 2.07	3/8X60	UL FM
80×40 3×1½	88.9×48.3 3.500×1.900	300 2.07	51 2.00	144 5.67	82 3.23	70 2.76	52.5 2.07	3/8X60	UL FM
80×50 3×2	88.9×60.3 3.500×2.375	300 2.07	64 2.50	144 5.67	96 3.78	72 2.83	52.5 2.07	3/8X60	UL FM
100×25 4×1	114.3×33.7 4.500×1.315	300 2.07	38 1.50	175 6.89	72 2.83	82.5 3.25	65 2.56	1/2×75	UL FM
100×32 4×1¼	114.3×42.4 4.500×1.660	300 2.07	51 2.00	175 6.89	84 3.31	82.5 3.25	65 2.56	1/2×75	UL FM
100×40 4×1½	114.3×48.3 4.500×1.900	300 2.07	51 2.00	175 6.89	84 3.31	84.5 3.33	65 2.56	1/2×75	UL FM
100×50 4×2	114.3×60.3 4.500×2.375	300 2.07	64 2.50	175 6.89	97.5 3.84	84.5 3.33	65 2.56	1/2×75	UL FM
100×65 4×76.1	114.3×76.1 4.500×3.000	300 2.07	70 2.75	175 6.89	104.5 4.11	98 3.86	65 2.56	1/2×75	UL FM
150×25 6×1	165.1×33.7 6.500×1.32	300 2.07	38 1.5	233 9.17	73 2.87	106 4.17	90 3.54	M14×82	——
150×32 6×1¼	165.1×42.4 6.500×1.669	300 2.07	51 2	233 9.17	86 3.39	106 4.17	90 3.54	M14×82	——
150×40 6×1½	165.1×48.3 6.500×1.900	300 2.07	51 2	233 9.17	86 3.39	106 4.17	90 3.54	M14×82	——
150×50 6×2	165.1×60.3 6.500×2.375	300 2.07	64 2.5	235 9.25	102 4.02	108 4.25	90 3.54	M14×82	——
150×65 6×2½	165.1×76.1 6.500×3.000	300 2.07	70 2.75	235 9.25	109 4.29	125 4.92	90 3.54	M14×82	——

4G

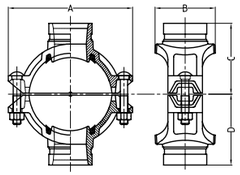
Mechanical Cross Grooved Outlet



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Hole Dia mm/in +1.6,0/+0.063,0	Dimensions A mm/in	B mm/in	C mm/in	D mm/in	Bolt Size mm/in	Certificate
50X32 2X11/4	60.3X42.4 2.375X1.660	300 2.07	45 1.75	116 4.57	76 2.99	69.5 2.74	69.5 2.74	3/8×55 M10X57	UL FM
50X40 2X11/2	60.3X48.3 2.375X1.900	300 2.07	45 1.75	116 4.57	76 2.99	69.5 2.74	69.5 2.74	3/8×55 M10X57	UL FM
65X32 2½X1¼	73.0X42.4 2.875X1.669	300 2.07	51 2	144 5.67	86 3.39	76 2.99	76 2.99	1/2×70 M12X70	UL FM
65X25 2½X1	76.1X33.7 3.000X1.327	300 2.07	38 1.5	137 5.39	71 2.8	78 3.07	78 3.07	1/2×70 M12X70	UL FM
65X32 2½X1¼	76.1X42.4 3.000X1.669	300 2.07	51 2	137 5.39	84.5 3.33	78 3.07	78 3.07	1/2×70 M12X70	UL FM
80X25 3X1	88.9X33.7 3.500X1.327	300 2.07	38 1.5	152 5.98	72.5 2.85	84.5 3.33	84.5 3.33	1/2X75 M12X76	——
80X32 3X1¼	88.9X42.4 3.500X1.669	300 2.07	51 2	152 5.98	85.5 3.37	84.5 3.33	84.5 3.33	1/2×75 M12X76	UL FM
80X40 3X1½	88.9X48.3 3.500X1.900	300 2.07	51 2	152 5.98	85.5 3.37	84.5 3.33	84.5 3.33	1/2×75 M12X76	UL FM
80X50 3X2	88.9X60.3 3.500X2.375	300 2.07	64 2.50	152 5.98	98 3.86	84.5 3.33	84.5 3.33	1/2×75 M12X76	UL FM
100X25 4X1	114.3X33.7 4.500X1.327	300 2.07	38 1.5	188 7.4	78.4 3.09	102 4.02	102 4.02	1/2×75 M12X76	——
100X32 4X11/4	114.3X42.4 4.500X1.669	300 2.07	51 2.00	188 7.40	89 3.50	102 4.02	102 4.02	1/2×75 M12X76	UL FM
100X40 4X1½	114.3X48.3 4.500X1.900	300 2.07	51 2	188 7.4	89 3.5	102 4.02	102 4.02	1/2×75 M12X76	UL FM
100X50 4X2	114.3X60.3 4.500X2.375	300 2.07	64 2.5	188 7.4	104.5 4.11	102 4.02	102 4.02	1/2×75 M12X76	UL FM
100X65 4X76.1	114.3X76.1 4.500X3.000	300 2.07	70 2.75	188 7.40	104.5 4.11	102 4.02	102 4.02	1/2×75 M12X76	——
100X80 4X3	114.3X88.9 4.500X3.500	300 2.07	89 3.50	188 7.40	128 5.03	102 4.02	102 4.02	1/2X75 M12X76	UL FM
125X50 5X2	139.7X60.3 5.500X2.375	300 2.07	64 2.5	221.5 8.72	112.5 4.43	118 4.65	118 4.65	5/8×85 M16X85	UL FM
125X65 5X2½	139.7X76.1 5.500X3.000	300 2.07	70 2.75	221.5 8.72	112.5 4.43	118 4.65	118 4.65	5/8×85 M16X85	——
125X80 139.7X3	139.7X88.9 5.500X3.500	300 2.07	89 3.50	221.5 8.720	132 5.20	118 4.65	118 4.65	5/8×85 M16X85	UL FM
125X100 139.7X4	139.7X114.3 5.500X4.500	300 2.07	114 4.50	221.5 8.720	156 6.14	121 4.76	121 4.76	5/8×85 M16X85	——
150X50 6X2	165.1X60.3 6.500X2.375	300 2.07	64 2.5	244 9.6	112.5 4.43	127 5	127 5	5/8X105	UL FM
150X65 6X2½	165.1X76.1 6.500X3.000	300 2.07	70 2.75	244 9.6	112.5 4.43	127 5	127 5	5/8×105 M16X108	——
150X80 6X3	165.1X88.9 6.500X3.500	300 2.07	89 3.5	244 9.6	132 5.2	130 5.12	130 5.12	5/8×105 M16X108	UL FM
150X40 6X1½	168.3X48.3 6.625X1.900	300 2.07	51 2	247 9.72	95 3.74	128 5.04	128 5.04	5/8×105 M16X108	UL FM
150X50 6X2	168.3X60.3 6.625X2.375	300 2.07	64 2.5	247 9.72	112.5 4.43	134 5.28	134 5.28	5/8×105 M16X108	UL FM
150X65 6X2½	168.3X73.0 6.625X2.875	300 2.07	70 2.75	247 9.72	112.5 4.43	135 5.31	135 5.31	5/8×105 M16X108	UL FM
150X80 6X3	168.3×88.9 6.625×3.500	300 2.07	89 3.5	247 9.72	132 5.2	135 5.31	135 5.31	5/8×105 M16X108	UL FM
150X100 159.0X108.0	159.0X108.0 6.250X4.250	300 2.07	114 4.50	244 9.60	154 6.06	134 5.28	134 5.28	5/8×105 M16X108	——
150X100 159.0X4	159.0X114.3 6.250X4.500	300 2.07	114 4.50	244 9.60	156 6.14	130 5.12	130 5.12	5/8×105 M16X108	——
150X40 61/2ODX11/2	165.1X48.3 6.500X1.900	300 2.07	51 2.00	244 9.60	93 3.66	128.5 5.06	128.5 5.06	5/8×105 M16X108	——
150X100 61/2OD X4	165.1X114.3 6.500X4.500	300 2.07	114 4.50	244 9.60	154 6.06	135 5.32	135 5.32	5/8×105 M16X108	——
150X65 6X76.1	168.3X76.1 6.625X3.000	300 2.07	70 2.75	247 9.72	112.5 4.43	135 5.32	135 5.32	5/8×105 M16X108	——
150X100 6X4	168.3X114.3 6.625X4.500	300 2.07	114 4.50	247 9.72	160 6.30	138 5.43	138 5.43	5/8×105 M16X108	UL FM
200X50 8X2	219.1X60.3 8.625X2.375	300 2.07	64 2.5	320 12.6	118 4.65	158 6.22	158 6.22	3/4×115 M20X115	——
200X65 8X2½	219.1X76.1 8.625X3.000	300 2.07	70 2.75	320 12.6	118 4.65	158 6.22	158 6.22	3/4×115 M20X115	——
200X80 8X3	219.1X88.9 8.625X3.500	300 2.07	89 3.5	320 12.6	136.5 5.37	161 6.34	161 6.34	3/4×115 M20X115	——
200X100 8X4	219.1X108.0 8.625X4.250	300 2.07	114 4.50	320 12.60	162 6.38	161 6.34	161 6.34	3/4×115 M20X115	——
200X100 8X4	219.1X114.3 8.625X4.500	300 2.07	114 4.5	320 12.6	162 6.38	161 6.34	161 6.34	3/4×115 M20X115	——
250X65 10X2½	273.0X76.1 10.750X3.000	300 2.07	70 2.75	376 14.8	118 4.65	187 7.36	187 7.36	3/4×120 M20X115	——
250X80 10X3	273.0X88.9 10.750X3.500	300 2.07	89 3.5	376 14.8	136.5 5.37	187 7.36	187 7.36	3/4×120 M20X115	——
250X100 10X4	273.0X108.0 10.75X4.250	300 2.07	114 4.50	376 14.80	164 6.46	189 7.44	189 7.44	3/4×115 M20X115	——
250X100 10X4	273.0X114.3 10.750X4.500	300 2.07	114 4.5	376 14.8	164 6.46	189 7.44	189 7.44	3/4×120 M20X115	——

4GS

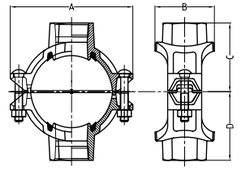
Light-duty Mechanical Cross Grooved Outlet



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Hole Dia mm/in +1.6,0/+0.063,0	Dimensions				Bolt Size mm/in
				A mm/in	B mm/in	C mm/in	D mm/in	
80×25 3×1	88.9×33.7 3.500×1.315	300 2.07	38 1.50	150 5.91	71.0 2.80	84 3.31	84 3.31	1/2×75 M12X76
80×32 3×1¼	88.9×42.4 3.500×1.660	300 2.07	51 2.00	150 5.91	84.5 3.33	84 3.31	84 3.31	1/2×75 M12X76
80×40 3×1½	88.9×48.3 3.500×1.900	300 2.07	51 2.00	150 5.91	84.5 3.33	84 3.31	84 3.31	1/2×75 M12X76
80×50 3×2	88.9×60.3 3.500×2.375	300 2.07	64 2.50	150 5.91	98 3.86	84 2.19	84 2.19	1/2×75 M12X76
100×25 4×1	114.3×33.7 4.500×1.315	300 2.07	38 1.50	178 7.01	77.5 3.05	98 3.86	98 3.86	1/2×75 M12X76
100×40 4×1½	114.3×48.3 4.500×1.900	300 2.07	51 2.00	178 7.01	88 3.46	98 3.86	98 3.86	1/2×75 M12X76
100×50 4×2	114.3×60.3 4.500×2.375	300 2.07	64 2.50	178 7.01	103.5 4.07	98 3.86	98 3.86	1/2×75 M12X76
100×65 4×21/2	114.3×73.0 4.500×2.875	300 2.07	70 2.75	178 7.01	103.5 4.07	98 3.86	98 3.86	1/2×75 M12X76
100×65 4×76.1	114.3×76.1 4.500×3.000	300 2.07	70 2.75	178 7.01	103.5 4.07	98 3.86	98 3.86	1/2×75 M12X76
100×80 4×3	114.3×88.9 4.500×3.500	300 2.07	89 3.50	178 7.01	124 4.88	98 3.86	98 3.86	1/2×75 M12X76
125×50 139.7×2	139.7×60.3 5.500×2.375	300 2.07	64 2.50	210 8.27	110 4.33	113 4.45	113 4.45	5/8×85 M16X85
125×65 139.7×76.1	139.7×76.1 5.500×3.000	300 2.07	70 2.75	210 8.27	110 4.33	113 4.45	113 4.45	5/8×85 M16X85
125×80 139.7×3	139.7×88.9 5.500×3.500	300 2.07	89 3.50	210 8.27	130 5.12	113 4.45	113 4.45	5/8×85 M16X85
125×100 139.7×4	139.7×114.3 5.500×4.500	300 2.07	114 4.50	210 8.27	153 6.02	115 4.52	115 4.52	5/8×85 M16X85
150×50 165.1×2	165.1×60.3 6.500×2.375	300 2.07	64 2.50	235 9.25	110 4.33	124.5 4.90	124.5 4.90	5/8×105 M16X108
150×65 165.1×76.1	165.1×76.1 6.500×3.000	300 2.07	70 2.75	235 9.25	110 4.33	124.5 4.90	124.5 4.90	5/8×105 M16X108
150×80 165.1×3	165.1×88.9 6.500×3.500	300 2.07	89 3.50	235 9.25	130 5.12	124.5 4.90	124.5 4.90	5/8×105 M16X108
150×32 6×1¼	168.3×42.4 6.500×1.660	300 2.07	51 2.00	240 9.45	92.5 3.64	124.5 4.90	124.5 4.90	5/8×105 M16X108
150×40 6×1½	168.3×48.3 6.500×1.900	300 2.07	51 2.00	240 9.45	92.5 3.64	126 4.96	126 4.96	5/8×105 M16X108
150×50 6×2	168.3×60.3 6.625×2.375	300 2.07	64 2.50	240 9.45	110 4.33	126 4.96	126 4.96	5/8×105 M16X108
150×65 159.0×76.1	159.0X76.1 6.250X3.000	300 2.07	70 2.75	227 8.94	110 4.33	122.5 4.83	122.5 4.83	5/8×85 M16X108
150×65 6×2½	168.3×73.0 6.625×2.875	300 2.07	70 2.75	240 9.45	110 4.33	126 4.96	126 4.96	5/8×105 M16X108
150×80 6×3	168.3×88.9 6.625×3.500	300 2.07	89 3.50	240 9.45	130 5.12	126 4.96	126 4.96	5/8×105 M16X108
150×80 159.0×88.9	159.0×88.9 6.250×3.500	300 2.07	89 3.50	227 8.94	130 5.11	122.5 4.83	122.5 4.83	5/8×85 M16X108
150×100 159.0×108.0	159.0×108.0 6.250×4.250	300 2.07	114 4.50	227 8.94	155 6.10	122.5 4.83	122.5 4.83	5/8×85 M16X108
150×100 159.0×4	159.0×114.3 6.250×4.500	300 2.07	114 4.50	227 8.94	155 4.83	122.5 4.83	122.5 4.83	5/8×85 M16X108
150×32 165.1×11/4	165.1×42.4 6.500×1.900	300 2.07	51 2.00	235 9.25	92.5 3.64	124.5 4.90	124.5 4.90	5/8×105 M16X108
150×100 165.1×4	165.1×114.3 6.500×4.500	300 2.07	114 4.50	235 9.25	155 6.10	126 4.96	126 4.96	5/8×105 M16X108
150×100 6×4	168.3×114.3 6.625×4.500	300 2.07	114 4.50	240 9.45	155 6.10	128 5.04	128 5.04	5/8×105 M16X108
200×50 8×2	219.1×60.3 8.625×2.375	300 2.07	64 2.50	300 11.81	117 4.60	155 6.10	155 6.10	5/8×105 M16X108
200×65 8×76.1	219.1×76.1 8.625×3.000	300 2.07	70 2.75	300 11.81	117 4.60	155 6.10	155 6.10	5/8×105 M16X108
200×65 8×21/2	219.1×73.0 8.625×2.875	300 2.07	70 2.75	300 11.81	117 4.60	155 6.10	155 6.10	5/8×105 M16X108
200×80 8×3	219.1×88.9 8.625×3.500	300 2.07	89 3.50	300 11.81	135.5 5.33	155 6.10	155 6.10	5/8×105 M16X108
200×100 8×4	219.1×114.3 8.625×4.500	300 2.07	114 4.50	300 11.81	164 6.46	160 6.30	160 6.30	5/8×105 M16X108

4J

Mechanical Cross Threaded Outlet



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Hole Dia mm/in +1.6,0/+0.063,0	Dimensions				Bolt Size mm/in	Certificate
				A mm/in	B mm/in	C mm/in	D mm/in		
50×25 2×1	60.3×33.7 2.375×1.315	300 2.07	38 1.50	116 4.57	68 2.68	60 2.36	60 2.36	3/8×55 M10X57	UL FM
50×32 2×11/4	60.3×42.4 2.375×1.660	300 2.07	45 1.75	116 4.57	76 2.99	65 2.56	65 2.56	3/8×55 M10X57	UL FM
50×40 2×11/2	60.3×48.3 2.375×1.900	300 2.07	45 1.75	116 4.57	76 2.99	65 2.56	65 2.56	3/8×55 M10X57	UL FM
65×20 2½×¾	73.0×26.9 2.875×1.050	300 2.07	38 1.50	137 5.39	71 2.80	68 2.68	68 2.68	1/2×70 M12X70	——
65×25 2½×1	73.0×33.7 2.875×1.315	300 2.07	38 1.50	137 5.39	71 2.80	70 2.76	70 2.76	1/2×70 M12X70	UL FM
65×32 2½×1¼	73.0×42.4 2.875×1.660	300 2.07	51 2.00	137 5.39	84.5 3.33	73 2.87	73 2.87	1/2×70 M12X70	UL FM
65×15 2½×½	76.1×21.3 3.000×0.825	300 2.07	38 1.5	137 5.39	71 2.8	60 2.36	60 2.36	1/2×70 M12X70	——
65×20 2½×¾	76.1×26.9 3.000×1.059	300 2.07	38 1.5	137 5.39	71 2.8	67 2.64	67 2.64	1/2×70 M12X70	——
65×25 2½×1	76.1×33.7 3.000×1.327	300 2.07	38 1.5	137 5.39	71 2.8	75 3.05	75 3.05	1/2×70 M12X70	UL FM
65×32 2½×1¼	76.1×42.4 3.000×1.669	300 2.07	51 2.00	137 5.39	84.5 3.33	75 3.05	75 3.05	1/2×70 M12X70	UL FM
65×40 21/2×11/2	73.0×48.3 2.875×1.900	300 2.07	51 2.00	137 5.39	84.5 3.33	73 2.87	73 2.87	1/2×70 M12X70	UL FM
65×40 21/2×11/2	76.1×48.3 3.000×1.900	300 2.07	51 2.00	137 5.39	84.5 3.33	75 2.95	75 2.95	1/2×70 M12X70	UL FM
80×15 3×½	88.9×21.3 3.500×0.825	300 2.07	38 1.5	152 5.98	72.5 2.85	70 2.76	70 2.76	1/2×75 M12X76	——
80X20 3×¾	88.9×26.9 3.500×1.059	300 2.07	38 1.5	152 5.98	72.5 2.85	70 2.76	70 2.76	1/2×75 M12X76	——
80×25 3×1	88.9×33.7 3.500×1.327	300 2.07	38 1.5	152 5.98	72.5 2.85	80 3.15	80 3.15	1/2×75 M12X76	UL FM
80×32 3×1¼	88.9×42.4 3.500×1.669	300 2.07	51 2.00	152 5.98	85.5 3.37	80 3.15	80 3.15	1/2×75 M12X76	UL FM
80×40 3×1½	88.9×48.3 3.500×1.900	300 2.07	51 2.00	152 5.98	85.5 3.37	80 3.15	80 3.15	1/2×75 M12X76	UL FM
80×50 3×2	88.9×60.3 3.500×2.375	300 2.07	64 2.50	152 5.98	98 3.86	80 3.15	80 3.15	1/2×75 M12X76	UL FM
100×25 108.0×1	108.0×33.7 4.250×1.315	300 2.07	38 1.50	172 6.77	78.5 3.09	87 3.43	87 3.43	1/2×75 M12X76	——
100×32 108.0×1¼	108.0×42.4 4.250×1.660	300 2.07	51 2.00	172 6.77	89 3.50	87 3.43	87 3.43	1/2×75 M12X76	——
100×40 108.0×1½	108.0×48.3 4.250×1.900	300 2.07	51 2.00	172 6.77	89 3.50	87 3.43	87 3.43	1/2×75 M12X76	——
100×50 108.0×2	108.0×60.3 4.250×2.375	300 2.07	64 2.50	172 6.77	106.5 4.19	92 3.62	92 3.62	1/2×75 M12X76	——
100×15 4×½	114.3×21.3 4.500×0.825	300 2.07	38 1.5	188 7.4	78.5 3.09	93.5 3.68	93.5 3.68	1/2×75 M12X76	——
100×20 4×¾	114.3×26.9 4.500×1.059	300 2.07	38 1.5	188 7.4	78.5 3.09	93.5 3.68	93.5 3.68	1/2×75 M12X76	——
100×25 4×1	114.3×33.7 4.500×1.327	300 2.07	38 1.5	188 7.4	78.5 3.09	93 3.66	93 3.66	1/2×75 M12X76	UL FM
100×32 4×1¼	114.3×42.4 4.500×1.669	300 2.07	51 2.00	188 7.4	89 3.5	95 3.74	95 3.74	1/2×75 M12X76	UL FM
100×40 4×1½	114.3×48.3 4.500×1.900	300 2.07	51 2.00	188 7.4	89 3.5	97 3.82	97 3.82	1/2×75 M12X76	UL FM
100×50 4×2	114.3×60.3 4.500×2.375	300 2.07	64 2.5	188 7.4	104.5 4.11	100 3.94	100 3.94	1/2×75 M12X76	UL FM
100×65 108.0×21/2	108.0×76.1 4.250×3.000	300 2.07	70 2.75	172 6.77	106.5 4.19	100 3.94	100 3.94	1/2×75 M12X76	——
100×65 4×21/2	114.3×76.1 4.500×3.000	300 2.07	70 2.75	188 7.40	104.5 4.11	102 4.02	102 4.02	1/2×75 M12X76	——
100×80 4×3	114.3×88.9 4.500×3.500	300 2.07	89 3.50	188 7.40	128 5.039	102 4.02	102 4.02	1/2×75 M12X76	UL FM
125×32 133.0×11/4	133.0×42.4 5.250×1.660	300 2.07	51 2.00	209 8.23	93 3.66	105 4.13	105 4.13	5/8×85 M16X85	——
125×40 133.0×11/2	133.0×48.3 5.250×1.900	300 2.07	51 2.00	209 8.23	93 3.66	105 4.13	105 4.13	5/8×85 M16X85	——
125×50 133.0×2	133.0×60.3 5.250×2.375	300 2.07	64 2.50	209 8.23	112.5 4.43	110 4.33	110 4.33	5/8×85 M16X85	——
125×25 5×1	139.7×33.7 5.500×1.327	300 2.07	38 1.5	221.5 8.72	78 3.07	110 4.33	110 4.33	5/8×85 M16X85	UL FM

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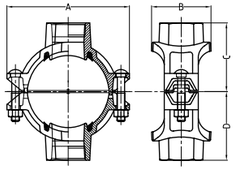
Mechanical Cross Threaded Outlet



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Hole Dia mm/in +1.6,0/+0.063,0	Dimensions				Bolt Size mm/in	Certificate
				A mm/in	B mm/in	C mm/in	D mm/in		
125×32 5×1¼	139.7×42.4 5.500×1.669	300 2.07	51 2.00	221.5 8.72	95 3.74	112 4.41	112 4.41	5/8×85 M16X85	UL FM
125×40 5×1½	139.7×48.3 5.500×1.900	300 2.07	51 2.00	221.5 8.72	95 3.74	112 4.41	112 4.41	5/8×85 M16X85	UL FM
125×50 5×2	139.7×60.3 5.500×2.375	300 2.07	64 2.50	221.5 8.72	112.5 4.43	115 4.53	115 4.53	5/8×85 M16X85	UL FM
125×65 5×2½	139.7×76.1 5.500×3.000	300 2.07	70 2.75	221.5 8.72	112.5 4.43	115 4.53	115 4.53	5/8×85 M16X85	——
125×80 5×3	139.7×88.9 5.500×3.500	300 2.07	89 3.50	221.5 8.72	132 5.20	120 4.72	120 4.72	5/8×85 M16X85	UL FM
150×32 159.0×1¼	159.0×42.4 6.250×1.660	300 2.07	51 2.00	244 9.60	93 3.66	118 4.65	118 4.65	5/8×105 M16X108	——
150×40 159.0×1½	159.0×48.3 6.250×1.900	300 2.07	51 2.00	244 9.60	93 3.66	118 4.65	118 4.65	5/8×105 M16X108	——
150×50 159.0×2	159.0×60.3 6.250×2.375	300 2.07	64 2.50	244 9.60	112.5 4.43	125 4.92	125 4.92	5/8×105 M16X108	——
150×65 159.0×76.1	159.0×76.1 6.250×3.000	300 2.07	70 2.75	244 9.60	112.5 4.43	125 4.92	125 4.92	5/8×105 M16X108	——
150×15 6×½	165.1×21.3 6.500×0.825	300 2.07	38 1.50	244 9.6	78 3.07	110 4.33	110 4.33	5/8×105 M16X108	——
150×20 6×¾	165.1×26.9 6.500×1.059	300 2.07	38 1.50	244 9.6	78 3.07	110 4.33	110 4.33	5/8×105 M16X108	——
150×25 6×1	165.1×33.7 6.500×1.327	300 2.07	38 1.50	244 9.6	78 3.07	118 4.65	118 4.65	5/8×105 M16X108	UL FM
150×32 6×1¼	165.1×42.4 6.500×1.669	300 2.07	51 2.00	244 9.6	93 3.66	118 4.65	118 4.65	5/8×105 M16X108	UL FM
150×40 6×1½	165.1×48.3 6.500×1.900	300 2.07	51 2.00	244 9.6	93 3.66	118 4.65	118 4.65	5/8×105 M16X108	UL FM
150×50 6×2	165.1×60.3 6.500×2.375	300 2.07	64 2.50	244 9.6	112.5 4.43	127.5 5.02	127.5 5.02	5/8×105 M16X108	UL FM
150×65 6×2½	165.1×76.1 6.500×3.000	300 2.07	70 2.75	244 9.6	112.5 4.43	128.5 5.43	128.5 5.43	5/8×105 M16X108	——
150×80 6×3	165.1×88.9 6.500×3.500	300 2.07	89 3.5	244 9.6	132 5.2	128.5 5.06	128.5 5.06	5/8×105 M16X108	UL FM
150×32 6×1¼	168.3×42.4 6.500×1.669	300 2.07	51 2.00	247 9.72	95 3.74	122 4.80	122 4.80	5/8×105 M16X108	UL FM
150×40 6×1½	168.3×48.3 6.500×1.900	300 2.07	51 2.00	247 9.72	95 3.74	122 4.8	122 4.8	5/8×105 M16X108	UL FM
150×50 6×2	168.3×60.3 6.625×2.375	300 2.07	64 2.5	247 9.72	112.5 4.43	132 5.2	132 5.2	5/8×105 M16X108	UL FM
150×65 6×2½	168.3×73.0 6.625×2.875	300 2.07	70 2.75	247 9.72	112.5 4.43	132 5.2	132 5.2	5/8×105 M16X108	UL FM
150×80 6×3	168.3×88.9 6.625×3.500	300 2.07	89 3.5	247 9.72	132 5.2	140 5.51	140 5.51	5/8×105 M16X108	UL FM
200×25 8×1	219.1×33.7 8.625×1.327	300 2.07	38 1.5	320 12.60	79.5 3.13	150 5.91	150 5.91	3/4×115 M20X115	——
200×32 8×1¼	219.1×42.4 8.625×1.669	300 2.07	51 2.00	320 12.60	96.5 3.8	150 5.91	150 5.91	3/4×115 M20X115	——
200×40 8×1½	219.1×48.3 8.625×1.900	300 2.07	51 2.00	320 12.60	96.5 3.8	150 5.91	150 5.91	3/4×115 M20X115	——
200×50 8×2	219.1×60.3 8.625×2.375	300 2.07	64 2.5	320 12.60	117 4.61	160 6.3	160 6.3	3/4×115 M20X115	——
200×65 8×2½	219.1×76.1 8.625×3.000	300 2.07	70 2.75	320 12.60	118 4.65	158.5 6.24	158.5 6.24	3/4×115 M20X115	——
200×80 8×3	219.1×88.9 8.625×3.500	300 2.07	89 3.5	320 12.60	136.5 5.37	160 6.3	160 6.3	3/4×115 M20X115	——
200×100 8×4	219.1×114.3 8.625×4.500	300 2.07	114 4.5	320 12.60	164 6.46	160 6.3	160 6.3	3/4×115 M20X115	——
250×40 10×1½	273.0×48.3 10.750×1.900	300 2.07	51 2.00	376 14.8	95.5 3.76	180 7.09	180 7.09	3/4×120 M20X115	——
250×50 10×2	273.0×60.3 10.750×2.375	300 2.07	64 2.5	376 14.8	118 4.65	185 7.28	185 7.28	3/4×120 M20X115	——
250×65 10×2½	273.0×76.1 10.750×3.000	300 2.07	70 2.75	376 14.8	118 4.65	190 7.48	190 7.48	3/4×120 M20X115	——
250×80 10×3	273.0×88.9 10.750×3.500	300 2.07	89 3.5	376 14.8	136.5 5.37	190 7.48	190 7.48	3/4×120 M20X115	——
250×100 10×4	273.0×114.3 10.750×4.500	300 2.07	114 4.5	376 14.8	164 6.46	190 7.48	190 7.48	3/4×120 M20X115	——

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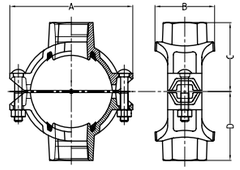
Light-duty Mechanical Cross Threaded Outlet



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Hole Dia mm/in +1.6,0/+0.063,0	Dimensions				Bolt Size mm/in
				A mm/in	B mm/in	C mm/in	D mm/in	
80×15 3×½	88.9×21.3 3.500×0.825	300 2.07	38 1.50	150 5.91	71.0 2.80	68 2.68	68 2.68	1/2×75 M12X76
80×20 3×¾	88.9×26.9 3.500×1.050	300 2.07	38 1.50	150 5.91	71.0 2.80	68 2.68	68 2.68	1/2×75 M12X76
80×25 3×1	88.9×33.7 3.500×1.315	300 2.07	38 1.50	150 5.91	71.0 2.80	71.0 2.80	71.0 2.80	1/2×75 M12X76
80×32 3×1¼	88.9×42.4 3.500×1.660	300 2.07	51 2.00	150 5.91	84.5 3.33	74 2.91	74 2.91	1/2×75 M12X76
80×40 3×1½	88.9×48.3 3.500×1.900	300 2.07	51 2.00	150 5.91	84.5 3.33	74 2.91	74 2.91	1/2×75 M12X76
100×25 108.0×1	108.0×33.7 4.250×1.315	300 2.07	38 1.50	172 6.77	77.5 3.05	85 3.35	85 3.35	1/2×75 M12X76
100×32 108.0×1¼	108.0×42.4 4.250×1.660	300 2.07	51 2.00	172 6.77	88 3.46	85 3.35	85 3.35	1/2×75 M12X76
100×40 108.0×1½	108.0×48.3 4.250×1.900	300 2.07	51 2.00	172 6.77	88 3.46	85 3.35	85 3.35	1/2×75 M12X76
100×50 108.0×2	108.0×60.3 4.250×2.375	300 2.07	64 2.50	172 6.77	103.5 4.19	90.5 3.56	90.5 3.56	1/2×75 M12X76
100×15 4×½	114.3×21.3 4.500×0.825	300 2.07	38 1.50	178 7.01	77.5 3.05	82 3.23	82 3.23	1/2×75 M12X76
100×20 4×¾	114.3×26.9 4.500×1.050	300 2.07	38 1.50	178 7.01	77.5 3.05	82 3.23	82 3.23	1/2×75 M12X76
100×25 4×1	114.3×33.7 4.500×1.315	300 2.07	38 1.50	178 7.01	77.5 3.05	82 3.23	82 3.23	1/2×75 M12X76
100×32 4×1¼	114.3×42.4 4.500×1.660	300 2.07	51 2.00	178 7.01	88 3.46	89.5 3.53	89.5 3.53	1/2×75 M12X76
100×40 4×1½	114.3×48.3 4.500×1.900	300 2.07	51 2.00	178 7.01	88 3.46	89.5 3.53	89.5 3.53	1/2×75 M12X76
100×50 4×2	114.3×60.3 4.500×2.375	300 2.07	64 2.50	178 7.01	103.5 4.07	92 3.62	92 3.62	1/2×75 M12X76
100×65 4×21/2	108.0×76.1 4.500×3.000	300 2.07	70 2.75	172 6.77	103.5 4.07	97.5 3.84	97.5 3.84	1/2×75 M12X76
100×65 4X21/2	114.3×76.1 4.500×3.000	300 2.07	70 2.75	178 7.01	103.5 4.07	98 3.86	98 3.86	1/2×75 M12X76
100×80 4×3	114.3×88.9 4.500×3.500	300 2.07	89 3.50	178 7.01	124 4.88	98 3.86	98 3.86	1/2×75 M12X76
125×25 133.0×1	133.0×33.7 5.250×1.315	300 2.07	38 1.50	203 7.99	77 3.03	98 3.86	98 3.86	5/8×85 M16X85
125×32 133.0×1.25	133.0×42.4 5.250×1.660	300 2.07	51 2.00	203 7.99	91 3.58	102 4.01	102 4.01	5/8×85 M16X85
125×40 133.0×1½	133.0×48.3 5.250×1.900	300 2.07	51 2.00	203 7.99	91 3.58	102 4.01	102 4.01	5/8×85 M16X85
125×50 133.0×2	133.0×60.3 5.250×2.375	300 2.07	64 2.50	203 7.99	110 4.33	105 4.13	105 4.13	5/8×85 M16X85
125×65 133.0×76.1	133.0×76.1 5.250×3.000	300 2.07	70 2.75	203 7.99	110 4.33	113 4.45	113 4.45	5/8×85 M16X85
125×25 139.7×1	139.7×33.7 5.500×1.315	300 2.07	38 1.50	210 8.27	77 3.03	100 3.94	100 3.94	5/8×85 M16X85
125×32 139.7×1¼	139.7×42.4 5.500×1.660	300 2.07	51 2.00	210 8.27	91 3.58	105 4.13	105 4.13	5/8×85 M16X85
125×40 139.7×1½	139.7×48.3 5.500×1.900	300 2.07	51 2.00	210 8.27	91 3.58	105 4.13	105 4.13	5/8×85 M16X85
125×50 139.7×2	139.7×60.3 5.500×2.375	300 2.07	64 2.50	210 8.27	110 4.33	108 4.25	108 4.25	5/8×85 M16X85
125×65 139.7×76.1	139.7×76.1 5.500×3.000	300 2.07	70 2.75	210 8.27	110 4.33	115 4.53	115 4.53	5/8×85 M16X85
125×80 133.0×3	133.0×88.9 5.250×3.500	300 2.07	89 3.50	203 7.99	132 5.20	110 4.33	110 4.33	5/8X85 M16X85
125×80 139.7×3	139.7×88.9 5.500×3.500	300 2.07	89 3.50	210 8.27	130 5.12	115 4.53	115 4.53	5/8X85 M16X85
125×100 139.7×4	139.7×114.3 5.500×4.500	300 2.07	114 4.50	210 8.27	153 6.02	118 4.65	118 4.65	5/8X85 M16X85

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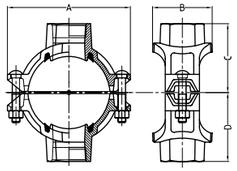
Light-duty Mechanical Cross Threaded Outlet



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Hole Dia mm/in +1.6,0/+0.063,0	Dimensions A mm/in	Dimensions B mm/in	Dimensions C mm/in	Dimensions D mm/in	Bolt Size mm/in
150×25 159.0×1	159.0×33.7 6.250×1.315	300 2.07	38 1.50	227 8.94	77 3.03	110 4.33	110 4.33	5/8×85 M16X85
150×32 159.0×1¼	159.0×42.4 6.250×1.660	300 2.07	51 2.00	227 8.94	92.5 3.64	112 4.41	112 4.41	5/8×85 M16X85
150×40 159.0×1½	159.0×48.3 6.250×1.900	300 2.07	51 2.00	227 8.94	92.5 3.64	112 4.41	112 4.41	5/8×105 M16X108
150×50 159.0×2	159.0×60.3 6.250×2.375	300 2.07	64 2.50	227 8.94	110 4.33	116.5 4.59	116.5 4.59	5/8×105 M16X108
150×65 159.0×76.1	159.0×76.1 6.250×3.000	300 2.07	70 2.75	227 8.94	110 4.33	121.5 4.78	121.5 4.78	5/8×105 M16X108
150×80 159.0×3	159.0×88.9 6.250×3.500	300 2.07	89 3.50	227 8.94	130 5.12	123.5 4.86	123.5 4.86	5/8×105 M16X108
150×15 165.1×½	165.1×21.3 6.500×0.825	300 2.07	38 1.50	235 9.25	77 3.03	115 4.53	115 4.53	5/8×105 M16X108
125×20 165.1×¾	165.1×26.9 6.500×1.050	300 2.07	38 1.50	235 9.25	77 3.03	115 4.53	115 4.53	5/8×105 M16X108
150×25 165.1×1	165.1×33.7 6.500×1.315	300 2.07	38 1.50	235 9.25	77 3.03	115 4.53	115 4.53	5/8×105 M16X108
150×32 165.1×1¼	165.1×42.4 6.500×1.660	300 2.07	51 2.00	235 9.25	92.5 3.64	115 4.53	115 4.53	5/8×105 M16X108
150×40 165.1×1½	165.1×48.3 6.500×1.900	300 2.07	51 2.00	235 9.25	92.5 3.64	115 4.53	115 4.53	5/8×105 M16X108
150×50 165.1×2	165.1×60.3 6.500×2.375	300 2.07	64 2.50	235 9.25	110 4.33	120 4.72	120 4.72	5/8×105 M16X108
150×65 165.1×76.1	165.1×76.1 6.500×3.000	300 2.07	70 2.75	235 9.25	110 4.33	125 4.92	125 4.92	5/8×105 M16X108
150×80 165.1×3	165.1×88.9 6.500×3.500	300 2.07	89 3.50	235 9.25	130 5.12	125 4.92	125 4.92	5/8×105 M16X108
150×25 6×1	168.3×33.7 6.500×1.315	300 2.07	38 1.50	240 9.45	77 3.03	115 4.53	115 4.53	5/8×105 M16X108
150×32 6×1¼	168.3×42.4 6.500×1.660	300 2.07	51 2.00	240 9.45	92.5 3.64	115 4.53	115 4.53	5/8×105 M16X108
150×40 6×1½	168.3×48.3 6.500×1.900	300 2.07	51 2.00	240 9.45	92.5 3.64	115 4.53	115 4.53	5/8×105 M16X108
150×50 6×2	168.3×60.3 6.625×2.375	300 2.07	64 2.50	240 9.45	110 4.33	121 4.76	121 4.76	5/8×105 M16X108
150×65 6×2½	168.3×73.0 6.625×2.875	300 2.07	70 2.75	240 9.45	110 4.33	127 5.00	127 5.00	5/8×105 M16X108
150×80 6×3	168.3×88.9 6.625×3.500	300 2.07	89 3.50	240 9.45	130 5.12	127 5.00	127 5.00	5/8×105 M16X108
150×100 159.0×4	159.0×114.3 6.250×4.500	300 2.07	114 4.50	227 8.94	155 6.10	127 5.00	127 5.00	5/8×105 M16X108
150×100 165.1×4	165.1×114.3 6.500×4.500	300 2.07	114 4.50	235 9.25	155 6.10	130 5.12	130 5.12	5/8×105 M16X108
150×65 6×76.1	168.3×76.1 6.625×3.000	300 2.07	70 2.75	240 9.45	110.5 4.35	127 5.00	127 5.00	5/8×105 M16X108
150×100 6×4	168.3×114.3 6.625×4.500	300 2.07	114 4.50	240 9.45	155 6.10	130 5.12	130 5.12	5/8×105 M16X108
200×25 8×1	219.0×33.7 8.625×1.315	300 2.07	38 1.50	300 11.81	78 3.07	140 5.51	140 5.51	5/8×105 M16X108
200×32 8×1¼	219.1×42.4 8.625×1.660	300 2.07	51 2.00	300 11.81	96.5 3.80	140 5.51	140 5.51	5/8×105 M16X108
200×40 8×1½	219.1×48.3 8.625×1.900	300 2.07	51 2.00	300 11.81	96.5 3.80	143 5.63	143 5.63	5/8×105 M16X108
200×50 8×2	219.1×60.3 8.625×2.375	300 2.07	64 2.50	300 11.81	117 4.61	149 5.87	149 5.87	5/8×105 M16X108
200×65 8×76.1	219.1×76.1 8.625×3.000	300 2.07	70 2.75	300 11.81	117 4.61	155 6.10	155 6.10	5/8×105 M16X108
200×80 8×3	219.1×88.9 8.625×3.500	300 2.07	89 3.50	300 11.81	133.5 5.25	155 6.10	155 6.10	5/8×105 M16X108
200×100 8×4	219.1×114.3 8.625×4.500	300 2.07	114 4.50	300 11.81	164 6.45	160 6.30	160 6.30	5/8×105 M16X108

220N

Grooved Concentric with Female Thread

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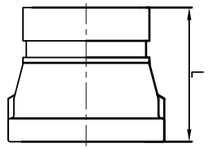
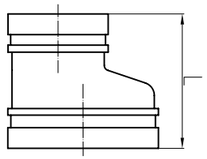


Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
50 2	60.3 2.375	500 3.45	64 2.50	UL FM
65 2½	73.0 2.875	500 3.45	70 2.75	UL FM
80 3	88.9 3.500	500 3.45	70 2.75	UL FM
100 4	114.3 4.500	500 3.45	83 3.27	UL FM

230

Grooved Eccentric Reducer



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
40X32 1 1/2X1 1/4	48.3X42.4 1.900X1.660	500 3.45	89 3.50	——
50X40 2X1 1/2	60.3X48.3 2.375X1.900	500 3.45	89 3.50	——
80X50 3X2	88.9X60.3 3.500X2.375	500 3.45	89 3.50	UL FM
100X65 4X2 1/2	108.0X76.1 4.250X3.000	500 3.45	102 4.00	UL FM
100X80 4X3	108.0X88.9 4.250X3.500	500 3.45	102 4.00	UL FM
100X50 4X2	114.3X60.3 4.500X2.000	500 3.45	102 4.00	UL FM
100X65 4X2 1/2	114.3X76.1 4.500X3.000	300 2.07	102 4.00	UL FM
100X80 4X3	114.3X88.9 4.500X3.500	500 3.45	102 4.00	UL FM
125X100 5X4	139.7X114.3 5.500X4.500	300 2.07	127 5.00	UL FM
150X100 6X4	159.0X108.0 6.250X4.250	300 2.07	140 5.50	UL FM
150X100 6X4	159.0X114.3 6.250X4.500	300 2.07	140 5.50	UL FM
150X80 6X3	165.1X88.9 6.500X3.500	300 2.07	140 5.50	UL FM
150X100 6X4	165.1X114.3 6.500X4.500	300 2.07	140 5.50	UL FM
150X125 6X5	165.1X139.7 6.500X5.500	300 2.07	140 5.50	UL FM
150X80 6X3	168.3X88.9 6.625X3.500	300 2.07	140 5.50	UL FM
150X100 6X4	168.3X114.3 6.625X4.500	300 2.07	140 5.50	UL FM
150X125 6X5	168.3X139.7 6.625X5.500	300 2.07	140 5.50	UL FM
200X100 8X4	219.1X114.3 8.625X4.500	300 2.07	215 8.50	UL FM
200X150 8X6	219.1X159.0 8.625X6.250	500 3.45	215 8.50	UL FM
200X150 8X6	219.1X165.1 8.625X6.50	500 3.45	215 8.50	UL FM
200X150 8X6	219.1X168.3 8.625X6.625	500 3.45	215 8.50	UL FM
250X200 10X8	273.0X219.1 10.750X8.625	500 3.45	215 8.50	UL FM
350X150 14X6	355.6X168.3 14.000X6.625	300 2.07	330 12.99	——
350X200 14X8	355.6X219.1 14.000X8.625	300 2.07	318 12.52	UL
350X250 14X10	355.6X273.0 14.000X10.750	300 2.07	318 12.52	UL
350X300 14X12	355.6X323.9 14.000X12.750	300 2.07	318 12.52	UL
400X200 16X8	406.4X219.1 16.000X8.625	300 2.07	356 14.02	——
400X250 16X10	406.4X273.0 16.000X10.750	300 2.07	356 14.02	——
400X300 16X12	406.4X323.9 16.000X12.750	300 2.07	356 14.02	——
400X350 16X14	406.4X355.6 16.000X14.000	300 2.07	356 14.02	——
450X250 18X10	457.2X273.0 18.000X10.750	300 2.07	381 15.00	——
450X300 18X12	457.2X323.9 18.000X12.750	300 2.07	381 15.00	——
450X350 18X14	457.2X355.6 18.000X14.000	300 2.07	381 15.00	——
450X400 18X16	457.2X406.4 18.000X16.000	300 2.07	381 15.00	——

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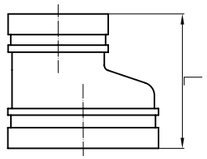
Grooved Eccentric Reducer

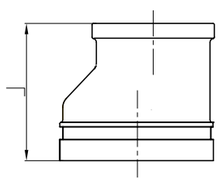


Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
500X300 20X12	508.0X323.9 20.000X12.750	300 2.07	508 20.00	——
500X350 20X14	508.0X355.6 20.000X14.000	300 2.07	508 20.00	——
500X400 20X16	508.0X406.4 20.000X16.000	300 2.07	508 20.00	——
500X450 20X18	508.0X457.2 20.000X18.000	300 2.07	508 20.00	——
600X400 24X16	609.6X406.4 24.000X16.000	300 2.07	508 20.00	——
600X450 24X18	609.6X457.2 24.000X18.000	300 2.07	508 20.00	——
600X500 24X20	609.6X508.0 24.000X20.000	300 2.07	508 20.00	——

Segmental sizes are made of carbon steel pipe or fabricated from wrought carbon steel. Contact manufacturer for details.

230N

Grooved Eccentric Reducer with Female Thread



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
100X65 4X2 1/2	114.3X76.1 4.500X3.000	300 2.07	102 4.00	UL FM
125X80 5X3	139.7X88.9 5.500X3.500	300 2.07	127 5.00	UL FM
150X80 6X3	165.1X88.9 6.500X3.500	300 2.07	140 5.50	UL FM

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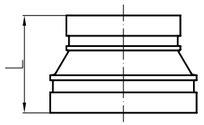
Grooved Concentric Reducer



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
32X25 1¼X1	42.4X33.7 1.660X1.315	500 3.45	64 2.50	UL FM VdS LPCB
40X25 1½X1	48.3X33.7 1.900X1.315	500 3.45	64 2.50	UL FM VdS LPCB
40X32 1½X1¼	48.3X42.4 1.900X1.660	500 3.45	64 2.50	UL FM VdS LPCB
50X25 2X1	60.3X33.7 2.375X1.315	500 3.45	64 2.50	UL FM VdS LPCB
50X32 2X1¼	60.3X42.4 2.375X1.660	500 3.45	64 2.50	UL FM VdS LPCB
50X40 2X1½	60.3X48.3 2.375X1.900	500 3.45	64 2.50	UL FM VdS LPCB
65X25 2½X1	73.0x33.7 2.875X1.315	500 3.45	64 2.50	UL FM
65X32 2½X1¼	73.0X42.4 2.875X1.660	500 3.45	64 2.50	UL FM
65X40 2½X1½	73.0X48.3 2.875X1.900	500 3.45	64 2.50	UL FM
65X50 2½X2	73.0X60.3 2.875X2.375	500 3.45	64 2.50	UL FM
65X25 2½X1	76.1 X33.7 3.000X1.315	500 3.45	64 2.50	UL FM VdS
65X32 2½X1¼	76.1X42.4 3.000X1.660	500 3.45	64 2.50	UL FM VdS LPCB
65X40 2½X1½	76.1X48.3 3.000X1.900	500 3.45	64 2.50	UL FM VdS LPCB
65X50 2½X2	76.1X60.3 3.000X2.375	500 3.45	64 2.50	UL FM VdS LPCB
80X25 3X1	88.9X33.7 3.500X1.315	500 3.45	64 2.50	UL FM VdS
80X32 3X1¼	88.9X42.4 3.500X1.660	500 3.45	64 2.50	UL FM VdS
80X40 3X1½	88.9X48.3 3.500X1.900	500 3.45	64 2.50	UL FM VdS
80X50 3X2	88.9X60.3 3.500X2.375	500 3.45	64 2.50	UL FM VdS LPCB
80X65 3X2½	88.9X73.0 3.500X2.875	500 3.45	64 2.50	UL FM
80X65 3X2½	88.9X76.1 3.500X3.000	500 3.45	64 2.50	UL FM VdS LPCB
100X50 4X2	108.0X60.3 4.250X2.375	500 3.45	76 3.00	UL FM
100X65 4X2½	108.0X73.0 4.250X2.875	500 3.45	76 3.00	UL FM
100X65 4X2½	108.0X76.1 4.250X3.000	500 3.45	76 3.00	UL FM
100X80 4X3	108.0X88.9 4.250X3.500	500 3.45	76 3.00	UL FM
100X32 4X1¼	114.3X42.4 4.500X1.660	500 3.45	76 3.00	UL FM VdS
100X40 4X1½	114.3X48.3 4.500X1.900	500 3.45	76 3.00	UL FM VdS LPCB
100X50 4X2	114.3X60.3 4.500X2.375	500 3.45	76 3.00	UL FM VdS LPCB
100X65 4X2½	114.3X73.0 4.500X2.875	500 3.45	76 3.00	UL FM
100X65 4X2½	114.3X76.1 4.500X3.000	500 3.45	76 3.00	UL FM VdS LPCB
100X80 4X3	114.3X88.9 4.500X3.500	500 3.45	76 3.00	UL FM VdS LPCB
125X100 5X4	133.0X108.0 5.250X4.250	500 3.45	89 3.50	UL FM
125X100 15X4	133.0X114.3 5.250X4.500	500 3.45	89 3.50	UL FM
125X50 5X2	139.7X60.3 5.500X2.375	500 3.45	89 3.50	UL FM
125X65 5X2½	139.7X76.1 5.500X3.000	500 3.45	89 3.50	UL FM VdS
125X80 5X3	139.7X88.9 5.500X3.500	500 3.45	89 3.50	UL FM VdS

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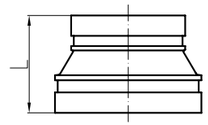
Grooved Concentric Reducer



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
125X100 5X4	139.7X114.3 5.500X4.500	500 3.45	89 3.50	UL FM VdS LPCB
125X65 5X2½	141.3X73.0 5.563X2.875	500 3.45	89 3.50	UL FM
125X80 5X3	141.3X88.9 5.563X3.500	500 3.45	89 3.50	UL FM
125X100 5X4	141.3X114.3 5.563X4.500	500 3.45	89 3.50	UL FM
150X50 6X2	159.0X60.3 6.250X2.375	500 3.45	102 4.00	UL FM
150X65 159.0X2½	159.0X76.1 6.250X3.000	500 3.45	102 4.00	UL FM
150X80 6X3	159.0X88.9 6.250X3.500	500 3.45	102 4.00	UL FM
150X100 6X4	159.0X108 6.250X4.250	500 3.45	102 4.00	UL FM
150X100 6X4	159.0X114.3 6.250X4.500	500 3.45	102 4.00	UL FM
150X125 6X5	159.0X133.0 6.250X5.250	500 3.45	102 4.00	UL FM
150X50 6X2	165.1X60.3 6.500X2.375	500 3.45	102 4.00	UL FM
150X65 6X2½	165.1X76.1 6.500X3.000	500 3.45	102 4.00	UL FM
150X80 6X3	165.1X88.9 6.500X3.500	500 3.45	102 4.00	UL FM LPCB
150X100 6X4	165.1X108.0 6.500X4.250	500 3.45	102 4.00	UL FM
150X100 6X4	165.1X114.3 6.500X4.500	500 3.45	102 4.00	UL FM LPCB
150X125 6X5	165.1X139.7 6.500X5.500	500 3.45	102 4.00	UL FM LPCB
150X125 6X5	165.1X141.3 6.500X5.563	500 3.45	102 4.00	——
150X50 6X2	168.3X60.3 6.625X2.375	500 3.45	102 4.00	UL FM VdS
150X65 6X2½	168.3X73.0 6.625X2.875	500 3.45	102 4.00	UL FM
150X65 6X2½	168.3X76.1 6.625X3.000	500 3.45	102 4.00	UL FM VdS
150X80 6X3	168.3X88.9 6.625X3.500	500 3.45	102 4.00	UL FM VdS
150X100 6X4	168.3X114.3 6.625X4.500	500 3.45	102 4.00	UL FM VdS LPCB
150X125 6X5	168.3X139.7 6.625X5.500	500 3.45	102 4.00	UL FM VdS LPCB
150X125 6X5	168.3X141.3 6.625X5.563	500 3.45	102 4.00	UL FM
200X100 8X4	216.3X114.3 8.516X4.500	300 2.07	127 5.00	UL FM
200X150 8X6	216.3X165.1 8.516X6.500	300 2.07	127 5.00	UL FM
200X65 8X2½	219.1X73.0 8.625X2.875	500 3.45	127 5.00	UL FM
200X80 8X3	219.1X88.9 8.625X3.500	500 3.45	127 5.00	UL FM VdS LPCB
200X100 8X4	219.1X108.0 8.625X4.250	500 3.45	127 5.00	UL FM
200X100 8X4	219.1X114.3 8.625X4.500	500 3.45	127 5.00	UL FM VdS LPCB
200X125 8X5	219.1X139.7 8.625X5.500	300 2.07	127 5.00	UL FM VdS LPCB
200X125 8X5	219.1X141.3 8.625X5.563	500 3.45	127 5.00	UL FM
200X150 8X6	219.1X159.0 8.625X6.250	300 2.07	127 5.00	UL FM
200X150 8X6	219.1X165.1 8.625X6.500	300 2.07	127 5.00	UL FM
200X150 8X6	219.1X168.3 8.625X6.625	500 3.45	127 5.00	UL FM VdS LPCB

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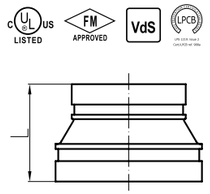
Grooved Concentric Reducer

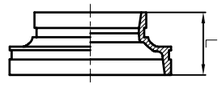


Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
250X150 10X6	273.0X159.0 10.750X6.250	300 2.07	152 6.00	UL FM
250X150 10X6	273.0X165.1 10.750X6.500	300 2.07	152 6.00	UL FM
250X150 10X6	273.0X168.3 10.750X6.625	300 2.07	152 6.00	UL FM VdS
250X200 10X8	273.0X219.1 10.750X8.625	300 2.07	152 6.00	UL FM VdS
300X150 12X6	323.9X168.3 12.750X6.625	500 3.45	178 7.01	UL FM
300X200 12X8	323.9X219.1 12.750X8.625	500 3.45	178 7.00	UL FM VdS
300X250 12X10	323.9X273.0 12.750X10.750	500 3.45	178 7.00	UL FM VdS
350X125 14X5	377.0X133.0 14.850X5.250	300 2.07	127 5.00	——
350X150 14X6	377.0X159.0 14.850X6.250	300 2.07	127 5.00	——
350X150 14X6	355.6X168.3 14.000X6.625	300 2.07	330 12.99	——
350X200 14X8	355.6X219.1 14.000X8.625	300 2.07	203 7.99	——
350X250 14X10	355.6X273.0 14.000X10.750	300 2.07	203 7.99	UL
350X300 14X12	355.6X323.9 14.000X12.750	300 2.07	203 7.99	UL
400X200 16X8	406.4X219.1 16.000X8.625	300 2.07	356 14	——
400X250 16X10	406.4X273.0 16.000X10.750	300 2.07	356 14	——
400X300 16X12	406.4X323.9 16.000X12.750	300 2.07	356 14	——
400X350 16X14	406.4X355.6 16.000X14.000	300 2.07	356 14	——
450X150 18X6	457.2X168.3 18.000X6.625	300 2.07	381 15	——
450X250 18X10	457.2X273.0 18.000X10.750	300 2.07	381 15	——
450X300 18X12	457.2X323.9 18.000X12.750	300 2.07	381 15	——
450X350 18X14	457.2X355.6 18.000X14.000	300 2.07	381 15	——
450X400 18X16	457.2X406.4 18.000X16.000	300 2.07	381 15	——
500X200 20X8	530.0X219.1 20.866X8.625	300 2.07	135 5.31	——
500X300 20X12	508.0X323.9 20.000X12.750	300 2.07	381 15	——
500X350 20X14	508.0X355.6 20.000X14.000	300 2.07	381 15	——
500X400 20X16	508.0X406.4 20.000X16.000	300 2.07	381 15	——
500X450 20X18	508.0X457.2 20.000X18.000	300 2.07	381 15	——
600X400 24X16	609.6X406.4 24.000X16.000	300 2.07	381 15	——
600X450 24X18	609.6X457.2 24.000X18.000	300 2.07	508 20	——
600X500 24X20	609.6X508.0 24.000X20.000	300 2.07	508 20	——

Segmental sizes are made of carbon steel pipe or fabricated from wrought carbon steel. Contact manufacturer for details.

240X

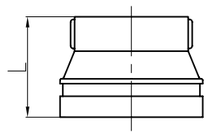
Slim Type Grooved Concentric Reducer



Nominal Size mm/in	Pipe O.D. mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
100X65 4X2½	114.3X76.1 4.500X3.000	300 2.07	57 2.25	UL FM
100X80 4X3	114.3X88.9 4.500X3.500	300 2.07	57 2.25	UL FM
125X100 5X4	139.7X114.3 5.500X4.500	300 2.07	60 2.36	UL FM
125X100 5X4	141.3X114.3 5.563X4.500	300 2.07	60 2.36	——
150X100 6X4	159.0X108 6.250X4.250	300 2.07	61 2.40	UL FM
150X100 6X4	159.0X114.3 6.250X4.500	300 2.07	61 2.40	UL FM
150X80 6X3	165.1X88.9 6.500X3.500	300 2.07	61 2.40	UL FM
150X100 6X4	165.1X114.3 6.500X4.500	300 2.07	64 2.50	UL FM
150X125 6X5	165.1X139.7 6.500X5.500	300 2.07	58 2.25	UL FM
150X80 6X3	168.3X88.9 6.625X3.500	300 2.07	61 2.40	——
150X100 6X4	168.3X114.3 6.625X4.500	300 2.07	61 2.40	UL FM
150X125 6X5	168.3X139.7 6.625X5.500	300 2.07	58 2.25	UL FM
150X125 6X5	168.3X141.3 6.625X5.563	300 2.07	58 2.25	——
200X100 8X4	219.1X114.3 8.625X4.500	300 2.07	66 2.60	UL FM
200X125 8X5	219.1X133.0 8.625X5.250	300 2.07	80 3.15	UL FM
200X150 8X6	219.1X165.1 8.625X6.500	300 2.07	66 2.60	UL FM
250X100 10X4	273.0X114.3 10.750X4.500	300 2.07	93 3.66	UL FM
250X200 10X8	273.0X219.1 10.750X8.625	300 2.07	77 3.03	UL FM
300X100 12X4	323.9X114.3 12.750X4.500	300 2.07	98 3.86	UL FM
300X150 12X6	323.9X159.0 12.750X6.250	300 2.07	98 3.86	UL FM
300X150 12X6	323.9X165.1 12.750X6.500	300 2.07	98 3.86	UL FM

240N

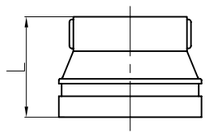
Grooved Concentric Reducer with Female Thread



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
25X15 1X1/2	33.7X21.3 1.315X0.825	500 3.45	63.5 2.50	UL FM
42X25 11/4X1	42.4X33.7 1.660X1.315	500 3.45	64 2.50	——
48X25 11/2X1	48.3X33.7 1.900X1.315	500 3.45	64 2.50	——
50X15 2X1/2	60.3X21.3 2.375X0.825	500 3.45	64 2.50	UL FM VdS
50X20 2X3/4	60.3X26.9 2.375X1.05	500 3.45	64 2.50	UL FM VdS LPCB
50X25 2X1	60.3X33.7 2.375X1.315	500 3.45	64 2.50	UL FM VdS LPCB
50X32 2X1¼	60.3X42.4 2.375X1.660	500 3.45	64 2.50	UL FM VdS LPCB
50X40 2X1½	60.3X48.3 2.375X1.900	500 3.45	66 2.60	UL FM VdS LPCB
65X25 2½X1	73.0X33.7 2.875X1.315	500 3.45	65 2.56	UL FM
65X25 2½X1¼	73.0X42.4 2.875X1.660	500 3.45	64 2.50	UL FM
65X40 2½X1½	73.0X48.3 2.875X1.900	500 3.45	64 2.50	UL FM
65X50 2½X2	73.0X60.3 2.875X2.375	500 3.45	65 2.56	UL FM
65X15 2½X1/2	76.1X21.3 3.000X0.825	500 3.45	64 2.50	UL FM VdS
65X20 2½X3/4	76.1X26.9 3.000X1.05	500 3.45	64 2.50	UL FM VdS
65X25 2½X1	76.1X33.7 3.000X1.315	500 3.45	65 2.56	UL FM VdS
65X32 2½X1¼	76.1X42.4 3.000X1.660	500 3.45	64 2.50	UL FM VdS LPCB
65X40 2½X1½	76.1X48.3 3.000X1.900	500 3.45	64 2.50	UL FM VdS LPCB
65X50 2½X2	76.1X60.3 3.000X2.375	500 3.45	65 2.56	UL FM VdS LPCB
80X15 3X1/2	88.9X21.3 3.500X0.825	500 3.45	64 2.50	UL FM VdS
80X20 3X3/4	88.9X26.9 3.500X1.05	500 3.45	64 2.50	UL FM VdS
80X25 3X1	88.9X33.7 3.500X1.315	500 3.45	65 2.56	UL FM VdS
80X32 3X1¼	88.9X42.4 3.500X1.660	500 3.45	64 2.50	UL FM VdS
80X40 3X1½	88.9X48.3 3.500X1.900	500 3.45	64 2.50	UL FM VdS
80X50 3X2	88.9X60.3 3.500X2.375	500 3.45	66 2.60	UL FM VdS LPCB
80X65 3X2½	88.9X73.0 3.500X2.875	500 3.45	64 2.50	UL FM
80X65 3X2½	88.9X76.1 3.500X3.000	500 3.45	64 2.50	UL FM VdS LPCB
100X25 4X1	108.0X33.7 4.250X1.315	500 3.45	76 3.00	UL FM
100X32 4X1¼	108.0X42.4 4.250X1.660	500 3.45	76 3.00	UL FM
100X40 4X1½	108.0X48.3 4.250X1.900	500 3.45	76 3.00	UL FM
100X50 4X2	108.0X60.3 4.250X2.375	500 3.45	76 3.00	UL FM
100X65 4X2½	108.0X76.1 4.250X3.000	500 3.45	76 3.00	UL FM
100X80 4X3	108.0X88.9 4.250X3.500	500 3.45	76 3.00	UL FM
100X15 4X1/2	114.3X21.3 4.500X0.825	500 3.45	76 3.00	UL FM VdS
100X20 4X3/4	114.3X26.9 4.500X1.05	500 3.45	76 3.00	UL FM VdS
100X25 4X1	114.3X33.7 4.500X1.315	500 3.45	76 3.00	UL FM VdS
100X32 4X1¼	114.3X42.4 4.500X1.660	500 3.45	76 3.00	UL FM VdS
100X40 4X1½	114.3X48.3 4.500X1.900	500 3.45	76 3.00	UL FM VdS LPCB
100X50 4X2	114.3X60.3 4.500X2.375	500 3.45	76 3.00	UL FM VdS LPCB
100X65 4X2½	114.3X73.0 4.500X2.875	500 3.45	76 3.00	UL FM

240N

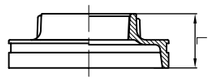
Grooved Concentric Reducer with Female Thread



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
100X65 4X2½	114.3X76.1 4.500X3.000	500 3.45	76 3.00	UL FM VdS LPCB
100X80 4X3	114.3X88.9 4.500X3.500	500 3.45	76 3.00	UL FM VdS LPCB
125X20 5X3/4	139.7X26.9 5.500X1.05	500 3.45	89	UL FM
125X40 5X1½	133.0X48.3 5.250X1.900	500 3.45	89 3.50	UL FM
125X40 5X2	133.0X60.3 5.250X2.375	500 3.45	89 3.50	FM
125X65 5X2½	133.0X76.1 5.250X3.000	500 3.45	89 3.50	UL FM
125X65 5X3	133.0X88.9 5.250X3.500	500 3.45	89 3.50	FM
125X25 5X1	139.7X33.7 5.500X1.315	500 3.45	89 3.50	UL FM VdS
125X32 5X1¼	139.7X42.4 5.500X1.660	500 3.45	89 3.50	UL FM VdS
125X40 5X1½	139.7X48.3 5.500X1.900	500 3.45	89 3.50	UL FM VdS
125X50 5X2	139.7X60.3 5.500X2.375	500 3.45	89 3.50	UL FM VdS
125X65 5X2½	139.7X76.1 5.500X3.000	500 3.45	89 3.50	UL FM VdS
125X80 5X3	139.7X88.9 5.500X3.500	500 3.45	89 3.50	UL FM VdS
125X100 5X4	139.7X114.3 5.500X4.500	500 3.45	89 3.50	UL FM VdS LPCB
125X100 5X4	141.3X114.3 5.563X4.500	500 3.45	89 3.50	UL FM
150X20 6X3/4	159.0X26.9 6.250X1.05	500 3.45	102 4.00	UL FM
150X25 6X1	159.0X33.7 6.250X1.315	500 3.45	102 4.00	UL FM
150X32 6X1¼	159.0X42.4 6.250X1.660	500 3.45	102 4.00	UL FM
150X40 6X1½	159.0X48.3 6.250X1.900	500 3.45	102 4.00	UL FM
150X50 6X2	159.0X60.3 6.250X2.375	500 3.45	102 4.00	UL FM
150X65 6X2½	159.0X76.1 6.250X3.000	500 3.45	102 4.00	UL FM
150X80 6X3	159.0X88.9 6.250X3.500	500 3.45	102 4.00	UL FM
150X100 6X4	159.0X114.3 6.250X4.500	500 3.45	102 4.00	UL FM
150X15 6X1/2	165.1X21.3 6.500X0.825	500 3.45	102 4.00	UL FM
150X20 6X3/4	165.1X26.9 6.500X1.05	500 3.45	102 4.00	UL FM
150X25 6X1	165.1X33.7 6.500X1.315	500 3.45	102 4.00	UL FM
150X32 6X1¼	165.1X42.4 6.500X1.660	500 3.45	102 4.00	UL FM
150X40 6X1½	165.1X48.3 6.500X1.900	500 3.45	102 4.00	UL FM
150X50 6X2	165.1X60.3 6.500X2.375	500 3.45	102 4.00	UL FM
150X65 6X2½	165.1X76.1 6.500X3.000	500 3.45	102 4.00	UL FM
150X80 6X3	165.1X88.9 6.500X3.500	500 3.45	102 4.00	UL FM LPCB
150X100 6X4	165.1X114.3 6.500X4.500	500 3.45	102 4.00	UL FM
150X25 6X1	168.3X33.7 6.625X1.315	500 3.45	102 4.00	UL
150X50 6X2	168.3X60.3 6.625X2.375	500 3.45	102 4.00	UL FM VdS
200X40 8X1½	219.1X48.3 8.625X1.900	500 3.45	127 5.00	UL FM
200X50 8X2	219.1X60.3 8.625X2.375	500 3.45	127 5.00	UL FM VdS
200X65 8X2½	219.1X76.1 8.625X3.000	500 3.45	127 5.00	UL FM VdS
200X80 8X3	219.1X88.9 8.625X3.500	500 3.45	127 5.00	UL FM VdS LPCB
200X100 8X4	219.1X114.3 8.625X4.500	500 3.45	127 5.00	UL FM

240NX

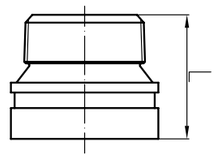
Slim Type Grooved Concentric Reducer with Female Thread



Nominal Size mm/in	Pipe O.D. mm/in	Max Working Pressure PSI/MPa	Dimenension L mm/in	Certificate
65X50 2½X2	76.1X60.3 3.000X2.375	300 2.07	47.5 1.87	UL FM
80X50 3X2	88.9X60.3 3.500X2.375	300 2.07	47.5 1.87	UL FM
80X65 3X2½	88.9X76.1 3.500X3.000	300 2.07	53 2.09	UL FM
100X65 4X2½	108.0X76.1 4.250X3.000	300 2.07	54 2.13	UL FM
100X80 4X3	108.0X88.9 4.250X3.500	300 2.07	56 2.20	UL FM
100X40 4X1½	114.3X48.3 4.500X1.900	300 2.07	48 1.89	UL FM
100X50 4X2	114.3X60.3 4.500X2.375	300 2.07	49 1.93	UL FM
100X65 4X2½	114.3X76.1 4.500X3.000	300 2.07	54 2.13	UL FM
100X80 4X3	114.3X88.9 4.500X3.500	300 2.07	56 2.20	UL FM
150X80 6X3	159.0X88.9 6.250X3.500	300 2.07	56 2.20	FM
150X100 6X4	159.0X114.3 6.250X4.500	300 2.07	57 2.24	FM
150X50 6X2	165.1X60.3 6.500X2.375	300 2.07	51 2.01	UL FM
150X65 6X2½	165.1X76.1 6.500X3.000	300 2.07	54 2.13	UL FM
150X80 6X3	165.1X88.9 6.500X3.500	300 2.07	56 2.20	UL FM
150X100 6X4	165.1X114.3 6.500X4.500	300 2.07	57 2.24	UL FM
200X25 8X1	219.1X33.7 8.625X1.315	300 2.07	80 3.15	UL FM

240W

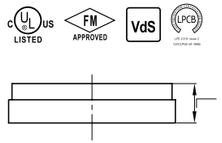
Grooved Concentric Reducer with Male Thread



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
50X25 2X1	60.3X33.7 2.375X1.315	500 3.45	64 2.50	UL FM
50X32 2X1¼	60.3X42.4 2.375X1.660	500 3.45	64 2.50	UL FM
50X40 2X1½	60.3X48.3 2.375X1.900	500 3.45	64 2.50	UL FM
65X25 2½X1	73.0X33.7 2.875X1.315	500 3.45	64 2.50	UL FM
65X32 2½X1¼	73.0X42.4 2.875X1.660	500 3.45	64 2.50	UL FM
65X40 2½X1½	73.0X48.3 2.875X1.900	500 3.45	64 2.50	UL FM
65X50 2½X2	73.0X60.3 2.875X2.375	500 3.45	64 2.50	UL FM
65X50 2½X2	76.1X60.3 3.000X2.375	500 3.45	64 2.50	UL FM
80X25 3X1	88.9X33.7 3.500X1.315	500 3.45	64 2.50	UL FM
80X40 3X1½	88.9X48.3 3.500X1.900	500 3.45	64 2.50	UL FM
80X50 3X2	88.9X60.3 3.500X2.375	500 3.45	64 2.50	UL FM
80X65 3X2½	88.9X73.0 3.500X2.875	500 3.45	64 2.50	UL FM
100X25 4X1	114.3×33.7 4.500×1.315	500 3.45	76.1 3.000	UL FM
100X40 4X1½	114.3X48.3 4.500X1.900	500 3.45	76.1 3.000	UL FM
100X50 4X2	114.3X60.3 4.500X2.375	500 3.45	76 3.00	UL FM
100X65 4X2½	114.3X73.0 4.500X2.875	500 3.45	76.1 3.000	UL FM
100X80 4X3	114.3X88.9 4.500X3.500	500 3.45	76.1 3.000	UL FM

300

Cap

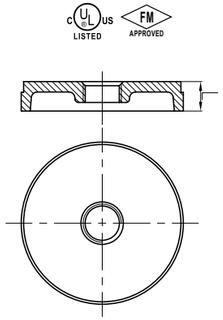


Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
25 1	33.7 1.315	500 3.45	22.1 0.87	UL VdS LPCB
32 1¼	42.4 1.660	500 3.45	23.5 0.93	UL FM VdS LPCB
40 1½	48.3 1.900	500 3.45	23.5 0.93	UL FM VdS LPCB
50 2	60.3 2.375	500 3.45	23.5 0.93	UL FM VdS LPCB
65 2½	73.0 2.875	500 3.45	23.5 0.93	UL FM
65 2½	76.1 3.000	500 3.45	23.5 0.93	UL FM VdS LPCB
80 3	88.9 3.500	500 3.45	24 0.94	UL FM VdS LPCB
100 4	108.0 4.250	500 3.45	27 1.06	UL
100 4	114.3 4.500	500 3.45	27 1.06	UL FM VdS LPCB
25 5	133.0 5.250	500 3.45	25.5 1.00	UL FM
125 5	139.7 5.500	500 3.45	25.5 1.00	UL FM VdS LPCB
125 5	141.3 5.563	500 3.45	25.5 1.00	UL FM
150 6	159.0 6.250	500 3.45	24 0.94	UL FM
150 6	165.1 6.500	500 3.45	27 1.06	UL FM LPCB
150 6	168.3 6.625	500 3.45	24.5 0.97	UL FM VdS LPCB
200 8	216.3 8.516	500 3.45	30 1.18	UL FM
200 8	219.1 8.625	500 3.45	30 1.18	UL FM VdS LPCB
250 10	273.0 10.750	500 3.45	32 1.26	UL FM VdS LPCB
300 12	318.5 12.539	500 3.45	32 1.26	——
300 12	323.9 12.750	500 3.45	32 1.26	UL FM VdS LPCB
350 14	355.6 14.000	300 2.07	105 4.10	UL
400 16	406.4 16.000	300 2.07	178 7.00	——
450 18	457.2 18.000	300 2.07	203 8.00	——
500 20	508.0 20.000	300 2.07	229 9.00	——
600 24	609.6 24.000	300 2.07	267 10.50	——

Segmental sizes are made of carbon steel pipe or fabricated from wrought carbon steel. Contact manufacturer for details.

300

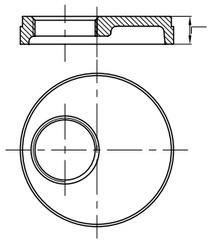
Cap with Concentric Hole



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
50X25 2X1	60.3X33.7 2.375X1.315	500 3.45	23.5 0.93	VdS
65X25 2½X1	76.1X33.7 3.000X1.315	500 3.45	24.5 0.96	——
65X40 2½X1½	76.1X48.3 3.000X1.900	500 3.45	23.5 0.925	UL FM
65X50 2½X2	76.1X60.3 3.000X2.375	500 3.45	24 0.94	VdS
80X15 3X1/2	88.9X21.3 3.500X0.825	500 3.45	25.4 1.00	UL FM
80X25 3X1	88.9X33.7 3.500X1.315	500 3.45	24 0.94	UL FM
80X40 3X1½	88.9X48.3 3.500X1.900	500 3.45	23.5 0.925	UL FM
80X50 3X2	88.9X60.3 3.500X2.375	500 3.45	23.5 0.925	UL VdS
100X15 4X1/2	114.3X21.3 4.500X0.825	500 3.45	27.0 1.06	UL FM
100X25 4X1	114.3X33.7 4.500X1.315	500 3.45	27.0 1.06	UL FM
100X40 4X1½	114.3X48.3 4.500X1.900	500 3.45	25.4 1.00	UL FM
100X50 4X2	114.3X60.3 4.500X2.375	500 3.45	25.4 1.00	UL
125X50 5X2	139.7X60.3 5.500X2.375	500 3.45	25.4 1.06	UL
150X15 6X1/2	165.1X21.3 6.500X0.825	500 3.45	27 1.06	UL FM
150X15 6X1/2	168.3X21.3 6.625X0.825	500 3.45	25.4 1.00	UL FM
150X25 6X1	159.0X33.7 6.250X1.315	500 3.45	27 1.06	——
150X25 6X1	165.1X33.7 6.500X1.315	500 3.45	27 1.06	UL FM
150X25 6X1	168.3X33.7 6.625X1.315	500 3.45	25.4 1.00	——
150X50 6X2	165.1X60.3 6.500X2.375	500 3.45	27 1.06	UL FM
150X40 6X11/2	168.3X48.3 6.625X1.900	500 3.45	25.4 1.06	UL FM
150X50 6X2	168.3X60.3 6.625X2.375	500 3.45	27 1.06	UL FM
200X25 8X1	216.3X33.7 8.515X1.315	500 3.45	30 1.18	——
200X25 8X1	219.1X33.7 8.625X1.315	500 3.45	30 1.18	UL FM

300PX

Cap with Eccentric Hole

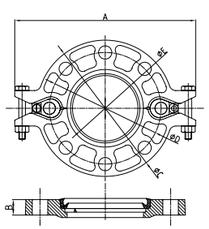


Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	Certificate
65X25 21/2X1	73.0X33.7 2.875X1.315	500 3.45	23.5 0.925	——
65X25 21/2X1	76.1X33.7 3000X1.315	500 3.45	23.5 0.925	UL FM VdS
65X40 21/2X11/2	76.1X48.3 3.000X1.900	500 3.45	23.5 0.925	VdS
80X25 3X1	88.9X33.7 3.500X1.315	500 3.45	23.5 0.925	VdS
80X40 3X1½	88.9X48.3 3.500X1.900	500 3.45	23.5 0.925	UL FM VdS
80X50 3X2	88.9X60.3 3.500X2.375	500 3.45	23.5 0.925	UL FM VdS
100X25 4X1	114.3X33.7 4.500X1.315	500 3.45	27 1.06	UL FM
100X40 4X1½	114.3X48.3 4.500X1.900	500 3.45	25.4 1.00	UL FM VdS
100X50 4X2	114.3X60.3 4.500X2.375	500 3.45	25.4 1.00	UL FM VdS
125X25 5X1	139.7X33.7 5.500X1.315	500 3.45	27.3 1.07	——
125X40 5X1½	139.7X48.3 5.500X1.900	500 3.45	25.4 1.00	UL FM VdS
125X50 5X2	139.7X60.3 5.500X2.375	500 3.45	25.4 1.00	UL FM VdS
150×25 6×1	165.1×33.7 6.500×1.315	500 3.45	25.4 1.00	——
150X40 6X1½	165.1X48.3 6.500X1.900	500 3.45	25.4 1.00	UL FM
150X40 6X1½	168.3X48.3 6.625X1.900	500 3.45	25.4 1.00	UL FM VdS
150X50 6X2	168.3X60.3 6.625X2.375	500 3.45	25.4 1.00	UL FM VdS
200×25 8×1	219.1×33.7 8.625×1.315	500 3.45	30.2 1.19	——
200X40 8X1½	219.1X48.3 8.625X1.900	500 3.45	30.2 1.19	UL FM VdS
200X50 8X2	219.1X60.3 8.625X2.375	500 3.45	30.2 1.19	UL FM VdS
250X40 10X11/2	273.0X48.3 10.750X1.900	500 3.45	33.1 1.30	——
250×50 10×8	273.0×60.3 10.750×2.375	500 3.45	31.8 1.25	——
300X40 12X11/2	323.9X48.3 12.750X1.900	500 3.45	31.2 1.23	——

321E

BS.TABLE'E'

Grooved Flange

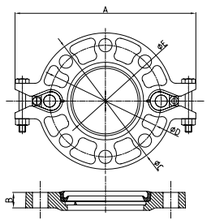


Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions A mm/in	B mm/in	C mm/in	D mm/in	E mm/in	Bolt/Nut No.-SIZE mm/in		Certificate
50 2	60.3 2.375	300 2.07	211 8.31	18.5 0.73	150 5.91	114 4.49	57.5 2.26	2-M10X50	4-M16	UL FM
80 3	88.9 3.500	300 2.07	241 9.49	18.5 0.73	185 7.28	146 5.75	85.5 3.37	2-M10X50	4-M16	UL FM
100 4	114.3 4.500	300 2.07	270 10.63	18.5 0.73	216 8.50	178 7.00	110.5 4.35	2-M10X50	8-M16	UL FM
150 6	165.1 6.500	300 2.07	346 13.62	21.5 0.85	280 11.02	235 9.25	160.8 6.33	2-M12X65	8-M20	UL FM
200 8	219.1 8.625	300 2.07	408 16.06	24 0.94	335 13.19	292 11.50	214.9 8.46	2-3/8X70	8-M20	UL FM

321

PN16

Grooved Flange

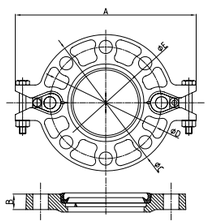


Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions A mm/in	B mm/in	C mm/in	D mm/in	E mm/in	Bolt/Nut No.-SIZE mm/in		Certificate
40 1½	48.3 1.900	300 2.07	195 7.68	18.5 0.73	150 5.90	110 4.33	45.4 1.78	2-M10X50	4-M16	UL FM VdS LPCB
50 2	60.3 2.375	300 2.07	220 8.66	18.5 0.73	165 6.50	125 4.92	57.5 2.26	2-M10X50	4-M16	UL FM VdS LPCB
65 76.1	76.1 3.000	300 2.07	235 9.25	18.5 0.73	185 7.28	145 5.71	72.7 2.86	2-M10X50	4-M16	UL FM VdS LPCB
80 3	88.9 3.500	300 2.07	255 10.04	18.5 0.73	195 7.68	160 6.30	85.5 3.37	2-M10X50	8-M16	UL FM VdS LPCB
100 108.0	108.0 4.250	300 2.07	279 10.98	18.5 0.73	220 8.66	180 7.09	104.5 4.11	2-M10X50	8-M16	UL FM
100 4	114.3 4.500	300 2.07	279 10.98	18.5 0.73	224 8.82	180 7.09	110.5 4.35	2-M10X50	8-M16	UL FM VdS LPCB
125 5	133.0 5.250	300 2.07	312 12.28	21.5 0.85	250 9.84	210 8.27	129.2 5.08	2-M12X65	8-M16	UL FM
125 5	139.7 5.500	300 2.07	320 12.60	23 0.91	250 9.84	210 8.27	135.5 5.33	2-M12X65	8-M16	UL FM VdS LPCB
150 6	159.0 6.25	300 2.07	346 13.62	21.5 0.85	280 11.00	240 9.45	154.8 6.10	2-M12X65	8-M20	UL FM
150 6	165.1 6.500	300 2.07	346 13.62	21.5 0.85	280 11.00	240 9.45	160.8 6.33	2-M12X65	8-M20	UL FM LPCB
150 6	168.3 6.625	300 2.07	346 13.62	24 0.94	280 11.00	240 9.45	164.3 6.47	2-M12X65	8-M20	UL FM VdS LPCB
200 8	216.3 8.516	300 2.07	414.3 16.31	25 0.98	340 13.39	295 11.61	212.1 8.35	2-3/8X70 2-M10X70	12-M20	FM
200 8	219.1 8.625	300 2.07	414.3 16.31	30 1.18	340 13.39	295 11.61	214.9 8.46	2-3/8X70 2-M10X70	12-M20	UL FM VdS LPCB
250 10	267.4 10.528	300 2.07	481.2 18.94	27 1.06	405 15.94	355 13.98	263.2 10.36	2-3/8X70 2-M10X70	12-M24	FM
250 10	273.0 10.750	300 2.07	480 18.90	25.5 1.00	405 15.94	355 13.98	268.9 10.59	2-3/8X70 2-M10X70	12-M24	UL FM VdS
300 12	318.5 12.539	300 2.07	530.5 20.88	27 1.06	460 18.11	410 16.14	313.5 12.34	2-3/8X70 2-M10X70	12-M24	FM
300 12	323.9 12.750	300 2.07	530.5 20.88	25.5 1.00	460 18.11	410 16.14	318.9 12.56	2-3/8X70 2-M10X70	12-M24	UL FM
350 14	355.6 14.000	300 2.07	580 22.83	30 1.18	520 20.47	470 18.50	350.6 13.80	——	16-M24	UL

321H

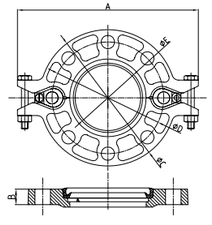
PN25

Grooved Flange



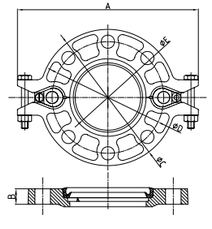
Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions A mm/in	B mm/in	C mm/in	D mm/in	E mm/in	Bolt/Nut No.-SIZE mm/in		Certificate
150 165.1	165.1 6.500	225 1.6	365 14.37	21.5 0.85	300 11.80	250 9.84	160.8 6.33	2-M12X65	8-M24	UL

321A
ANSI 125/150
Grooved Flange



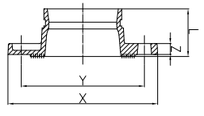
Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions A mm/in	B mm/in	C mm/in	D mm/in	E mm/in	Bolt/Nut No.-SIZE mm/in		Certificate
50 2	60.3 2.375	300 2.07	206 8.11	19 0.75	152 5.98	121 4.76	57.5 2.26	2-M10X50	4-5/8	UL
65 2½	73.0 2.875	300 2.07	230 9.05	19 0.75	178 7.00	140 5.51	69.8 2.74	2-M10X50	4-5/8	UL
65 2½	76.1 3.000	300 2.07	230 9.05	19 0.75	178 7.00	140 5.51	72.7 2.86	2-M10X50	4-5/8	——
80 3	88.9 3.500	300 2.07	246 9.68	19 0.75	191 7.52	152 5.98	85.5 3.37	2-M10X50	4-5/8	UL
100 4	114.3 4.500	300 2.07	280 11.02	19 0.75	229 9.00	191 7.52	110.5 4.35	2-M12X55	8-5/8	UL
125 5	141.3 5.563	250 1.71	320 12.60	22 0.87	254 10.00	216 8.50	137.4 5.41	2-M12X65	8-3/4	UL
200 8	219.1 8.625	250 1.71	414.3 16.31	30 1.18	341.4 13.44	298.5 11.75	214.9 8.46	2-3/8X70 2-M10X70	8-3/4	UL
250 10	273.0 10.750	250 1.71	481.2 18.94	30.3 1.19	405.6 15.97	361.95 14.25	268.9 10.59	2-3/8X70 2-M10X70	12-7/8	UL
300 12	323.9 12.750	250 1.71	553.3 21.78	30.4 1.20	482.6 19.00	431.8 17.00	318.9 12.56	2-3/8X70 2-M10X70	12-7/8	UL
350 14	355.6 14.000	300 2.0	590 23.22	37 1.44	535 21.00	476.3 18.75	350.6 13.80	——	12-1	UL

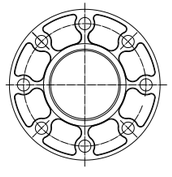
321AH
ANSI 300
Grooved Flange



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions A mm/in	B mm/in	C mm/in	D mm/in	E mm/in	Bolt/Nut No.-SIZE mm/in		Certificate
65 2½	73.0 2.875	500 3.45	244 9.61	24.6 0.97	190 7.48	149.2 5.87	69.1 2.72	2-M12X65	8-3/4	——
80 3	88.9 3.500	500 3.45	274 10.79	28 1.10	210 8.27	168.3 6.625	84.9 3.34	2-M12X65	8-3/4	UL
100 4	114.3 4.500	500 3.45	310 12.2	31.5 1.24	255 10.04	200 7.87	110.1 4.33	2-M12X65	8-3/4	UL
150 6	168.3 6.625	500 3.45	388 15.28	35.5 1.40	320 12.6	269.9 10.626	163.9 6.45	2-M12X65	12-3/4	UL
200 8	219.1 8.625	500 3.45	470.4 18.52	41 1.61	380 14.96	330.2 13	214.9 8.46	2-1/2X75	12-7/8	UL

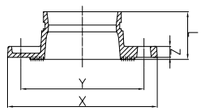
321G
PN16
Adaptor Flange

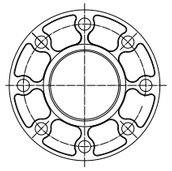




Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	X mm/in	Y mm/in	Z mm/in	Bolt/Nut No.-SIZE mm/in	Certificate
25 1	33.7 1.327	300 2.0	60.5 2.382	115 4.53	85 3.35	16 0.63	4-M12	UL FM VdS LPCB
32 1¼	42.4 1.669	300 2.0	60.5 2.382	140 5.51	100 3.94	16 0.63	4-M16	UL FM VdS LPCB
40 1½	48.3 1.902	300 2.0	60.5 2.382	150 5.91	110 4.33	16 0.63	4-M16	UL FM VdS LPCB
50 2	57.0 2.244	300 2.07	65 2.559	165 6.50	125 4.92	16 0.63	4-M16	——
50 2	60.3 2.375	500 3.45	65 2.559	165 6.50	125 4.92	16 0.63	4-M16	UL FM VdS LPCB
65 2½	73 2.875	500 3.45	65 2.56	185 72.80	145 5.70	15 0.59	4-M16	UL FM
65 76.1	76.1 3.000	500 3.45	65 2.559	185 7.28	145 5.70	16 0.63	4-M16	UL FM VdS LPCB
80 3	88.9 3.500	500 3.45	65 2.559	200 7.87	160 6.30	16 0.63	8-M16	UL FM VdS LPCB
100 108.0	108.0 4.250	300 2.0	70 2.756	220 8.66	180 7.09	16 0.63	8-M16	UL FM
100 4	114.3 4.500	500 3.45	70 2.756	220 8.66	180 7.09	16 0.63	8-M16	UL FM VdS LPCB
125 133.0	133 5.250	300 2.0	70 2.756	250 9.84	210 8.27	18 0.71	8-M16	UL FM
125 139.7	139.7 5.500	300 2.0	70 2.756	250 9.84	210 8.27	18 0.71	8-M16	UL FM VdS LPCB
150 159.1	159.0 6.250	300 2.0	70 2.756	285 11.22	240 9.45	18 0.71	8-M20	UL FM
150 165.1	165.1 6.500	500 3.45	70 2.756	285 11.22	240 9.45	18 0.71	8-M20	UL FM LPCB
150 6	168.3 6.625	500 3.45	70 2.756	285 11.22	240 9.45	18 0.71	8-M20	UL FM VdS LPCB
200 8	216.3 8.516	300 2.0	80 3.150	340 13.39	295 11.61	18 0.71	12-M20	——
200 8	219.1 8.625	500 3.45	80 3.150	340 13.39	295 11.61	19 0.75	12-M20	UL FM VdS LPCB
250 10	273.0 10.750	300 2.0	85 3.346	405 15.94	355 13.98	21 0.83	12-M24	UL FM VdS
300 12	323.9 12.750	300 2.0	90 3.543	460 18.11	410 16.14	24 0.94	12-M24	UL FM VdS
350 14	377.0 14.843	225 1.6	100 3.937	520 20.47	470 18.50	25 1.00	16-M24	——
400 16	426.0 16.772	225 1.6	110 4.331	580 22.83	525 20.67	27 1.06	16-M27	——
450 18	480 18.897	225 1.6	115 4.528	640 25.196	585 23.03	26 1.02	20-M27	——

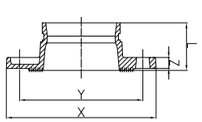
321GH
PN25
Adaptor Flange

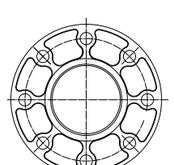




Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions L mm/in	X mm/in	Y mm/in	Z mm/in	Bolt/Nut No.-SIZE mm/in	Certificate
65 76.1	76.1 3.000	365 2.5	65 2.559	185 7.28	145 5.71	16 0.63	8-M16	——
80 3	88.9 3.500	365 2.5	65 2.559	200 7.87	160 6.30	16 0.63	8-M16	——
100 108.0	108.0 4.250	365 2.5	70 2.756	230 9.05	190 7.48	18 0.71	8-M20	UL FM
100 4	114.3 4.500	365 2.5	70 2.756	235 9.25	190 7.48	16 0.63	8-M20	UL FM
125 139.7	139.7 5.500	365 2.5	70 2.756	270 10.63	220 8.66	16 0.63	8-M24	——
150 159.0	159.0 6.250	365 2.5	70 2.756	300 11.80	250 9.85	20 0.79	8-M24	UL FM
150 165.1	165.1 6.500	365 2.5	70 2.756	300 11.80	250 9.84	18 0.71	8-M24	UL FM
200 8	219.1 8.625	365 2.5	80 3.150	360 14.17	310 12.20	19 0.75	12-M24	UL FM
250 10	273.0 10.75	365 2.5	85 3.346	425 16.73	370 14.57	22 0.87	12-M27	——
300 12	323.9 12.750	365 2.5	88 3.46	485 19.09	430 16.93	23.5 0.93	16-M27	——
350 14	355.6 14.000	300 2.0	100 3.94	555 21.85	490 19.29	26 1.02	16-M30	——
400 16	406.4 16.000	300 2.0	110 4.33	620 24.41	550 21.65	28 1.10	16-M33	——

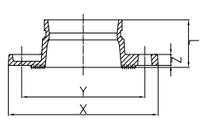
321GA
ANSI 125/150
Adaptor Flange
Class 125/150

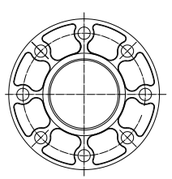




Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions				Bolt/Nut	Certificate
			L mm/in	X mm/in	Y mm/in	Z mm/in	No.-SIZE mm/in	
50 2	60.3 2.375	300 2.07	65 2.559	152 6.0	120.5 4.74	16 0.63	4-5/8	UL FM
100 4	114.3 4.500	300 2.07	70 2.756	229 9.01	190.5 7.50	16 0.63	8-5/8	UL FM
200 8	219.1 8.625	300 2.07	75 2.953	340 13.39	298.5 11.75	19 0.75	8-3/4	UL FM
250 10	273.0 10.75	300 2.07	85 3.35	406 15.98	362 14.25	21 0.826	12-7/8	UL FM
350 14	355.6 12.750	300 2.0	127 5.00	535 21.00	476.3 18.75	33 1.30	12-1	UL
400 16	406.4 16.000	300 2.0	127 5.00	597 23.50	539.8 21.25	34.5 1.36	16-1	UL
450 18	457.2 18.000	300 2.0	140 5.50	642 25.28	577.8 22.75	37.5 1.48	16-11/8	UL
500 20	508.0 20.000	300 2.0	152 6.00	700 27.50	635 25.00	41 1.61	20-11/8	UL
600 24	609.6 24.000	300 2.0	152 6.00	815 32.00	749.3 29.50	45 1.77	20-11/4	UL

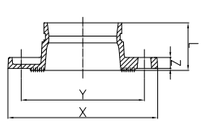
321GL
PN10
Adaptor Flange

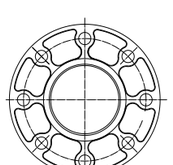




Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions				Bolt/Nut	Certificate
			L mm/in	X mm/in	Y mm/in	Z mm/in	No.-SIZE mm/in	
200 8	219.1 8.625	225 1.6	75 2.95	340 13.39	295 11.61	19 0.75	8-M20	UL FM
250 10	273.0 10.750	225 1.6	85 3.346	405 15.94	350 13.78	21 0.83	12-M20	UL FM
300 12	323.9 12.750	225 1.6	90 3.543	460 18.11	400 15.75	24 0.94	12-M20	FM

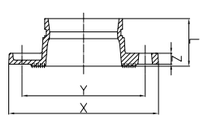
321G
BS.TABLE ‘E’
Adaptor Flange

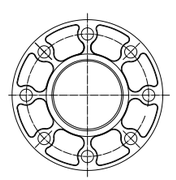




Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions				Bolt/Nut	Certificate
			L mm/in	X mm/in	Y mm/in	Z mm/in	No.-SIZE mm/in	
50 2	60.3 2.375	300 2.0	65 2.56	152 5.98	114 4.49	16 0.63	4-M16	UL
65 76.1	76.1 3.000	300 2.0	70 2.756	165 6.50	127 5.00	16 0.63	4-M16	UL
80 3	88.9 3.500	300 2.0	70 2.756	184 7.24	146 5.75	16 0.63	4-M16	UL
100 4	114.3 4.500	225 1.6	70 2.756	216 8.50	178 7.00	16 0.63	8-M16	——
150 165.1	165.1 6.500	225 1.6	70 2.756	280 11.02	235 9.25	21 0.71	8-M20	——
200 8	219.1 8.625	300 2.0	102 4.02	337 13.27	292 11.50	19 0.75	8-M20	UL
250 10	273.0 10.75	300 2.0	85 3.35	405 15.94	356 14.02	25 0.98	12-M20	UL
300 12	323.9 10.750	200 1.4	102 4.02	457 18.00	406 16.00	25.5 1.00	12-7/8	——
350 14	355.6 12.750	200 1.4	127 5.00	527 20.75	470 18.50	32 1.26	12-7/8	——
400 16	406.4 16.000	200 1.4	127 5.00	578 22.76	521 20.51	32 1.26	12-7/8	——
450 18	457.2 18.000	200 1.4	140 5.50	641 25.24	584 23.00	36 1.42	16-7/8	——

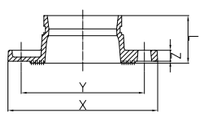
321GJ
JIS 10K
Adaptor Flange

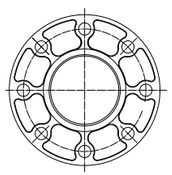




Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions				Bolt/Nut	Certificate
			L mm/in	X mm/in	Y mm/in	Z mm/in	No.-SIZE mm/in	
65 2½	76.3 3.00	300 2.0	65 2.559	175 6.89	140 5.51	18 0.71	4-M16	UL
80 3	89.1 3.50	300 2.0	65 2.559	185 7.28	150 5.91	18 0.71	8- M16	UL
100 4	114.3 4.50	300 2.0	70 2.756	210 8.27	175 6.89	18 0.71	8- M16	UL
125 5	139.8 5.50	300 2.0	70 2.756	250 9.84	210 8.27	20 0.79	8-M20	UL
150 6	165.2 6.50	300 2.0	70 2.756	280 11.02	240 9.45	20 0.79	8- M20	UL

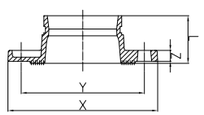
321GJ
JIS 16K
Adaptor Flange

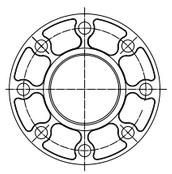




Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions				Bolt/Nut	Certificate
			L mm/in	X mm/in	Y mm/in	Z mm/in	No.-SIZE mm/in	
80 3	88.9 3.500	225 1.6	65 2.559	200 7.87	160 6.30	17 0.67	8-M20	——
100 4	114.3 4.500	225 1.6	70 2.756	225 8.86	185 7.28	19 0.75	8-M20	——
150 165.1	165.1 6.500	225 1.6	70 2.756	305 12.00	260 10.236	21 0.827	12-M22	——

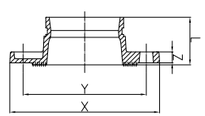
321GJ
JIS 20K
Adaptor Flange

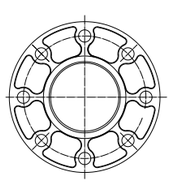




Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions				Bolt/Nut	Certificate
			L mm/in	X mm/in	Y mm/in	Z mm/in	No.-SIZE mm/in	
100 4	114.3 4.500	300 2.0	70 2.756	225 8.86	185 7.28	19 0.75	8-M20	——
150 165.1	165.1 6.500	300 2.0	70 2.756	305 12.00	260 10.236	21 0.827	12-M22	——

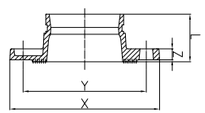
321GX
PN16
Adaptor Flange

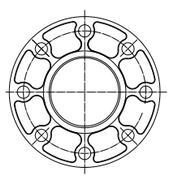




Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions				Bolt/Nut	Certificate
			L mm/in	X mm/in	Y mm/in	Z mm/in	No.-SIZE mm/in	
50 2	60.3 2.4	225 1.6	53.00 2.09	157.00 6.18	125.00 4.92	14.00 0.55	4-M16	——
65 76.1	76.1 3	225 1.6	53.00 2.09	177.00 6.97	145.00 5.71	14.00 0.55	4-M16	——
80 3	88.9 3.5	225 1.6	56.00 2.20	192.00 7.56	160.00 6.30	14.00 0.55	8-M16	——
100 4	114.3 4.5	225 1.6	56.00 2.20	212.00 8.35	180.00 7.09	14.00 0.55	8-M16	——
125 139.7	139.7 5.5	225 1.6	60.00 2.36	242.00 9.53	210.00 8.27	14.50 0.57	8-M16	——
150 165.1	165.1 6.5	225 1.6	60.00 2.36	277.00 10.91	240.00 9.45	14.50 0.57	8-M20	——
200 8	219.1 6.625	225 1.6	70.00 2.76	332.00 13.07	295.00 11.61	18.00 0.71	12-M20	——

321G40
PN40
Adaptor Flange

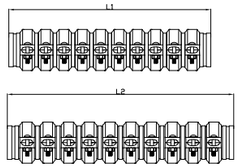




Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/MPa	Dimensions				Bolt/Nut	Certificate
			L mm/in	X mm/in	Y mm/in	Z mm/in	No.-SIZE mm/in	
150 165.1	165.1 6.5	580 4.0	70 2.76	300 11.81	250 9.84	24 0.94	8-M24	——

EJ-1N

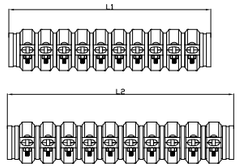
Expansion Joint



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/Mpa	Movement mm/in	L 1 mm/in	L 2 mm/in
25 1	33.4 1.315	300 2.07	2.6 0.1	170 6.69	172.6 6.79
25 1	33.4 1.315	300 2.07	5.2 0.2	226.50 8.92	231.7 9.12
25 1	33.4 1.315	300 2.07	7.8 0.31	284 11.18	291.8 11.49
25 1	33.4 1.315	300 2.07	10.4 0.41	340.5 13.41	350.9 13.82
25 1	33.4 1.315	300 2.07	13 0.51	397 15.63	410 16.14
25 1	33.4 1.315	300 2.07	15.6 0.61	453.5 17.85	469.1 18.46
25 1	33.4 1.315	300 2.07	18.2 0.72	510 20.08	528.2 20.8
25 1	33.4 1.315	300 2.07	20.8 0.82	567.5 22.34	588.3 23.16
25 1	33.4 1.315	300 2.07	23.4 0.92	624 24.57	647.4 25.49
25 1	33.4 1.315	300 2.07	26 1.02	680.5 26.79	706.5 27.81
25 1	33.4 1.315	300 2.07	28.6 1.13	737 29.01	765.6 30.14
25 1	33.4 1.315	300 2.07	31.2 1.23	793.5 31.24	824.7 32.47
32 11/4	42.4 1.669	300 2.07	3.5 0.14	170.75 6.72	174.25 6.86
32 11/4	42.4 1.669	300 2.07	7 0.28	227.5 8.96	234.5 9.24
32 11/4	42.4 1.669	300 2.07	10.5 0.41	285.25 11.2	295.75 11.61
32 11/4	42.4 1.669	300 2.07	14 0.55	342 13.47	356 14.02
32 11/4	42.4 1.669	300 2.07	17.5 0.69	398.75 15.7	416.25 16.39
32 11/4	42.4 1.669	300 2.07	21 0.83	455.5 17.93	476.5 18.76
32 11/4	42.4 1.669	300 2.07	24.5 0.96	512.25 20.17	536.75 21.13
32 11/4	42.4 1.669	300 2.07	28 1.1	570 22.44	598 23.54
32 11/4	42.4 1.669	300 2.07	31.5 1.24	625.75 24.64	657.25 25.88
32 11/4	42.4 1.669	300 2.07	35 1.38	683.5 26.91	718.5 28.29
32 11/4	42.4 1.669	300 2.07	38.5 1.52	740.25 29.15	778.75 30.67
32 11/4	42.4 1.669	300 2.07	42 1.65	797 31.38	839 33.03
40 11/2	48.3 1.902	300 2.07	3.8 0.15	170.5 6.71	174.3 6.86
40 11/2	48.3 1.902	300 2.07	7.6 0.3	227.00 8.94	234.6 9.24
40 11/2	48.3 1.902	300 2.07	11.4 0.45	283.5 11.16	294.9 11.61
40 11/2	48.3 1.902	300 2.07	15.2 0.6	340.00 13.39	355.2 13.99
40 11/2	48.3 1.902	300 2.07	19 0.75	396.50 15.61	415.5 16.36
40 11/2	48.3 1.902	300 2.07	22.8 0.9	453.00 17.84	475.8 18.74
40 11/2	48.3 1.902	300 2.07	26.6 1.05	509.50 20.06	536.1 21.11
40 11/2	48.3 1.902	300 2.07	30.4 1.2	566.00 22.28	596.4 23.48
40 11/2	48.3 1.902	300 2.07	34.2 1.35	623.50 24.55	657.7 25.9
40 11/2	48.3 1.902	300 2.07	38 1.5	679.00 26.73	717 28.23
40 11/2	48.3 1.902	300 2.07	41.8 1.65	735.50 28.96	777.3 30.61
40 11/2	48.3 1.902	300 2.07	45.6 1.8	792.00 31.18	837.6 32.98
50 2	60.3 2.374	300 2.07	3.5 0.14	170.5 6.71	174 6.85
50 2	60.3 2.374	300 2.07	7 0.28	227.00 8.94	234 9.22
50 2	60.3 2.374	300 2.07	10.5 0.41	283.5 11.16	294 11.57
50 2	60.3 2.374	300 2.07	14 0.55	340.00 13.39	354 13.94
50 2	60.3 2.374	300 2.07	17.5 0.69	396.50 15.61	414 16.3
50 2	60.3 2.374	300 2.07	21 0.83	453.00 17.84	474 18.67

EJ-1N

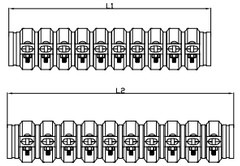
Expansion Joint



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/Mpa	Movement mm/in	L 1 mm/in	L 2 mm/in
50 2	60.3 2.374	300 2.07	24.5 0.96	509.50 20.06	534 21.02
50 2	60.3 2.374	300 2.07	28 1.1	566.00 22.28	594 23.38
50 2	60.3 2.374	300 2.07	31.5 1.24	623.50 24.55	655 25.79
50 2	60.3 2.374	300 2.07	35 1.38	679.00 26.73	714 28.11
50 2	60.3 2.374	300 2.07	38.5 1.52	735.50 28.96	774 30.48
50 2	60.3 2.374	300 2.07	42 1.65	792.00 31.18	834 32.83
65 21/2	76.1 2.996	300 2.07	4 0.16	171 6.73	175 6.89
65 21/2	76.1 2.996	300 2.07	8 0.31	227.5 8.96	235.5 9.27
65 21/2	76.1 2.996	300 2.07	12 0.47	284.5 11.20	296.5 11.67
65 21/2	76.1 2.996	300 2.07	16 0.63	341 13.43	357 14.06
65 21/2	76.1 2.996	300 2.07	20 0.79	398 15.67	418 16.46
65 21/2	76.1 2.996	300 2.07	24 0.94	454.5 17.89	478.5 18.83
65 21/2	76.1 2.996	300 2.07	28 1.1	511.5 20.14	539.5 21.24
65 21/2	76.1 2.996	300 2.07	32 1.26	568 22.36	600 23.62
65 21/2	76.1 2.996	300 2.07	36 1.42	626 24.65	662 26.07
65 21/2	76.1 2.996	300 2.07	40 1.57	681.5 26.83	721.5 28.4
65 21/2	76.1 2.996	300 2.07	44 1.73	738.5 29.08	782.5 30.81
65 21/2	76.1 2.996	300 2.07	48 1.89	795 31.3	843 33.19
65 21/2	73.0 2.874	300 2.07	4 0.16	171 6.73	175 6.89
65 21/2	73.0 2.874	300 2.07	8 0.31	227.5 8.96	235.5 9.27
65 21/2	73.0 2.874	300 2.07	12 0.47	284.5 11.20	296.5 11.67
65 21/2	73.0 2.874	300 2.07	16 0.63	341 13.43	357 14.06
65 21/2	73.0 2.874	300 2.07	20 0.79	398 15.67	418 16.46
65 21/2	73.0 2.874	300 2.07	24 0.94	454.5 17.89	478.5 18.83
65 21/2	73.0 2.874	300 2.07	28 1.1	511.5 20.14	539.5 21.24
65 21/2	73.0 2.874	300 2.07	32 1.26	568 22.36	600 23.62
65 21/2	73.0 2.874	300 2.07	36 1.42	626 24.65	662 26.07
65 21/2	73.0 2.874	300 2.07	40 1.57	681.5 26.83	721.5 28.4
65 21/2	73.0 2.874	300 2.07	44 1.73	738.5 29.08	782.5 30.81
65 21/2	73.0 2.874	300 2.07	48 1.89	795 31.3	843 33.19
80 3	88.9 3.5	300 2.07	3.7 0.15	170.5 6.71	174.2 6.86
80 3	88.9 3.5	300 2.07	7.4 0.29	227.00 8.94	234.4 9.23
80 3	88.9 3.5	300 2.07	11.1 0.44	283.5 11.16	294.6 11.6
80 3	88.9 3.5	300 2.07	14.8 0.58	340.00 13.39	354.8 13.97
80 3	88.9 3.5	300 2.07	18.5 0.73	396.50 15.61	415 16.34
80 3	88.9 3.5	300 2.07	22.2 0.87	453.00 17.84	475.2 18.71
80 3	88.9 3.5	300 2.07	25.9 1.02	509.50 20.06	535.4 21.08
80 3	88.9 3.5	300 2.07	29.6 1.17	566.00 22.28	595.6 23.45
80 3	88.9 3.5	300 2.07	33.3 1.31	623.50 24.55	656.8 25.86
80 3	88.9 3.5	300 2.07	37 1.46	679.00 26.73	716 28.19
80 3	88.9 3.5	300 2.07	40.7 1.6	735.50 28.96	776.2 30.56
80 3	88.9 3.5	300 2.07	44.4 1.75	792.00 31.18	836.4 32.93

EJ-1N

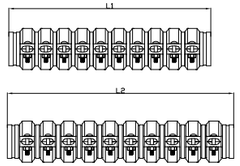
Expansion Joint



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/Mpa	Movement mm/in	L 1 mm/in	L 2 mm/in
100	114.3	300	6.4	193.75	200.15
4	4.5	2.07	0.25	7.63	7.88
100	114.3	300	12.8	258.00	270.8
4	4.5	2.07	0.5	10.16	10.66
100	114.3	300	19.2	322.25	341.45
4	4.5	2.07	0.76	12.69	13.45
100	114.3	300	25.6	386.50	412.1
4	4.5	2.07	1.01	15.22	16.23
100	114.3	300	32	450.75	482.75
4	4.5	2.07	1.26	17.75	19.01
100	114.3	300	38.4	515.00	553.4
4	4.5	2.07	1.51	20.28	21.79
100	114.3	300	44.8	579.25	624.05
4	4.5	2.07	1.76	22.81	24.57
100	114.3	300	51.2	643.50	694.7
4	4.5	2.07	2.02	25.34	27.36
100	114.3	300	57.6	707.75	765.35
4	4.5	2.07	2.27	27.86	30.13
100	114.3	300	64	772.00	836
4	4.5	2.07	2.52	30.39	32.91
100	114.3	300	70.4	836.25	906.65
4	4.5	2.07	2.77	32.92	35.69
100	114.3	300	76.8	900.50	977.3
4	4.5	2.07	3.02	35.45	38.47
125	139.7	300	5.7	193.75	199.45
5	5.5	2.07	0.22	7.63	7.85
125	139.7	300	11.4	258.00	269.4
5	5.5	2.07	0.45	10.16	10.61
125	139.7	300	17.1	322.25	339.35
5	5.5	2.07	0.67	12.69	13.36
125	139.7	300	22.8	386.50	409.3
5	5.5	2.07	0.9	15.22	16.12
125	139.7	300	28.5	450.75	479.25
5	5.5	2.07	1.12	17.75	18.87
125	139.7	300	34.2	514.00	548.2
5	5.5	2.07	1.35	20.24	21.59
125	139.7	300	39.9	579.25	619.15
5	5.5	2.07	1.57	22.81	24.38
125	139.7	300	45.6	643.50	689.1
5	5.5	2.07	1.8	25.34	27.14
125	139.7	300	51.3	707.75	759.05
5	5.5	2.07	2.02	27.86	29.88
125	139.7	300	57	772.00	829
5	5.5	2.07	2.24	30.39	32.63
125	139.7	300	62.7	836.25	898.95
5	5.5	2.07	2.47	32.92	35.39
125	139.7	300	68.4	900.50	968.9
5	5.5	2.07	2.69	35.45	38.14
150	165.1	300	6	193.75	199.75
6	6.5	2.07	0.24	7.63	7.87
150	165.1	300	12	258.00	270
6	6.5	2.07	0.47	10.16	10.63
150	165.1	300	18	322.25	340.25
6	6.5	2.07	0.71	12.69	13.4
150	165.1	300	24	386.50	410.5
6	6.5	2.07	0.94	15.22	16.16
150	165.1	300	30	450.75	480.75
6	6.5	2.07	1.18	17.75	18.93
150	165.1	300	36	514.00	550
6	6.5	2.07	1.42	20.24	21.66
150	165.1	300	42	579.25	621.25
6	6.5	2.07	1.65	22.81	24.46
150	165.1	300	48	643.50	691.5
6	6.5	2.07	1.89	25.34	27.23
150	165.1	300	54	707.75	761.75
6	6.5	2.07	2.13	27.86	29.99
150	165.1	300	60	772.00	832
6	6.5	2.07	2.36	30.39	32.75
150	165.1	300	66	836.25	902.25
6	6.5	2.07	2.6	32.92	35.52
150	165.1	300	72	900.50	972.5
6	6.5	2.07	2.83	35.45	38.28
150	168.3	300	6.2	226.75	232.95
6	6.626	2.07	0.24	8.93	9.17
150	168.3	300	12.4	302	314.4
6	6.626	2.07	0.49	11.89	12.38
150	168.3	300	18.6	377.25	395.85
6	6.626	2.07	0.73	14.85	15.58
150	168.3	300	24.8	452.5	477.3
6	6.626	2.07	0.98	17.82	18.8
150	168.3	300	31	527.75	558.75
6	6.626	2.07	1.22	20.78	22
150	168.3	300	37.2	602.5	639.7
6	6.626	2.07	1.46	23.72	25.18

EJ-1N

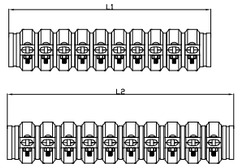
Expansion Joint



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/Mpa	Movement mm/in	L 1 mm/in	L 2 mm/in
150	168.3	300	43.4	678.25	721.65
6	6.626	2.07	1.71	26.7	28.41
150	168.3	300	49.6	753.5	803.1
6	6.626	2.07	1.95	29.67	31.62
150	168.3	300	55.8	828.75	884.55
6	6.626	2.07	2.2	32.63	34.83
150	168.3	300	62	904	966
6	6.626	2.07	2.44	35.59	38.03
150	168.3	300	68.2	979.25	1047.45
6	6.626	2.07	2.69	38.55	41.24
150	168.3	300	74.4	1054.5	1128.9
6	6.626	2.07	2.93	41.52	44.45
200	219.1	300	6.3	226.75	233.05
8	8.626	2.07	0.25	8.93	9.18
200	219.1	300	12.6	302	314.6
8	8.626	2.07	0.5	11.89	12.39
200	219.1	300	18.9	377.25	396.15
8	8.626	2.07	0.74	14.85	15.59
200	219.1	300	25.2	452.5	477.7
8	8.626	2.07	0.99	17.82	18.81
200	219.1	300	31.5	527.75	559.25
8	8.626	2.07	1.24	20.78	22.02
200	219.1	300	37.8	603	640.8
8	8.626	2.07	1.49	23.74	25.23
200	219.1	300	44.1	678.25	722.35
8	8.626	2.07	1.74	26.7	28.44
200	219.1	300	50.4	753.5	803.9
8	8.626	2.07	1.98	29.67	31.65
200	219.1	300	56.7	828.75	885.45
8	8.626	2.07	2.23	32.63	34.86
200	219.1	300	63	904	967
8	8.626	2.07	2.48	35.59	38.07
200	219.1	300	69.3	979.25	1048.55
8	8.626	2.07	2.73	38.55	41.28
200	219.1	300	75.6	1054.5	1130.1
8	8.626	2.07	2.98	41.52	44.5
250	273	300	6.3	226.5	232.8
10	10.748	2.07	0.25	8.92	9.17
250	273	300	12.6	301.5	314.1
10	10.748	2.07	0.5	11.87	12.37
250	273	300	18.9	376.5	395.4
10	10.748	2.07	0.74	14.82	15.56
250	273	300	25.2	451.5	476.7
10	10.748	2.07	0.99	17.78	18.77
250	273	300	31.5	526.5	558
10	10.748	2.07	1.24	20.73	21.97
250	273	300	37.8	601.5	639.3
10	10.748	2.07	1.49	23.68	25.17
250	273	300	44.1	676.5	720.6
10	10.748	2.07	1.74	26.63	28.37
250	273	300	50.4	751.5	801.9
10	10.748	2.07	1.98	29.59	31.57
250	273	300	56.7	826.5	883.2
10	10.748	2.07	2.23	32.54	34.77
250	273	300	63	901.5	964.5
10	10.748	2.07	2.48	35.49	37.97
250	273	300	69.3	976.5	1045.8
10	10.748	2.07	2.73	38.44	41.17
250	273	300	75.6	1051.5	1127.1
10	10.748	2.07	2.98	41.4	44.38
300	323.9	300	6.7	227.5	234.2
12	12.752	2.07	0.26	8.96	.22
300	323.9	300	13.4	303.	316.4
12	12.752	2.07	0.53	11.93	12.46
300	323.9	300	20.1	378.5	398.6
12	12.752	2.07	0.79	14.9	15.69
300	323.9	300	26.8	454	480.8
12	12.752	2.07	1.06	17.87	18.93
300	323.9	300	33.5	529.5	563
12	12.752	2.07	1.32	20.85	22.17
300	323.9	300	40.2	603.5	643.7
12	12.752	2.07	1.58	23.76	25.34
300	323.9	300	46.9	680.5	727.4
12	12.752	2.07	1.85	26.79	28.64
300	323.9	300	53.6	756	809.6
12	12.752	2.07	2.11	29.76	31.87
300	323.9	300	60.3	831.5	891.8
12	12.752	2.07	2.37	32.74	35.11
300	323.9	300	67	907	974
12	12.752	2.07	2.64	35.71	38.35
300	323.9	300	73.7	982.5	1056.2
12	12.752	2.07	2.9	38.68	41.58
300	323.9	300	80.4	1058	1138.4
12	12.752	2.07	3.17	41.65	44.82

EJ-1NS

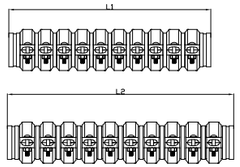
Expansion Joint



Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/Mpa	Movement mm/in	L 1 mm/in	L 2 mm/in
100 4	114.3 4.5	300 2.07	5.7 0.22	193.25 7.61	198.95 7.83
100 4	114.3 4.5	300 2.07	11.4 0.45	257.00 10.12	268.4 10.57
100 4	114.3 4.5	300 2.07	17.1 0.67	321.25 12.65	338.35 13.32
100 4	114.3 4.5	300 2.07	22.8 0.9	385.00 15.16	407.8 16.06
100 4	114.3 4.5	300 2.07	28.5 1.12	449.25 17.69	477.75 18.81
100 4	114.3 4.5	300 2.07	34.2 1.35	513.50 20.22	547.7 21.57
100 4	114.3 4.5	300 2.07	39.9 1.57	577.25 22.73	617.15 24.3
100 4	114.3 4.5	300 2.07	45.6 1.8	641.00 25.24	686.6 27.04
100 4	114.3 4.5	300 2.07	51.3 2.02	705.25 27.77	756.55 29.79
100 4	114.3 4.5	300 2.07	57 2.24	769.00 30.28	826 32.52
100 4	114.3 4.5	300 2.07	62.7 2.47	833.25 32.80	895.95 35.27
100 4	114.3 4.5	300 2.07	68.4 2.69	897.00 35.32	965.4 38.01
125 5	139.7 5.5	300 2.07	5.7 0.22	193.25 7.61	198.95 7.83
125 5	139.7 5.5	300 2.07	11.4 0.45	257.00 10.12	268.4 10.57
125 5	139.7 5.5	300 2.07	17.1 0.67	321.25 12.65	338.35 13.32
125 5	139.7 5.5	300 2.07	22.8 0.9	385.00 15.16	407.8 16.06
125 5	139.7 5.5	300 2.07	28.5 1.12	449.25 17.69	477.75 18.81
125 5	139.7 5.5	300 2.07	34.2 1.35	513.50 20.22	547.7 21.57
125 5	139.7 5.5	300 2.07	39.9 1.57	577.25 22.73	617.15 24.3
125 5	139.7 5.5	300 2.07	45.6 1.8	641.00 25.24	686.6 27.04
125 5	139.7 5.5	300 2.07	51.3 2.02	705.25 27.77	756.55 29.79
125 5	139.7 5.5	300 2.07	57 2.24	769.00 30.28	826 32.52
125 5	139.7 5.5	300 2.07	62.7 2.47	833.25 32.80	895.95 35.27
125 5	139.7 5.5	300 2.07	68.4 2.69	897.00 35.32	965.4 38.01
150 6	165.1 4.5	300 2.07	5.7 0.22	193.25 7.61	198.95 7.83
150 6	165.1 4.5	300 2.07	11.4 0.45	257.00 10.12	268.4 10.57
150 6	165.1 4.5	300 2.07	17.1 0.67	321.25 12.65	338.35 13.32
150 6	165.1 4.5	300 2.07	22.8 0.9	385.00 15.16	407.8 16.06
150 6	165.1 4.5	300 2.07	28.5 1.12	449.25 17.69	477.75 18.81
150 6	165.1 4.5	300 2.07	34.2 1.35	513.50 20.22	547.7 21.57

EJ-1NS

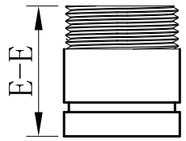
Expansion Joint



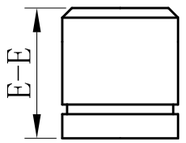
Nominal Size mm/in	Pipe O.D mm/in	Max Working Pressure PSI/Mpa	Movement mm/in	L 1 mm/in	L 2 mm/in
150 6	165.1 4.5	300 2.07	39.9 1.57	577.25 22.73	617.15 24.3
150 6	165.1 4.5	300 2.07	45.6 1.8	641.00 25.24	686.6 27.04
150 6	165.1 4.5	300 2.07	51.3 2.02	705.25 27.77	756.55 29.79
150 6	165.1 4.5	300 2.07	57 2.24	769.00 30.28	826 32.52
150 6	165.1 4.5	300 2.07	62.7 2.47	833.25 32.80	895.95 35.27
150 6	165.1 4.5	300 2.07	68.4 2.69	897.00 35.32	965.4 38.01
150 6	168.3 6.626	300 2.07	5.7 0.22	226.25 8.91	231.95 9.13
150 6	168.3 6.626	300 2.07	11.4 0.45	301.00 11.85	312.4 12.3
150 6	168.3 6.626	300 2.07	17.1 0.67	376.25 14.81	393.35 15.48
150 6	168.3 6.626	300 2.07	22.8 0.9	451.00 17.76	473.8 18.66
150 6	168.3 6.626	300 2.07	28.5 1.12	526.25 20.72	554.75 21.84
150 6	168.3 6.626	300 2.07	34.2 1.35	601.00 23.66	635.2 25.01
150 6	168.3 6.626	300 2.07	39.9 1.57	676.25 26.62	716.15 28.19
150 6	168.3 6.626	300 2.07	45.6 1.8	751.00 29.57	796.6 31.37
150 6	168.3 6.626	300 2.07	51.3 2.02	826.25 32.53	877.55 34.55
150 6	168.3 6.626	300 2.07	57 2.24	901.00 35.47	958 37.71
150 6	168.3 6.626	300 2.07	62.7 2.47	976.25 38.44	1038.95 40.91
150 6	168.3 6.626	300 2.07	68.4 2.69	1051.00 41.38	1119.4 44.07
250 10	273 10.748	300 2.07	6.7 0.26	227.00 8.94	233.7 9.2
250 10	273 10.748	300 2.07	13.4 0.53	302.00 11.89	315.4 12.42
250 10	273 10.748	300 2.07	20.1 0.79	377.50 14.86	397.6 15.65
250 10	273 10.748	300 2.07	26.8 1.06	452.50 17.81	479.3 18.87
250 10	273 10.748	300 2.07	33.5 1.32	528.00 20.79	561.5 22.11
250 10	273 10.748	300 2.07	40.2 1.58	603.00 23.74	643.2 25.32
250 10	273 10.748	300 2.07	46.9 1.85	678.50 26.71	725.4 28.56
250 10	273 10.748	300 2.07	53.6 2.11	753.5 29.67	807.1 31.78
250 10	273 10.748	300 2.07	60.3 2.37	829.00 32.64	889.3 35.01
250 10	273 10.748	300 2.07	67 2.64	904.00 35.59	971 38.23
250 10	273 10.748	300 2.07	73.7 2.9	979.5 38.56	1053.2 41.46
250 10	273 10.748	300 2.07	80.4 3.17	1054.5 41.51	1134.9 44.68

Carbon Steel Pipe Nipples

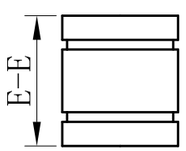
Grv. X Thd. Adapter

Product Picture	Drawings	Working Pressure PSI/MPa	Nominal Diameter (mm/in)	Diameter (mm/in)	(E-E) Structural length ±1.6mm	Remark
 BNG  NG	 BNG / GNG	300 2.0	25 1	33.4 1.315	76.2 3	E-E dimension can be oriented according to customer's special requirements.
			32 11/4	42.2 1.661	101.6 4	
			40 11/2	48.3 1.900	101.6 4	
			50 2	60.3 2.375	101.6 4	
			65 21/2	73 2.875	101.6 4	
			80 3	88.9 3.5	101.6 4	
			100 4	114.3 4.5	152.4 6	
			125 5	141.3 5.563	152.4 6	
			150 6	168.3 6.625	152.4 6	
			200 8	219.1 8.625	152.4 6	

Grv. X Bev. Adapter

Product Picture	Drawings	Working Pressure PSI/MPa	Nominal Diameter (mm/in)	Diameter (mm/in)	(E-E) Structural length ±1.6mm	Remark
 BNHG  NHG	 BNHG / GNHG	300 2.0	25 1	33.4 1.315	76.2 3	E-E dimension can be oriented according to customer's special requirements.
			32 11/4	42.2 1.661	101.6 4	
			40 11/2	48.3 1.900	101.6 4	
			50 2	60.3 2.375	101.6 4	
			65 21/2	73 2.875	101.6 4	
			80 3	88.9 3.5	101.6 4	
			100 4	114.3 4.5	152.4 6	
			125 5	141.3 5.563	152.4 6	
			150 6	168.3 6.625	152.4 6	
			200 8	219.1 8.625	152.4 6	

Grv. X Grv. Adapter

Product Picture	Drawings	Working Pressure PSI/MPa	Nominal Diameter (mm/in)	Diameter (mm/in)	(E-E) Structural length ±1.6mm	Remark
 BNGG  NGG	 BNGG / GNGG	300 2.0	25 1	33.4 1.315	76.2 3	E-E dimension can be oriented according to customer's special requirements.
			32 11/4	42.2 1.661	101.6 4	
			40 11/2	48.3 1.900	101.6 4	
			50 2	60.3 2.375	101.6 4	
			65 21/2	73 2.875	101.6 4	
			80 3	88.9 3.5	101.6 4	
			100 4	114.3 4.5	152.4 6	
			125 5	141.3 5.563	152.4 6	
			150 6	168.3 6.625	152.4 6	
			200 8	219.1 8.625	152.4 6	

Guide for Selection of Rubber Gaskets




Gasket	Name	Environment Temperature Range	General Service Recommendations	Color Mark
E	EPDM	-34 ~ +110℃ (-30 ~ +230 ˚F)	Recommended for cold water service within the specified temperature range plus a variety of dilute acids (base), oil-free air and many chemical services (excluding hydrocarbons). UL classified in accordance with ANSI/NSF 61 or cold+86 ˚F (+30℃) and hot +180 ˚F (+82℃) potable water service. NOT COMPATIBLE FOR USE WITH PETROLEUM SERVICES, STEAM SERVICES OR CONTINUOUS HOT WATER SERVICES.	Black with Green Strip
S	Silicone	-40 ~ +177℃ (-40 ~ +350 ˚F)	Recommended for high temperature dry air and some high temperature chemical products, drinking water etc.	White
D	NBR	-29 ~ +82℃ (-20 ~ +180 ˚F)	Recommended for petroleum products, vegetable and mineral oils within the specified temperature range. NOT RECOMMENDED FOR HOT WATER SERVICES OR STEAM SERVICES.	Black with Orange Strip
F	Fluororubber	–7 ~ +149℃ (+20 ~ +300 ˚F)	Recommended for many oxidizing acids, petroleum oils, halogenated hydrocarbons, lubricants, hydraulic fluids, organic liquids and air with hydrocarbons. NOT COMPATIBLE FOR USE WITH HOT WATER SERVICES OR STEAM SERVICES.	Black with Blue Strip
LD	Neoprene	–34 ~ +82℃ (–30 ~ +180 ˚F)	Recommended for hot lubricants, sea water and certain chemicals. Good ozone resistance. Hard for combustion.	Black with Yellow Strip

- There are different rubber gaskets for your choice according to different working conditions and fluid medium; If the rubber gaskets are used in hot water system, please inform to the manufacturer Meide Group, we will supply the products which can be used in hot water system.

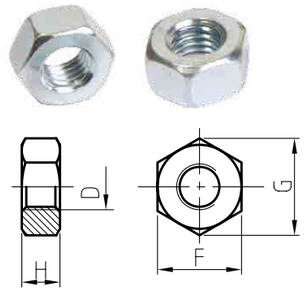
MECH Pipe Joint Lubricant

- MECH brand lubricant is used to lubricate the surface of the sealing gasket, making it easy to install, and preventing the sealing gasket from being damaged due to extrusion or other interference conditions, and at the same time, it can protect the sealing gasket surface and prolong its service life.
- The lubricant complies with RoHs certification, REACH certification, NSF H1 certification, green and environmental protection, and will not cause any adverse effects on water quality.

Size	Capacity / ml	Applicable Temperature	Applicable Material
1000	1000	-20 ～ +130℃ -4 ～ +266 °F	EPDM NBR Silicone Rubber Fluorine Rubber Neoprene
5000	5000		
15000	15000		

- For custom development or other packaging needs, please contact the supplier.
- For the chemical characteristics, detailed parameters and safety precautions of the product, please refer to the MSDS data document of this product.

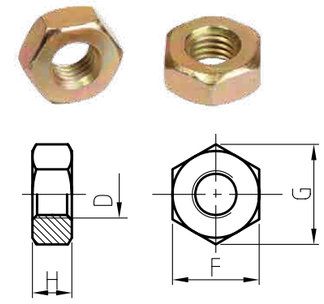
ANSI Heavy Hex Nut



1. Material: SAE J995 2.
2.Thread: ANSI B 1.1-1982, class 2B.
3.Surface Treatment: Zinc electroplated per ASTM B633 CLASS FE/ZN5 TYPE Ⅲ, thickness ≥5 μ m per class SC1.

d	F		G		H	
	Min	Max	Min	Max	Min	Max
3/8-16UNC	16.99	17.47	19.38	20.17	8.66	9.57
1/2-13UNC	21.59	22.22	24.61	25.65	11.78	12.80
5/8-11UNC	26.19	26.97	29.85	31.16	14.90	16.02
3/4-10UNC	30.78	31.75	35.10	36.65	18.03	19.25
7/8-9UNC	35.41	36.53	40.36	42.16	21.16	22.48

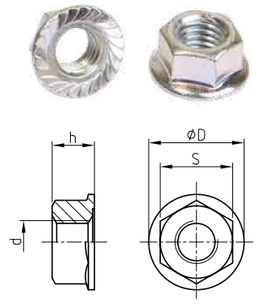
Metric Heavy Hex Nut



1.Material: ISO 898-2:1992 \ GB/T3098.2-2000 Class 8.
2.Thread: ISO 261, tolerance 6h for M10& M12, 7h for M16 and above.
3.Surface Treatment: Zinc Electroplated followed by a yellow chromate dip per ISO 2081 FE/ZN5，ISO4520 CLASS 1A.

d	F		G	H	
	Min	Max	Min	Min	Max
M10	15.73	16.0	17.7	8.0	8.4
M12	21.16	22.0	23.9	9.34	10.0
M16	23.16	24.0	26.17	14.1	15.9
M20	29.16	30.0	32.95	16.9	19.0
M22	33.0	34.0	37.29	18.1	20.2

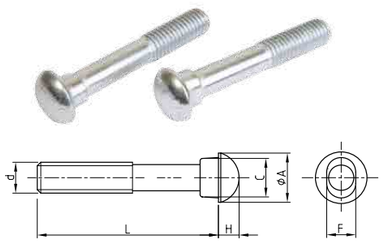
Hexagon Flange Nut



Dimension according to DIN6923.

d	S		D	h	
	Min	Max	Max	Min	Max
M8	12.3	13	17.9	7.6	8
M10	14.73	15.0	21.8	9.64	10
M12	17.73	18.0	26.0	11.57	12.0

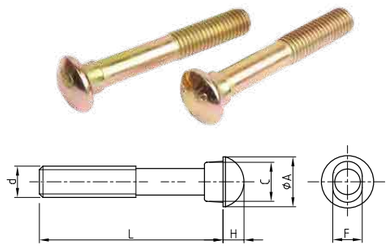
ANSI Oval Neck Track Bolt



1.Material: SAE J429 5.
2.Thread: UNC thread per ANSI B 1.1 Class 2A.
3.Surface Treatment: Silver chromate electroplated per ASTM B633 CLASS FE/ZN5 TYPE Ⅲ, thickness ≥5 μ m per class SC1.

d	A	C	F	H	L
3/8-16UNC	19	13.9	9.50	6.0	55/70
1/2-13UNC	22.5	16	12.70	8.0	70/75
5/8-11UNC	27.4	19.8	15.90	10.0	80/85/105
3/4-10UNC	32.5	26.2	19.05	12.0	115/120
7/8-9UNC	37.7	28.8	22.20	14.0	125/140

Metric Oval Neck Track Bolt



1.Material: ISO 898-1:1992 \ GB/T3098.1-2000 Class 8.8.
2.Thread: ISO metric thread per ISO 261, tolerance 6h.
3.Surface Treatment: Yellow chromate electroplated per ISO 2081 FE/ZN5, ISO4520 CLASS 1A.

d	A	C	F	H	L
M10	18.5	13.5	9.5	5	50/57/63/70/89
M12	23.5	17.5	12.3	8	70/76/82/89/108
M16	29.5	20.5	15.7	10	85/89/95/108
M20	38	27	18.3	12.5	110/115
M22	42.2	31	21.4	14	125/140/150

Bolt Torque

As below is the recommended bolt torque for common sizes of bolts. Please use factory provided bolts and nuts for the installation.

ANSI Rated Bolt Torque		
Bolt size	Rated bolt torque*	
Inch	Lb-Ft	(N.m)
3/8	30-45	40-60
1/2	80-100	110-135
5/8	100-130	135-175
3/4	130-180	175-245
7/8	180-240	245-325

Metric Rated Bolt Torque		
Bolt size	Rated bolt torque*	
Inch	Lb-Ft	(N.m)
M10	30-45	40-60
M12	80-100	110-135
M16	100-130	135-175
M20	130-180	175-245
M22	180-240	245-325

MG Series

Electric Hydraulic Roll Grooving Machine

Service & Advantages

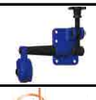
- ▲ Best price performance ratio, compact size and low noise.
- ▲ Special designed roller set prevent flare on pipe ends eases the installation of grooved couplings(MG2).
- ▲ Common accessories can be available at any time.
- ▲ Full- automatic fabrication line.
- ▲ Roll groover up to 48" pipes according to requests.

Specifications	MG1	MG2	MG3
Fabrication Capacity:	1" - 8" (DN25-DN200 , Ø34 - Ø219) SCH10/40 Steel Pipe	2" - 12" (DN50 - DN300 , Ø60 - Ø325) SCH10/40 Steel Pipe	8" - 24" (DN200 - DN600 , Ø219 - Ø630) SCH10/40 Steel Pipe
Max.Wall Thickness:	8 mm	10 mm	13mm
Output Speed:	23 R.P.M.	23 R.P.M.	23 R.P.M.
Packing Gross Weight:	75 kgs	135 kgs	230 kgs
Packing Size(L x W x H):	600 x 320 x 620 mm	800 x 450 x 750 mm	980 x 720 x 870 mm

Drive Unit

Item No.	Phase	Power	Voltage	Frequency
MG1	Single Phase	700W	110/120/220/230/240V	50Hz
	Three Phase	550W	380V	50Hz
MG2 	Single Phase	1100W	110/120/220/230/240V	50Hz
	Three Phase	750W	380V	50Hz
MG3 	Single Phase	2200W	110/120/220/230/240V	50Hz
	Three Phase	1100W	380V	50Hz

Configuration

Item No.	Specification	Part No.	Description	Sketch
MG1	Standard Specification	MG1-1	Drive roller Ø 34 - Ø 48 (1" - 11/2")	
		MG1-2	Drive roller Ø 60 - Ø 168(2" - 6")	
		MG1-3	Drive roller Ø 219(8")	
		MG1-4	Groove roller Ø 34 -Ø 48 (1"- 11/2")	
		MG1-5	Groove roller Ø 60 - Ø 168(2"- 6")	
		MG1-6	Groove roller Ø 219(8")	
		MG-82	Ball joint pipe stand	
	Options	MG1-8	Pipe stabilizer	
		MG-26	Foot switch	
MG2	Standard Specification	MG2-1	Drive roller Ø 60 - Ø 89(2"- 3")	
		MG2-2	Drive roller Ø 101 - Ø 168(3.5"- 6")	
		MG2-3	Drive roller Ø 219 - Ø 325(8" - 12")	
		MG2-4	Groove roller Ø 60 - Ø 89(2" - 3")	
		MG2-5	Groove roller Ø 101 - Ø 168(3.5" - 6")	
		MG2-6	Groove roller Ø 219 - Ø 325(8" - 12")	
		MG-82	Ball joint pipe stand	
		MG2-8	Pipe stabilizer	
		MG-26	Foot switch	
MG3	Standard Specification	MG3-1	Drive roller Ø 219 - Ø 325(8" - 12")	
		MG3-2	Drive roller Ø 355 - Ø 426(14" - 16")	
		MG3-3	Drive roller Ø 457 - Ø 630(18" - 24")	
		MG3-4	Groove roller Ø 219 - Ø 325(8" - 12")	
		MG3-5	Groove roller Ø 355 - Ø 426(14" - 16")	
		MG3-6	Groove roller Ø 457 - Ø 630(18" - 24")	
		MG3-7	Pipe stand	
		MG3-8	Pipe stabilizer	
		MG-26	Foot switch	

MK Series

Hole Cutting Machine

Specifications

Fabrication Capacity:	2" - 8" (Ø60 - Ø219) SCH10/40 Steel Pipe
Hole Size:	1" - 4" (Ø34 - Ø114 mm)
Max.Wall Thickness:	3 - 10 mm
Output Speed:	110 R.P.M.
Packing Gross Weight:	17.5 kgs
Packing Size(L x W x H):	390 x 210 x 500 mm

Drive Unit

Item No.	Phase	Power	Voltage	Frequency
MK1	Single Phase	1800W	110/120/220/230/240V	50Hz

MQ Series

Pipe Cutting Machine

Specifications

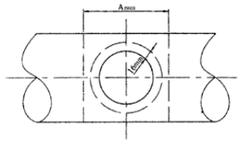
Fabrication Capacity:	MQ1 : 2" - 8" (DN50 - DN200, Ø60 - Ø219) MQ2 : 2" - 12" (DN50 - DN300, Ø60 - Ø325) SCH10/40 Steel Pipe
Max.Wall Thickness:	10 mm
Output Speed:	23 R.P.M.
Packing Gross Weight:	MQ1: 65 kgs , MQ2: 85 kgs
Packing Size(L x W x H):	MQ1 : 650 x 540 x 740 mm MQ2 : 800 x 670 x 990 mm

Drive Unit

Item No.	Phase	Power	Voltage	Frequency
MQ1	Single Phase	700W	110/120/220/230/240V	50Hz
	Three Phase	550W	110/120/220/230/240V	50Hz
MQ2	Single Phase	700W	110/120/220/230/240V	50Hz
	Three Phase	550W	110/120/220/230/240V	50Hz

Hole Diameter of pipe

Hole—cutting Machine

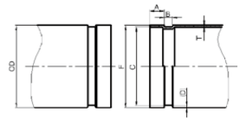


Run Nominal Sine mm/in	Outlet Nominal Size mm/in	Hole Dia. +3.2,0+0.13,0 mm/in	Run Nominal Size mm/in	Outlet Nominal Size mm/in	Hole Dia. +3.2,0+0.13,0 mm/in	Run Nominal Size mm/in	Outlet Nominal Size mm/in	Hole Dia. +3.2,0+0.13,0 mm/in
25 1"/33.7	10 3/8	23.5 0.925 A89	80 3"/88.9	15 1/2	38 1.50 A89	150 159.0 165.1 6"/168.3	15 1/2	38 1.50 A89
	15 1/2			20 3/4			20 3/4	
	20 3/4			25 1			25 1	
	25 1			32 11/4	51 2.00 A102		32 11/4	51 2.00 A102
32 11/4"/42.4	10 3/8	30 1.18 A89		40 11/2			40 11/2	
	15 1/2			50 2	64 2.50 A114		50 2	64 2.50 A114
	20 3/4		100 108.0 4"/114.3	15 1/2	38 1.50 A89		65 21/2/76	70 2.75 A120
	25 1			20 3/4			80 3	89 3.50 A140
40 11/2"/48.3	10 3/8	30 1.18 A89		25 1			100 108.0/4	114 4.50 A165
	15 1/2			32 11/4	51 2.00 A102	200 8"/219.1 250 10"/273.0	25 1	38 1.50 A89
	20 3/4			40 11/2			32 11/4	51 2.00 A102
	25 1			50 2	64 2.50 A114		40 11/2	
50 2"/60.3	15 1/2	38 1.50 A89		65 21/2/76	70 2.75 A120		50 2	64 2.50 A114
	20 3/4			80 3	89 3.50 A140		65 21/2/76	70 2.75 A120
	25 1		125 133.0 139.7 5"/141.3	15 1/2	38 1.50 A89		80 3	89 3.50 A140
	32 11/4	45 1.75 A102		20 3/4			100 108.0/4	114 4.50 A165
	40 11/2			25 1				
65 21/2"/73.0 76.1	15 1/2	38 1.50 A89		32 11/4	51 2.00 A102			
	20 3/4			40 11/2				
	25 1			50 2	64 2.50 A114			
	32 11/4	51 2.00 A102		65 21/2/76	70 2.75 A120			
	40 11/2			80 3	89 3.50 A140			

The outside surface of the pie within 16mm from the hole must be clean and smooth.

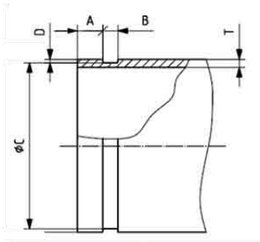
Roll Groove Dimensions

Roll Grooving Machine



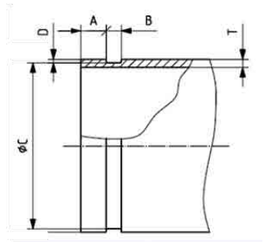
Nominal Size mm/in	Pipe OD			Gasket seat A ±0.76/±0.03 mm/in	Groove Width B ±0.76/±0.03 mm/in	Groove Dia C		Groove Depth D(ref) mm/in	MaxAllow Flare Dia F mm/in	Min.Allow wall thickness T mm/in
	Basic mm/in	Tolerence mm/in				Basic mm/in	Tolerence mm/in			
25 1	33.7 1.327	+0.41 +0.016	-0.68 -0.026	15.88 0.625	7.14 0.281	30.23 1.190	-0.38 -0.015	1.60 0.063	34.5 1.358	1.8 0.071
32 11/4	42.4 1.669	+0.50 0.020	-0.60 -0.023	15.88 0.625	7.14 0.281	38.99 1.535	-0.38 -0.015	1.60 0.063	43.3 1.705	1.8 0.071
40 11/2	48.3 1.900	+0.44 0.017	-0.52 -0.020	15.88 0.625	7.14 0.281	45.09 1.775	-0.38 -0.015	1.60 0.063	49.4 1.945	1.8 0.071
50 2	60.3 2.375	+0.61 +0.024	-0.61 -0.024	15.88 0.625	8.74 0.344	57.15 2.250	-0.38 -0.015	1.60 0.063	62.2 2.449	1.8 0.071
65 2-1/2	73.0 2.875	+0.74 +0.029	-0.74 -0.029	15.88 0.625	8.74 0.344	69.09 2.720	-0.46 -0.018	1.98 0.078	75.2 2.961	2.3 0.091
65 2½	76.1 3.000	+0.76 +0.030	-0.76 -0.030	15.88 0.625	8.74 0.344	72.26 2.845	-0.46 -0.018	1.99 0.078	77.7 3.059	2.3 0.091
80 3	88.9 3.500	+0.89 +0.035	-0.79 -0.031	15.88 0.625	8.74 0.344	84.94 3.344	-0.46 -0.018	1.98 0.078	90.6 3.567	2.3 0.091
100 4	108.0 4.250	+1.07 +0.042	-0.79 -0.031	15.88 0.625	8.74 0.344	103.73 4.084	-0.51 -0.020	2.11 0.083	109.7 4.319	2.3 0.091
100 4	114.3 4.500	+1.14 +0.045	-0.79 -0.031	15.88 0.625	8.74 0.344	110.08 4.334	-0.51 -0.020	2.11 0.083	116.2 4.575	2.3 0.091
125 5	133.0 5.250	+1.32 +0.052	-0.79 -0.031	15.88 0.625	8.74 0.344	129.13 5.084	-0.51 -0.020	2.11 0.083	134.9 5.311	2.9 0.114
125 5	139.7 5.500	+1.40 +0.055	-0.79 -0.031	15.88 0.625	8.74 0.344	135.48 5.334	-0.51 -0.020	2.11 0.083	141.7 5.579	2.9 0.114
125 5	141.3 5.563	+1.42 +0.056	-0.79 -0.031	15.88 0.625	8.74 0.344	137.03 5.395	-0.56 -0.022	2.13 0.084	143.5 5.650	2.9 0.114
150 6	159.0 6.250	+1.60 +0.063	-0.79 -0.031	15.88 0.625	8.74 0.344	154.50 6.083	-0.56 -0.022	2.16 0.085	161.0 6.339	2.9 0.114
150 6	165.1 6.500	+1.60 +0.063	-0.79 -0.031	15.88 0.625	8.74 0.344	160.8 6.330	-0.56 -0.022	2.16 0.085	167.1 6.579	2.9 0.114
150 6	168.3 6.625	+1.60 +0.063	-0.79 -0.031	15.88 0.625	8.74 0.344	163.96 6.455	-0.56 -0.022	2.16 0.085	170.7 6.720	2.9 0.114
200A 8	216.3 8.516	+1.60 +0.063	-0.79 -0.031	19.05 0.750	11.91 0.469	211.60 8.331	-0.64 -0.025	2.35 0.093	219.8 8.653	2.9 0.114
200 8	219.1 8.625	+1.60 +0.063	-0.79 -0.031	19.05 0.750	11.91 0.469	214.40 8.441	-0.64 -0.025	2.34 0.092	221.5 8.720	2.9 0.114
250A 10	267.4 10.528	+1.60 +0.063	-0.79 -0.031	19.05 0.750	11.91 0.469	262.60 10.339	-0.69 -0.027	2.40 0.095	270.9 10.665	3.6 0.142
250 10	273.0 10.750	+1.60 +0.063	-0.79 -0.031	19.05 0.750	11.91 0.469	268.28 10.562	-0.69 -0.027	2.39 0.094	275.4 10.842	3.6 0.142
300A 12	318.5 12.539	+1.60 +0.063	-0.79 -0.031	19.05 0.750	11.91 0.469	312.90 12.319	-0.76 -0.030	2.77 0.109	322.0 12.677	4.0 0.158
300 12	323.9 12.750	+1.60 +0.063	-0.79 -0.031	19.05 0.750	11.91 0.469	318.29 12.531	-0.76 -0.030	2.77 0.109	326.2 12.842	4.0 0.158
350 14	355.6 14.000	+1.60 +0.063	-0.79 -0.031	23.83 0.938	11.91 0.469	350.04 13.781	-0.76 -0.030	2.77 0.109	359.7 14.16	4.0 0.158
350 14	377.0 14.842	+1.60 +0.063	-0.79 -0.031	23.83 0.938	11.91 0.469	371.44 14.623	-0.76 -0.030	2.77 0.109	379.5 14.941	4.5 0.177
400 16	406.4 16.000	+1.60 +0.063	-0.79 -0.031	23.83 0.938	11.91 0.469	400.84 15.781	-0.76 -0.030	2.77 0.109	410.5 16.16	4.2 0.165
400 16	426.0 16.772	+1.60 +0.063	-0.79 -0.031	23.83 0.938	11.91 0.469	420.46 16.553	-0.76 -0.030	2.77 0.109	428.5 16.870	4.5 0.177
450 18	457.2 18.000	+1.60 +0.063	-0.79 -0.031	25.40 1.000	11.91 0.469	451.64 17.781	-0.76 -0.030	2.77 0.109	461.3 18.16	4.2 0.165
450 18	480 18.897	+1.60 +0.063	-0.79 -0.031	25.40 1.000	11.91 0.469	469 18.465	-0.76 -0.030	5.50 0.216	484.1 19.06	4.2 0.165
500 20	508.0 20.000	+1.60 +0.063	-0.79 -0.031	25.40 1.000	11.91 0.469	502.44 19.781	-0.76 -0.030	2.77 0.109	512.1 20.16	4.8 0.188
500 20	530 20.866	+1.60 +0.063	-0.79 -0.031	25.40 1.000	11.91 0.469	522 20.55	-0.76 -0.030	4.0 0.157	535.1 21.067	5.0 0.197
600 24	609.6 24.000	+1.60 +0.063	-0.79 -0.031	25.40 1.000	12.7 0.500	600.9 23.656	0.76 -0.030	4.35 0.172	614.7 24.20	4.8 0.188
600 24	630 24.803	+1.60 +0.063	-0.79 -0.031	25.40 1.000	12.7 0.500	620.9 24.445	0.76 -0.030	4.55 0.179	635.1 25.00	4.8 0.188
700 28	711.2 28.0	+2.36 +0.093	-0.79 -0.031	44.5 1.75	15.9 0.625	698.5 27.5	-1.6 -0.063	6.4 0.25	716.3 28.2	8.0 0.315
800 32	812.8 32.0	+2.36 +0.093	-0.79 -0.031	44.5 1.75	15.9 0.625	800.1 31.5	-1.6 -0.063	6.4 0.25	817.9 32.2	8.0 0.315

Cut Groove



Nominal Size mm/in	Pipe O.D.			Gasket seat A ±0.76/±0.03 mm/in	Groove Width B ±0.76/±0.03 mm/in	Groove Dia C		Groove Depth D(ref) mm/in	Min.Allow wall thicknessT mm/in
	Basic mm/in	Tolerence mm/in				Basic mm/in	Tolerence mm/in		
25 1	33.7 1.327	0.41 0.016	-0.68 -0.026	15.88 0.625	7.93 0.312	30.23 1.19	-0.38 -0.015	1.7 0.069	3.3 0.129
32 1 1/4	42.4 1.669	0.5 0.02	-0.6 -0.023	15.88 0.625	7.93 0.312	38.99 1.535	-0.38 -0.015	1.7 0.069	3.5 0.138
40 1½	48.3 1.9	0.44 0.017	-0.52 -0.02	15.88 0.625	7.93 0.312	45.09 1.775	-0.38 -0.015	1.6 0.063	3.68 0.145
50 2	60.3 2.375	0.61 0.024	-0.61 -0.024	15.88 0.625	7.93 0.312	57.15 2.25	-0.38 -0.015	1.6 0.063	3.91 0.154
65 2½	73 2.875	0.74 0.029	-0.74 -0.029	15.88 0.625	7.93 0.312	69.09 2.72	-0.46 -0.018	1.98 0.078	4.78 0.188
65 2½	76.1 3	0.76 0.03	-0.76 -0.03	15.88 0.625	7.93 0.312	72.26 2.845	-0.46 -0.018	1.99 0.078	4.78 0.188
80 3	88.9 3.5	0.89 0.035	-0.79 -0.031	15.88 0.625	7.93 0.312	84.94 3.344	-0.46 -0.018	1.98 0.078	4.78 0.188
100 4	108 4.25	1.07 0.042	-0.79 -0.031	15.88 0.625	9.53 0.375	103.73 4.084	-0.51 -0.02	2.11 0.083	5.16 0.203
100 4	114.3 4.5	1.14 0.045	-0.79 -0.031	15.88 0.625	9.53 0.375	110.08 4.334	-0.51 -0.02	2.11 0.083	5.16 0.203
125 5	133 5.25	1.32 0.052	-0.79 -0.031	15.88 0.625	9.53 0.375	129.13 5.084	-0.51 -0.02	2.11 0.083	5.16 0.203
125 5	139.7 5.5	1.4 0.055	-0.79 -0.031	15.88 0.625	9.53 0.375	135.48 5.334	-0.51 -0.02	2.11 0.083	5.16 0.203
125 5	141.3 5.563	1.42 0.056	-0.79 -0.031	15.88 0.625	9.53 0.375	137.03 5.395	-0.56 -0.022	2.13 0.084	5.16 0.203
150 6	159 6.25	1.6 0.063	-0.79 -0.031	15.88 0.625	9.53 0.375	154.5 6.083	-0.56 -0.022	2.16 0.085	5.56 0.219
150 6	165.1 6.5	1.6 0.063	-0.79 -0.031	15.88 0.625	9.53 0.375	160.8 6.33	-0.56 -0.022	2.16 0.085	5.56 0.219
150 6	168.3 6.625	1.6 0.063	-0.79 -0.031	15.88 0.625	9.53 0.375	163.96 6.455	-0.56 -0.022	2.16 0.085	5.56 0.219
200A 8	216.3 8.516	1.6 0.063	-0.79 -0.031	19.05 0.75	11.11 0.438	211.6 8.331	-0.64 -0.025	2.35 0.093	6.05 0.238

Cut Groove

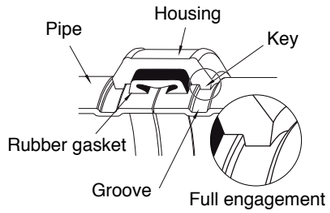


Nominal Size mm/in	Pipe O.D.			Gasket seat A ±0.76/±0.03 mm/in	Groove Width B ±0.76/±0.03 mm/in	Groove Dia C		Groove Depth D(ref) mm/in	Min.Allow wall thicknessT mm/in
	Basic mm/in	Tolerence mm/in				Basic mm/in	Tolerence mm/in		
200 8	219.1 8.625	1.6 0.063	-0.79 -0.031	19.05 0.75	11.11 0.438	214.4 8.441	-0.64 -0.025	2.34 0.092	6.05 0.238
250A 10	267.4 10.528	1.6 0.063	-0.79 -0.031	19.05 0.75	12.7 0.5	262.6 10.339	-0.69 -0.027	2.4 0.095	6.35 0.25
250 10	273 10.75	1.6 0.063	-0.79 -0.031	19.05 0.75	12.7 0.5	268.28 10.562	-0.69 -0.027	2.39 0.094	6.35 0.25
300A 12	318.5 12.539	1.6 0.063	-0.79 -0.031	19.05 0.75	12.7 0.5	312.9 12.319	-0.76 -0.03	2.77 0.109	7.09 0.279
300 12	323.9 12.75	1.6 0.063	-0.79 -0.031	19.05 0.75	12.7 0.5	318.29 12.531	-0.76 -0.03	2.77 0.109	7.09 0.279
350 14	355.6 14	1.6 0.063	-0.79 -0.031	23.83 0.938	12.7 0.5	350.04 13.781	-0.76 -0.03	2.77 0.109	7.14 0.281
350 14	377 14.842	1.6 0.063	-0.79 -0.031	23.83 0.938	12.7 0.5	371.44 14.623	-0.76 -0.03	2.77 0.109	7.14 0.281
400 16	406.4 16	1.6 0.063	-0.79 -0.031	23.83 0.938	12.7 0.5	400.84 15.781	-0.76 -0.03	2.77 0.109	7.92 0.312
400 16	426 16.772	1.6 0.063	-0.79 -0.031	23.83 0.938	12.7 0.5	420.46 16.553	-0.76 -0.03	2.77 0.109	7.92 0.312
450 18	457.2 18	1.6 0.063	-0.79 -0.031	25.4 1	12.7 0.5	451.64 17.781	-0.76 -0.03	2.77 0.109	7.92 0.312
450 18	480 18.897	1.6 0.063	-0.79 -0.031	25.4 1	12.7 0.5	469 18.465	-0.76 -0.03	5.5 0.216	7.92 0.312
500 20	508 20	1.6 0.063	-0.79 -0.031	25.4 1	12.7 0.5	502.44 19.781	-0.76 -0.03	2.77 0.109	7.92 0.312
500 20	530 20.866	1.6 0.063	-0.79 -0.031	25.4 1	12.7 0.5	522 20.55	-0.76 -0.03	4 0.157	7.92 0.312
600 24	609.6 24	1.6 0.063	-0.79 -0.031	25.4 1	14.3 0.563	600.9 23.656	-0.76 -0.03	4.35 0.172	9.5 0.375
600 24	630 24.803	1.6 0.063	-0.79 -0.031	25.4 1	14.3 0.563	620.9 24.445	-0.76 -0.03	4.55 0.179	9.5 0.375

Pipe End Preparation

How to process roll-grooves

Mech grooved piping systems require the processing of a roll or cut groove to the pipe ends being connected. The engagement of the housing keys in the grooves is integral in providing a secure and leak-tight joint. It is essential that the grooves are properly processed for optimum joint performance. And the sealing area with the rubber sealing ring shall not have burr, impurities, dirt, rust and lack of material and other defects.

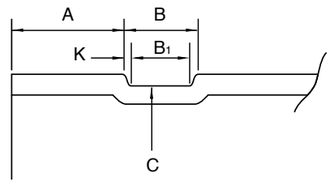


Nominal pipe size

MECH couplings and fittings are identified by the nominal IPS pipe size in inches or nominal diameter of pipe (DN) in millimeters. Always check the actual O.D. of the pipe and fittings to be connected, as in some markets it is customary to refer to different O.D. pipes with the same nominal size. It is necessary to ensure that the outer diameter of the pipe is the same as the nominal size of the grooved fittings and couplings.

Roll groove profile

Roll grooves should be as defined as possible. To achieve optimum joint performance the “K” dimension should be as small as possible. When processing a roll groove the machine operator should manage the feed pressure of the upper roll set so as to achieve the best possible groove profile. In order to ensure that the size of the tube end is controlled within the standard tolerance, groove speed should not be excessive. General pipe rotation, groove rolling machine hydraulic cylinder handle down once.

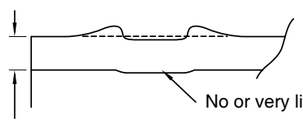


Applicable pipe wall thickness

Roll grooves are generally applicable to .375”/9.5 mm thick or thinner wall carbon steel pipe, stainless steel pipe, copper tube and aluminum pipe depending on the type of roll-grooving machine and roll set being used. Different wall thicknesses and sizes require the use of different roll sets. Contact the roll groove machine manufacturer for additional information.

Heavy wall pipe

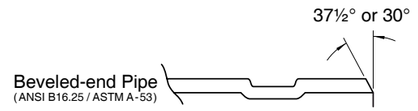
When you attempt to roll-groove pipe thicker than .375”/9.5mm, the metal may deform and heap up on both sides of the groove rather than radially deforming and protruding on the inside of the pipe. The extra heaped metal could lead to joint failure. In such a case, you should grind off any such extra metal to achieve a flat and smooth sealing surface. A proper rust preventative coating must be applied on the ground surface. MECH strongly recommends the processing of cut-grooves on heavy or thick wall pipe.



Thicker than 9.5mm (0.375”)

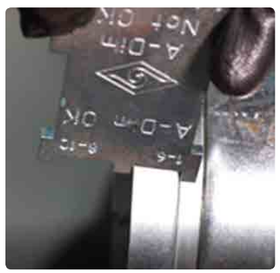
Plain end pipe and beveled end pipe

While plain-end pipe is preferred, the use of beveled end pipe is acceptable providing that the wall thickness is .375”/9.5 mm or thinner and the bevel is 37.5° or 30° as specified in ANSI B16.25 and ASTM A-53 respectively.



Key dimension inspection of pipe end

The diameter of the bottom of the groove, the width of the sealing surface and the width of the groove must be tested with a special tape measure or card board to ensure that the size is qualified before mass production or installation.

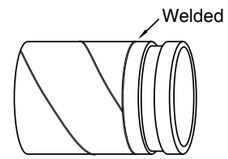


ERW pipe

ERW pipe is one of the most popular types of pipe used today. Depending on the individual pipe and manufacturer, welding beads may remain on the surface (inside and outside) of the pipe. Always remove harmful weld beads near the pipe ends as they can cause rattling of the roll grooving machine resulting in inaccurate grooves.

Spiral welded pipe

Spiral welded pipe may be used as long as the weld beads are removed from the gasket seating surface. It is also acceptable and recommended to weld a grooved end nipple to the pipe end as shown below. Whenever you remove weld beads or projections from the gasket seating surface, use caution so as to not over-grind the surface. After grinding, always apply a proper rust-prevention coating to this area.



Spiral pipe with
a grooved nipple

Galvanized pipe

Galvanized pipe is acceptable as long as the gasket seating surface is smooth and free from scale and imperfections that could affect gasket sealing. Whenever you remove welding beads or projections from the sealing surface of galvanized pipe, use caution so as to not over-grind the surface. After grinding, always apply a proper rust-prevention coating to this area.

Pressure Ratings and End Loads for Mech Couplings on Steel Pipe

1G Rigid

1GS L/Duty Rigid

1N Reducing

1GK

Nom. Size	Pipe O.D	Pipe Sched	Wall Thick.	1G		1GS		1N		1GK	
				Roll Grooved		Roll Grooved		Roll Grooved		Roll Grooved	
				Max.Work Press.	Max.End Load	Max.Work Press.	Max.End Load	Max.Work Press.	Max.End Load	Max.Work Press.	Max.End Load
DN/in	mm	(Sch)	mm	Bar/Psi	kN/Lbs	Bar/Psi	kN/Lbs	Bar/Psi	kN/Lbs	Bar/Psi	kN/Lbs
25	33.7	40	3.38	35/500	3.0/680	--	--	20/300	1.8/410	--	--
		10	2.77	35/500	3.0/680	--	--	20/300	1.8/410	--	--
32	42.4	40	3.56	35/500	4.8/1080	--	--	20/300	2.9/650	35/500	4.8/1080
		10	2.77	35/500	4.8/1080	--	--	20/300	2.9/650	35/500	4.8/1080
40	48.3	40	3.68	35/500	6.3/1420	--	--	20/300	3.8/850	35/500	6.3/1420
		10	2.77	35/500	6.3/1420	--	--	20/300	3.8/850	35/500	6.3/1420
50	60.3	40	3.91	35/500	9.8/2210	--	--	20/300	5.9/1330	35/500	9.8/2210
		10	2.77	35/500	9.8/2210	--	--	20/300	5.9/1330	35/500	9.8/2210
65	73	40	5.16	35/500	14.4/3240	--	--	20/300	8.7/1950	35/500	14.5/3250
		10	3.05	35/500	14.4/3240	--	--	20/300	8.7/1950	35/500	14.5/3250
65	76.1	--	6.35	--	--	--	--	--	--	--	--
		--	5.08	35/500	15.7/3520	--	--	20/300	9.4/2120	35/500	15.7/3520
		--	3.81	35/500	15.7/3520	--	--	20/300	9.4/2120	35/500	15.7/3520
80	88.9	40	5.49	35/500	21.4/4810	24/350	15.0/3360	20/300	12.8/2885	35/500	21.4/4810
		10	3.05	35/500	21.4/4810	24/350	15.0/3360	20/300	12.8/2885	35/500	21.4/4810
100	114.3	40	6.02	35/500	35.4/7960	24/350	24.7/5560	20/300	21.2/4770	35/500	35.4/7950
		10	3.05	35/500	35.4/7960	24/350	24.7/5560	20/300	21.2/4770	35/500	35.4/7950
125	139.7	--	3.6	--	--	24/350	36.9/8307	--	--	35/500	52.9/11892
125	141.3	40	6.55	35/500	54.1/12100	24/350	37.8/8490	20/300	32.4/7290	--	--
		10	3.4	35/500	54.1/12100	24/350	37.8/8490	20/300	32.4/7290	--	--
150	165.1	--	6.35	35/500	73.8/16610	24/350	51.6/11600	20/300	44.3/9960	35/500	73.8/16610
		--	5.08	35/500	73.8/16610	24/350	51.6/11600	20/300	44.3/9960	35/500	73.8/16610
150	168.3	40	7.11	35/500	76.7/17260	24/350	53.6/12000	20/300	46.0/10340	35/500	76.7/17230
		10	3.4	35/500	76.7/17260	24/350	53.6/12000	20/300	46.0/10340	35/500	76.7/17230
200	219.1	40	8.18	35/500	130/29252	24/350	90.8/20430	--	--	35/500	129.7/29160
		30	7.04	35/500	130/29252	24/350	90.8/20430	--	--	--	--
		10	4.77	20/300	77.8/17500	24/350	90.8/20430	--	--	20/300	77.8/17500
250	273	40	9.27	35/500	201.8/45415	20/300	121.1/27249	--	--	35/500	201.7/45350
		30	7.8	20/300	121.0/27210	--	--	--	--	--	--
		10	4.77	20/300	121.0/27210	--	--	--	--	20/300	121.0/27210
300	323.9	40	10.31	35/500	284/63928	--	--	--	--	--	--
		STD	9.53	20/300	170.3/38280	--	--	--	--	--	--
		30	6.35	20/300	170.3/38280	--	--	--	--	--	--
		10	4.77	20/300	170.3/38280	--	--	--	--	--	--

Pressure Ratings and End Loads for Mech Couplings on Steel Pipe

1N Flexible

1NH Heavy Duty Flexible

321 Flange

Nom. Size	Pipe O.D	Pipe Sched	Wall Thick.	1N		1NH		321	
				Roll Grooved		Roll Grooved		Roll Grooved	
				Max.Work Press.	Max.End Load	Max.Work Press.	Max.End Load	Max.Work Press.	Max.End Load
DN/in	mm	(Sch)	mm	Bar/Psi	kN/Lbs	Bar/Psi	kN/Lbs	Bar/Psi	kN/Lbs
25	33.7	40	3.38	35/500	3.0/680	--	--	--	--
		10	2.77	35/500	3.0/680	--	--	--	--
32	42.4	40	3.56	35/500	4.8/1080	--	--	--	--
		10	2.77	35/500	4.8/1080	--	--	--	--
40	48.3	40	3.56	35/500	6.3/1420	--	--	20/300	3.8/853
		10	2.77	35/500	6.3/1420	--	--	16/225	3.2/710
50	60.3	40	3.91	35/500	9.8/2210	52/750	14.8/3320	20/300	2.8/639
		10	2.77	35/500	9.8/2210	35/500	9.8/2210	16/225	4.4/1000
65	73	40	5.16	35/500	14.4/3240	52/750	21.6/4860	20/300	8.7/1948
		10	3.05	35/500	14.4/3240	35/500	14.4/3240	20/300	8.7/1948
65	76.1	--	6.35	--	--	--	--	--	--
		--	5.08	35/500	15.7/3520	52/750	23.5/5280	20/300	9.4/2117
		--	3.81	35/500	15.7/3520	35/500	15.7/3530	16/225	7.1/1590
80	88.9	40	5.49	35/500	21.4/4810	52/750	32.1/7210	20/300	12.8/2889
		10	3.05	35/500	21.4/4810	35/500	21.4/4800	16/225	9.6/2165
100	114.3	40	6.02	35/500	35.4/7960	52/750	53.0/11900	20/300	21.2/4777
		10	3.05	35/500	35.4/7960	35/500	35.4/7950	16/225	15.9/3580
125	141.3	40	6.55	35/500	54.1/12100	52/750	81.0/18200	20/300	31.3/7035
		10	3.4	35/500	54.1/12100	31/450	48.6/10930	20/300	31.3/7035
150	165.1	--	6.35	35/500	73.8/16610	52/750	110.6/24800	20/300	44.3/9966
		--	5.08	35/500	73.8/16610	31/450	66.4/14930	16/225	33.2/7460
150	168.3	40	7.11	35/500	76.7/17260	52/750	115.0/25800	20/300	46/10356
		10	3.4	35/500	76.7/17260	31/450	68.9/15500	16/225	34.5/7750
200	219.1	40	8.18	35/500	130/29252	52/750	194.8/43800	20/300	78/17551
		30	7.04	31/450	116.9/26280	35/500	130.0/29250	16/225	58.4/13140
		10	3.76	20/300	77.8/17500	20/300	77.8/17500	16/225	58.4/13140
250	273	40	9.27	35/500	201.8/45415	--	--	20/300	121.1/27249
		30	6.35	20/300	121.0/27210	--	--	16/225	90.8/20410
		10	4.19	20/300	121.0/27210	--	--	16/225	90.8/20410
300	323.9	40	10.31	35/500	170.3/38280	--	--	20/300	170/38357
		STD	9.53	20/300	170.3/38280	--	--	16/225	127.7/28710
		20	6.35	20/300	170.3/38280	--	--	16/225	127.7/28710
		10	4.57	20/300	170.3/38280	--	--	16/225	127.7/28710

Installation Instruction For Rigid & Flexible Coupling

1.Pipe preparation

Check pipe end for proper groove dimensions and to assure that pipe end is free of indentations and projections that would prevent proper sealing.

2.Lubricate gasket

Check gasket to be sure it's compatible for the intended service. Apply thin MECH Pipe Joint Lubricant to the outside and sealing lips of the gasket.

3.Gasket installation

Slip the gasket over one pipe, making sure the gasket lip does not over-hang the pipe end.

4.Alignment

After aligning two pipe ends together, pull the gasket into position, centering between the grooves on each pipe. The gasket should not extend into the groove on either pipe.

5.Housing installation

Romove one bolt&nut and loosen the other nut. Place one housing over the gasket, making sure the housing keys fit into the pipe grooves. Swing the other housing over the gasket and into the grooves on both pipes. Re-insert the bolt and connect two housings.

6.Tighten nuts

Firstly hand tighten nuts and make sure oval neck bolt completely fits into bolt hole. Then securely tighten nuts alternatively and equally to the specified bolt torque by using spanner.

7 a. Assembly completed- Rigid Coupling

For Rigid Coupling, keep the gaps at bolt pads evenly spaced. Gaskets can't be seen visually.

7 b. Assembly completed- Flexible Coupling

For Flexible Coupling, two housings should be iron to iron connected. Gaskets can't be seen visually.

7 c. Assembly completed-Angle Pad Coupling

For Angle Pad Coupling, two housings should be iron to iron connected. Gaskets can't be seen visually.

Caution

Proper torquing of bolts is required to obtain specified performance.

- Over torquing the bolts may result in damage to the bolt and / or casting which could result in pipe joint separation.
- Under torquing the bolts may result in lower pressure retention capabilities, lower bend load capabilities, joint leakage and pipe joint separation. Pipe joint separation may result in significant property damage and serious injury.

Specified Bolt Torque

ANSI BOLTS

Bolt Size	Specified Bolt Torque	
Inch	Lbs-Ft.	N.m
3/8	30-45	40-60
1/2	80-100	110-135
5/8	100-130	135-175
3/4	130-180	175-245
7/8	180-240	245-325

Installation Instruction For Threaded & Grooved Mechanical Tee

1.Pipe preparation

Clean the gasket sealing surface within 16mm of the hole and visually inspect the sealing surface for defects that may prevent proper sealing of the gasket. Don't drill the hole on weld line.

2.Remove burrs

If any burrs or slug exists at the pipe hole, please remove them before assembly, to protect the gasket and avoid leakage.

3.Gasket installation

Insert the gasket into outlet housing making sure the tab in the gasket line up with the tab recesses in the housing. Align outlet housing over the pipe hole making sure that the locating collar is in the pipe hole.

4.Alignment

Align the strap around the pipe, inser the bolts and tighten the nuts finger tight.

5.Tighten nuts

Alternatively and evenly tighten the nuts to the specified bolt torque.

6.Assembly completed

There should be even gaps on two sides between upper and lower housings.

Caution

Proper torquing of bolts is required to obtain specified performance.

- Over torquing the bolts may result in damage to the bolt and / or casting which could result in pipe joint separation.
- Under torquing the bolts may result in lower pressure retention capabilities, lower bend load capabilities, joint leakage and pipe joint separation. Pipe joint separation may result in significant property damage and serious injury.

Specified Bolt Torque

ANSI BOLTS

Bolt Size	Specified Bolt Torque	
Inch	Lbs-Ft.	N.m
3/8	30-45	40-60
1/2	80-100	110-135
5/8	100-130	135-175
3/4	——	——
7/8	——	——

Installation Instruction For U-Bolt Mechanical Tee

1.Pipe preparation

Clean the gasket sealing surface within 16mm of the hole and visually inspect the sealing surface for defects that may prevent proper sealing of the gasket. Don't drill the hole on weld line.

2.Remove burrs

If any burrs or slug exists at the pipe hole, please remove them before assembly, to protect the gasket and avoid leakage.

3.Gasket installation

Insert the gasket into outlet housing properly. Align outlet housing over the pipe hole making sure that the locating collar is in the pipe hole.

4.Alignment

Attach the U-bolt from the other side and tighten the nuts finger tight.

5.Tighten nuts

Alternatively and evenly tighten the nuts to the specified bolt torque.

6.Assembly completed

Assembly completed.

Caution
Proper torquing of bolts is required to obtain specified performance. - Over torquing the bolts may result in damage to the bolt and / or casting which could result in pipe joint separation. - Under torquing the bolts may result in lower pressure retention capabilities, lower bend load capabilities, joint leakage and pipe joint separation. Pipe joint separation may result in significant property damage and serious injury.

Specified Bolt Torque		
ANSI BOLTS		
Bolt Size	Specified Bolt Torque	
Inch	Lbs-Ft.	N.m
3/8	20-30	30-40
1/2	80-100	110-135
5/8	100-130	135-175
3/4	——	——
7/8	——	——

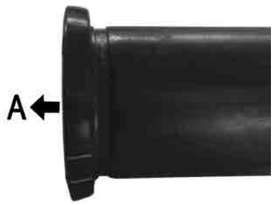
Installation Instruction For Grooved Flange

1.Pipe preparation

Check pipe end for proper groove dimensions and to assure that pipe end is free of indentations and projections that would prevent proper sealing.

2.Lubricate gasket

Check gasket to be sure it's compatible for the intended service. Apply thin MECH Pipe Joint Lubricant to the outside and sealing lips of the gasket.



3.Gasket installation

Slip the gasket over pipe end, with the gasket opening side towards "A". Make sure the gasket sealing lip is even with pipe end.

4.Housing installation

Romove bolts and nuts, place two housings over the gasket, making sure the housing keys fit into the pipe grooves. Re-insert the bolts and hand tighten the nuts.

5.Tighten nuts

Securely tighten nuts alternatively and equally to the specified bolt torque by using spanner.

6.Connect mating flange

Align flange bolt holes with mating flange (or valve) bolt holes. Insert a standard flange bolt through bolt hole and hand tighten a nut. Insert another bolt opposite the first and hand tighten a nut. Continue this until all bolt holes are fitted. Tighten nuts evenly to specified bolt torque, so flange faces remain parallel. Assembly completed.

Caution
Proper torquing of bolts is required to obtain specified performance. - Over torquing the bolts may result in damage to the bolt and / or casting which could result in pipe joint separation. - Under torquing the bolts may result in lower pressure retention capabilities, lower bend load capabilities, joint leakage and pipe joint separation. Pipe joint separation may result in significant property damage and serious injury.

※ Self-lubricating rubber rings do not need to be lubricated

Specified Bolt Torque		
ANSI BOLTS		
Bolt Size	Specified Bolt Torque	
Inch	Lbs-Ft.	N.m
M10	30-45	40-60
M12	80-100	110-135
M16	——	——
M20	——	——
M22	——	——
M24	——	——

Installation Instruction for Quick Push Couplings

Note: Nuts are screwed onto the bolts to shipment from the factory, so the installer does not need to remove the bolts and nuts during installation in order to facilitate installation.

1. Piping end checking

The outer surface of the pipe from the end to the groove position must be clean and smooth, without burrs, depressions, bulges (including welding line), no peeling paint and rolling indentation, etc. Check before installation to ensure that there are no defects that affect the sealing of the gasket.
The pipe end size should conform to the dimension table of the rolling or cut groove. The measurement dimension of the pipe end shall not exceed the maximum allowable flare diameter.

2. Gasket checking

- Inspect the gasket to ensure that it is suitable for all working conditions.
- MECH quick push couplings with pre-lubricating gasket are currently mainly used in the firefighting field.
- If the customer applies it to other fields, it is necessary to use a non-pre-lubricating gasket, and installed it with lubricant or grease: apply a thin layer of lubricant or grease to the sealing lip edge of the sealing gasket and its outer surface.

3. One side of Pipe end connection

Pushing the end of the grooved pipe or components into the joint, and the groove end must be inserted into the joint to let it contact the central spacer bars' edge of the sealing gasket.

4. Another side of pipe end connection

Inserting another pipe end or component from another side of the joint until the pipe end touches the spacer bars' edge of the rubber gasket' s center. It is necessary to inspect visually to ensure that both sides of the coupling fit into the interconnection component' s groove.
Note: The coupling can be rotated to ensure that the seal gasket is properly positioned.

5. Tighten the nut

Use a torque wrench to alternately and evenly tighten the nuts at both ends of the coupling to achieve the rated torque and ensure that the oval necks of both bolts fall fully into the bolt holes.

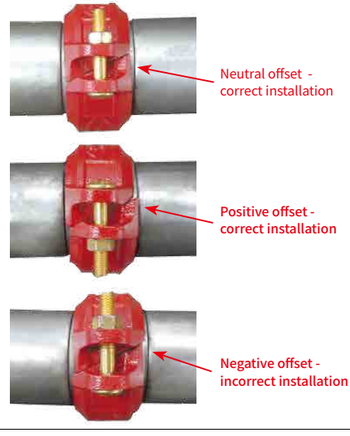
6. Couplings installed

Check the joints of the pipes and ensure that both sides of the coupling are completely inserted into the pipe groove. There is no gap on both sides of the joint of the two-coupling housing and no gasket squeezing ring is seen.

Warning: Before installing, removing, adjusting, or maintaining the quick push couplings, make sure the piping system is fully decompressed and drained of water.

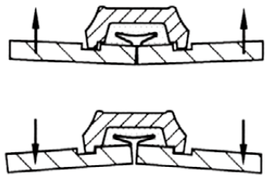
7. Offset notice

Neutral offset occurs when the groove size matches the coupling diameter exactly.
Positive offsets occur when the pipe groove is deep and the bolts are tightened;
Negative offsets occur when the pipe groove is shallow and the bolts are not tightened.
A neutral offset or positive offset is correct, but a negative offset is not allowed.



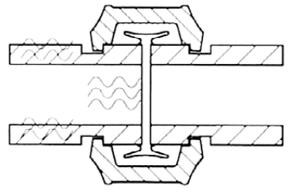
Flexible Coupling

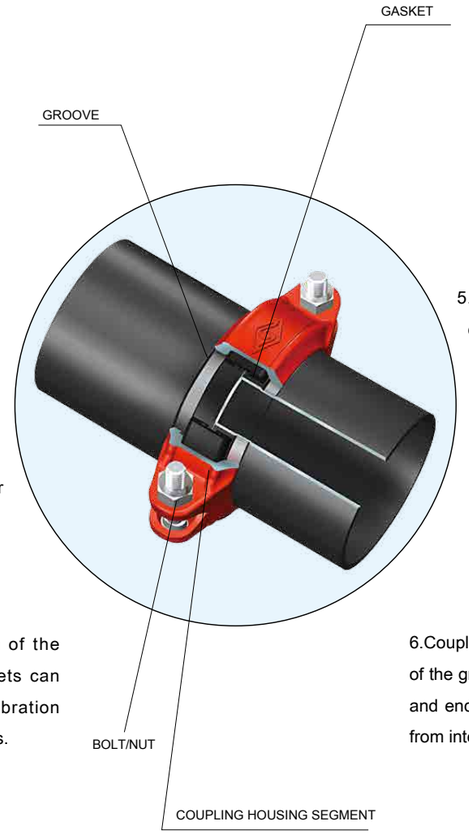
1.A flexible coupling accommodates pipe deflection and or non-alignment as below: If nominal diameter <DN200, deflection angle is ≥1° ; If nominal diameter ≥DN200, deflection angle is ≥0.5° but <1° .



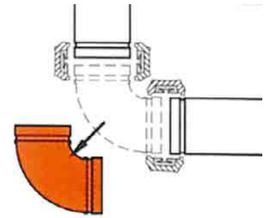
2.The C-shaped rubber gasket provides excellent self-sealing capabilities in both low and high pressure service as well as under certain vacuum conditions.

3.The design and construction of the coupling with elastomeric gaskets can provide significant noise and vibration absorption as well as seismic stress.

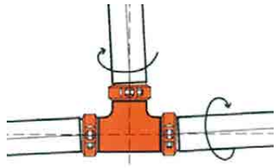




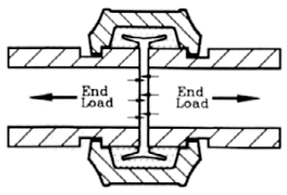
4.With the removal of just a few bolts you can easily access the system for cleaning, maintenance, changes or system expansion.



5.Coupling are non-directive and pipe can be rotated 360° during installation.



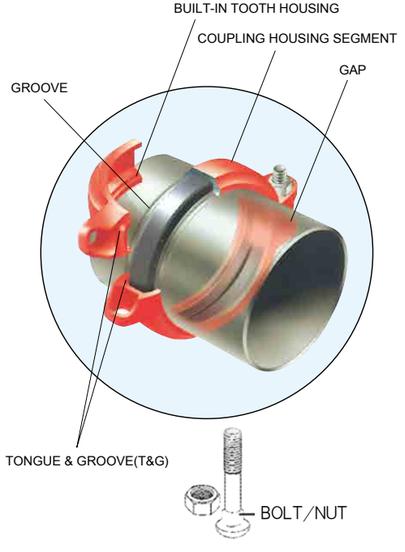
6.Coupling keys engage the full circumference of the grooves and provide significant pressure and end load restraint against pipe movement from internal and external forces.



Rigid Coupling

1.The T&G mechanism in combination with a slightly shortened key diameter provides a mechanical and frictional interlock resulting in a rigid joint which reduces undesired angular movement.

2.The built-in teeth on the coupling grip the groove shoulder and serve to reduce linear movement.

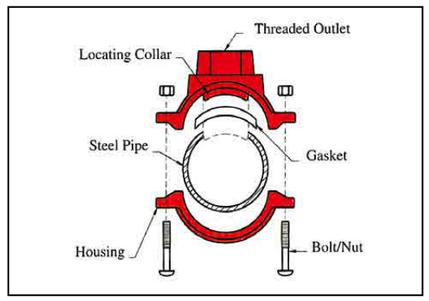


3.The T&G mechanism features a slight offset at the foot of the coupling halves which serve to protect the gasket from exposure.

4.With the T&G style coupling no metal-to-metal contact of the bolt pads is required. You will normally see a 1/16″ - 1/8″ (1.6mm to 3.2mm) gap between the bold pads when installed.

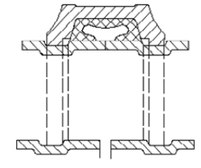
Mechanical Tee Connection

The Mechanical Tee (3J, 3G, 3L) provide for a fast and easy grooved or threaded branch outlet and eliminate the need for welding or the use of a reducing tee and couplings. Simply cut a hole to the specified size at the expected location and fasten the mechanical tee to the pipe with the nuts and bolts provided. As the housing bolts are tightened, the pressure responsive gasket forms a leak-tight seal.



Movement

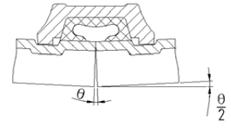
Each flexible design coupling can provide for pipe system movement up to the design maximum for the specific size and type coupling being utilized. Movement is possible in the coupling due to two factors: (1) designed-in clearance between the key of the coupling and the groove diameter and groove width, and (2) the gap between pipe ends joined by the coupling.



1.Linear Movement

Linear movement is accommodated within the coupling by allowing the pipe ends to move together or apart in response to pressure thrusts and temperature changes. The available linear movement provided by couplings is shown below:

size	1-1¼（25-32MM）	1½-12（40-300MM）
movement (CUT)	0-4.0MM	0-6.4MM
movement (Roll)	0-3MM	0-5MM



2.Angular Movement

Designed-in clearances allow limited deflection of the pipe joint within the coupling, without introducing eccentric loads into the coupling joint.

The maximum available angular movement of coupling joints is shown in the performance data for each coupling type. The amount of angular flexibility varies for each coupling size and type. For design purposes the published figures should be reduced by the below listed factors to account for pipe, groove and coupling tolerances.

size	1-3(IN)	4-12(IN)
Design factor	Reduce to 50%	Reduce to 75%

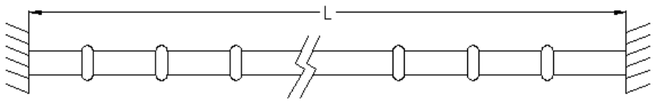
Flexible Couplings: Linear Movement and Angular Movement

Size		Linear Movement	Angular Movement	
Inch	mm	mm	Degree	mm/m
1	33.7	2	2º-45′	48
1 1/4	42.4	2	2º-10′	38
1 1/2	48.3	3.2	1º-54′	33
2	60.3	3.2	1º-31′	26
2 1/2	73	3.2	1º-27′	25
2 1/2	76.1	3.2	1º-12′	21
3	88.9	3.2	1º-02′	18
4	108	3.2	1º-51′	32
4	114.3	3.2	1º-36′	28
5	133	3.2	1º-41′	30
5	139.7	3.2	1º-19′	23
5	141.3	3.2	1º-03′	18
6	159	3.2	1º-18′	23
6	165.1	3.2	1º-05′	20
6	168.3	3.2	1º-05′	19
8	219.1	3.2	0º-50′	15
10	273	3.2	0º-40′	12
12	323.9	3.2	0º-34′	10

Movement -Application

• Thermal stress

Thermal stress is caused by changes in temperature, resulting in either expansion or contraction. When designing a system you must allow for this thermal movement. To determine the appropriate number of flexible couplings to allow for this thermal movement please refer to the following.



Example:

- 4” straight steel pipe, 30m long
- Anchored on both ends
- Minimum temperature (during installation) = 5℃
- Maximum working temperature = 55℃

From the thermal expansion table, we know the overall pipeline length will increase by 18mm (0.71”). You can also use Formula 1 or Table 3 to find the amount of thermal expansion. We want to know the number of couplings that are required to address this thermal movement problem.

The allowed movement of a 4” flexible coupling is :

Movement range x Adjustment = Allowed movement

4.3mm x 75% = 3.2mm

The appropriate number of coupling is:

Thermal expansion / Allowed movement = Number of couplings

18mm / 3.2mm = 5.6

Conclusion:

The appropriate number of coupling is 6.

• Thermal Expansion

Temperature difference (℃)	Pipe length (m)					
	1	5	10	20	30	40
	Thermal Expansion(mm)					
1	0.012	0.06	0.12	0.24	0.36	0.48
5	0.06	0.3	0.6	1.2	1.8	2.4
10	0.12	0.6	1.2	2.4	3.6	4.8
20	0.24	1.2	2.4	4.8	7.2	9.6
30	0.36	1.8	3.6	7.2	11	15
40	0.48	2.4	4.8	9.6	14	20
50	0.6	3	6	12	18	24
60	0.72	3.6	7.2	14	22	29
70	0.84	4.2	8.4	17	25	34
80	0.96	4.8	9.6	19	29	39

Thermal Expansion Formula 1

$\lambda = \alpha \times L \times T$

λ : Thermal Expansion

α : Linear Expansion coefficient for steel

L : Pipe length

T : Temperature difference

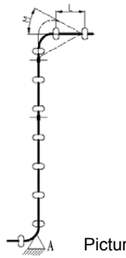
Riser Design

Risers assembled with Flexible couplings are generally installed in either of two ways. In the most common method, the pipe ends are butted together within the coupling joint. Note that when installing risers, the gasket is first placed onto the lower pipe and rolled back away from the pipe end prior to positioning the upper pipe. Anchoring of the riser may be done prior to pressur-ization with the pipe ends butted or while pressurized, when, due to pressure thrust, the pipe ends will be fully separated.

An alternative method or riser installation is to place a metal spacer of a predetermined thickness, between the pipe ends when an additional length of pipe is added to the riser stack. The upper pipe length is anchored, the spacer removed and the coupling is then installed. This method creates a predetermined gap at each pipe joint which can be utilized in pipe systems where thermal move-ment is anticipated and in systems with rigid (threaded, welded, flanged) branch connections where shear forces due to pressure thrust could damage the rigid connections.

The following examples illustrate methods of installing commonly encountered riser designs.

• Risers without Branch Connections



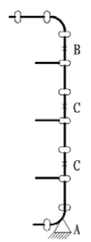
Picture 1

Install the riser with the pipe ends butted.

Locate an anchor at the base of the riser (A) to support the total weight of the pipe, couplings and fluid. Provide pipe guides on every other pipe length, as a minimum, to pre-vent possible deflection of the pipe line at the coupling joints as the riser expands due to pressure thrust or thermal growth. Note that no intermediate anchors are required.

When the system is pressurized the pipe stack will “grow” due to pres-sure thrust which causes maximum separation of pipe ends within the couplings. The maximum amount of stack growth can be predeter-mined (see Linear Movement). In this example the pipe length “L” at the top of the riser must be long enough to permit sufficient deflec-tion (see Angular Movement) to accommodate the total movement “M” from both pressure thrust and thermal gradients.

• Risers with Branch Connections



Picture 2

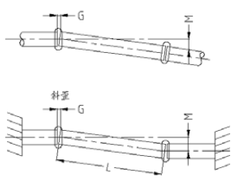
Install the riser with the predetermined gap method. Anchor the pipe at or near the base with a pressure thrust anchor “A” capable of supporting the full pressure thrust, weight of pipe and the fluid column. Anchor at “B” with an anchor capable of withstanding full pressure thrust at the top of the riser plus weight of pipe column. Place intermediate anchors “C” as shown, between anchors “A” and “B”. Also place intermediate clamps at every other pipe length as a minimum.

When this system is pressurized, the pipe movement due to pressure thrust will be strained and there will be no shear forces acting at the branch connections.

- **Misalignment & Deflections**

The angular movement capability of the flexible coupling permits the assembly of pipe joints where the piping is not properly aligned . At least two couplings are required to provide for lateral pipe misalignment . Deflection (longitudinal misalignment) may be accommodated within a single coupling as long as the angle of deflection does not exceed the value shown in the coupling performance data for the particular size and coupling type .

A pipe joint that utilizes the angular deflection capability of the coupling will react to pressure and thermal forces dependent upon the manner in which it is restrained . An unrestrained joint will react to these forces by straightening, thus reducing, if not eliminating, the deflection at the joint . If joint deflection has been designed into the pipe layout and must be maintained, then sufficient anchors must be provided to resist the lateral forces and hold the joint in the deflected condition .



The amount of deflection from pipe run centerline can be calculated utilizing the following equations:

M=L Sinθ

θ=Sin-1（G÷D）

M=（G÷D）×L

Where:

M = Misalignment (inches)

G = Maximum Allowable Pipe End Movement (Inches) as shown under “Performance Data” (Value to be reduced by Design Factor)

θ = Maximum Deflection (Degrees) from centerline as shown under “Performance Data” (Value to be reduced by Design Factor)

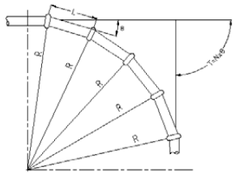
D = Pipe Outside Diameter (Inches)

L = Pipe Length (Inches)

- **Curve Layout**

Utilizing the angular deflection at each coupling joint curves may be laid out using straight pipe lengths and Couplings.

This example shows how to calculate the curve radius, required pipe lengths, and number of required couplings.



R = L / (2 x Sin(θ/2))

L = 2 x R x Sin(θ/2)

N = T / θ

WHERE:

N = Number of Couplings

R = Radius of Curve (feet)

L = Pipe Length (feet)

θ= Deflection from centerline (Degrees) of each Coupling

(See coupling performance data, value to be reduced by Design Factor)

T = Total Angular Deflection of all Couplings.

Supporting and Protection of A Grooved-End Pipe System

Supporting and protection of a grooved-end pipe system refers to the general term for fixing, supporting, anti-vibration, anti-corrosion, and thermal insulation measures taken to ensure the quality, safety and service life of the pipe system.

- **Design, construction and acceptance requirements for pipeline fixing and supporting**

1. Design of pipe support and hanger

Pipe supports and hangers for grooved-connection pipeline engineering should be strengthened. Supports and hangers should be provided on both sides of joints and also on both sides of upstream and downstream connection joints of pipe fittings such as tees, crosses, elbows and reducers.

Fixed supports and hangers should be installed in following positions of grooved-connection pipeline engineering:

1.1 The bottom of the inlet vertical-pipe.

1.2 The bottom where the pipe turns and redirects to the elbow.

1.3 The tee or cross position of outgoing branch pipe of vertical pipe.

1.4 The position of the riser that needs to support the weight of the riser due to its long free length.

1.5 The part where the outgoing branch pipe of horizontal pipe is connected to pipe fittings such as branch pipe joints, tees, crosses, elbows, etc.

1.6 The part where the pipeline is equipped with a compensator to control the pipeline expansion and contraction.

1.7 Other parts of the pipeline that need special reinforcement.

2. Construction and acceptance of pipe support and hanger

2.1 Supports and hangers should be installed firmly according to design requirements, and their installation positions are correct.

2.2 The installation of supports and hangers should be controlled by following regulations:

2.2.1 When the floor height is not greater than 5m, one vertical-pipe support and hanger shall be installed on each floor. When the floor height is greater than 5m, there should be no less than 2 on each floor. When there is no branch pipe on the vertical pipe, the installation height of the support and hanger should be 1.20~1.60m from the ground.

2.2.2 One support and hanger shall be provided for each straight section of the horizontal pipe. The allowable spacing of the support and hanger shall not be greater than provisions in the following table.

Table 1- Allowable spacing of non-insulating horizontal-pipe support and hanger (m)

Nominal Size (mm)	25	32	40	50	65	80	100	125	150	200	250	300	350	400	450	500	600
Max. Span Between Supports (m)	3.7	3.7	4.6	4.6	4.6	4.6	4.6	4.6	4.6	4.6	4.6	4.6	4.6	4.6	4.6	4.6	4.6

Notes: for insulating pipes, the distance between support and hanger should be reduced correspondingly according to the influence of the weight of the insulating material installed on the pipe.

Supporting and Protection of A Grooved-End Pipe System

2.3 The horizontal-pipe supports and hangers shall be arranged on both sides of joints and also on both sides of upstream and downstream connection joints of pipe fittings. The net distance between the support and hanger and the joint should not be less than 150mm, and should not be greater than 300mm.

2.4 During pipeline installation, supports and hangers should be fixed and adjusted in time, and temporary supports and hangers should not be used. The support and hanger should be in close contact with the pipe. The sliding surface of the sliding bracket should be clean and flat, and there should be facilities to prevent falling off.

2.5 The installation of supports and hangers shall meet the elevation requirements of pipeline installation.

3. Other requirements of the support and hanger shall be implemented in accordance with the NFPA 13, Standard for the Installation of Sprinkler Systems, 2019 edition.

- **The minimum requirements for pipeline design, installation, shockproof, anti-corrosion, and antifreeze shall be implemented in accordance with the following standards:**

1. NFPA 13, Standard for the Installation of Sprinkler Systems, 2019 edition.
2. NFPA 13R, Standard for the Installation of Sprinkler Systems in Low-Rise Residential Occupancies, 2019 edition.
3. NFPA 14, Standard for the Installation of Standpipe and Hose Systems, 2016 edition.
4. NFPA 15, Standard for Water Spray Fixed Systems for Fire Protection, 2007 edition.
5. NFPA 24, Standard for the Installation of Private Fire Service Mains and Their Appurtenances, 2019 edition.
6. ASME B31.1, Power Piping, 2020 edition.
7. ASME B31.3, Process Piping, 2018 edition.
8. ASME B31.9, Building Services Piping, 2017 edition.

- **The inspection, test and maintenance of the pipeline shall be carried out with reference to NFPA 25, Standard for the Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems, 2020 edition.**

Engineering Test

No.	Item	Standard Requirements
1	Vacuum Test	Grooved couplings, grooved reducing couplings, grooved split flanges, mechanical tees, and plain end couplings shall be able to withstand the effects of vacuum conditions encountered when sprinkler systems are drained. Samples of each nominal size and style of gasketed coupling and fitting shall be subjected to an internal vacuum of 25 inHg (85 kPa) for a duration of 5 minutes. Following the vacuum test, the test assembly shall be pneumatically pressurized from zero to 50 psi (345 kPa) while submerged in a water bath. There shall be no leakage or permanent deformation as a result of this test.
2	Hydrostatic Strength Test	All items shall be able to withstand an internal hydrostatic pressure equal to three-five times the rated working pressure without cracking, rupture, or permanent distortion. . The test shall be conducted for a duration of 1 minute. (Test Size ≤6″ ， Five time； 8″ -10″ ， 4time； ≥12″ ， 3times)
3	Air Leakage Test	The coupling assembly shall be pressurised with air to 3 bar +0.5/-0 bar. The assembly shall be immersed in water to establish that there is no visible leakage
4	Moment Test	The moment resistance shall be demonstrated while the test assembly is internally pressurized to the rated working pressure. Then a force was applied to the test assembly. There shall be no leakage, cracking, or fitting or coupling pull-off as a result of this test.
5	Hot Gasket Test	Standard gaskets shall be assembled to short lengths of pipe, and subjected to 275° F (135° C) for a duration of 45 days. After exposure, the test assembly shall be submerged in a water bath and subjected to an air under water leakage test from zero to 50 psi (0 to 345 kPa) in order to evaluate for leakage. After the air under water testing is completed, the test assembly shall be disassembled and the gasket shall not crack when squeezed together from any two diametrically opposite points, or twisted into a figure-eight shape. The gasket shall then be visually inspected for signs of cracking, tearing, or excessive degradation as a result of this test.
6	Cold Gasket Test	The low temperature exposure shall consist of -40 ° F (-40 ° C) air exposure for 4 days. After exposure, the assembly while submerged in -40 ° F (-40 ° C) antifreeze, shall be pneumatically pressurized from 0 to 50 psi (0 - 345 kPa). No leakage shall occur. The assembly shall then be allowed to warm to ambient temperature and then be disassembled. The gasket, after removal from the assembly, shall not crack when squeezed together from any two diametrically opposite points, or twisted into a figure eight shape.
7	Flame test	The test shall be conducted in a room free from air draught.， The test joint is mounted, U-bent on the test apparatus and filled with water. The angle corresponds to the angle documented as a result of the test Subsequently the test joint is drained. The fuel pan is placed centrally below the pipe joint Fuel is filled into the pan and the fuel is ignited， Burning time 5 min for nominal diameters < DN 100; 8 min for nominal diameters ≥ DN 100 For reducer couplings the dimension of the smaller nominal diameter shall apply for the determination of the burning time. The flame shall be extinguished immediately once the burning time has expired (5 min or 8 min) and the test joint shall be cooled down. For cooling the test joint is immediately sprayed with water until steam formation is no longer visible, but at least for 3 min. The test joint is then filled completely with water and exposed to a test pressure which corresponds to the maximum permissible pressure and is checked visibly for leaks. Water may leak in form of drops, however, not in form of flowing water or a water spray. The test joint is then pressure relieved (force and internal pressure).
8	Cycling Pressure Resistance （Water Hammer Test）	Prior to the cycling, assemblies shall be subjected to a hydrostatic strength test to the rated working pressure, 175 psi (1205 kPa) minimum, for a duration of 5 minutes. Without leakage or cracking. Assemblies shall then be subjected to 20,000 cycles from zero pressure to the rated working pressure, 175 psi (1205 kPa) minimum. After cycling, the test assembly shall be tested Hydrostatic Strength and maintain 5minutes without leakage and cracking.

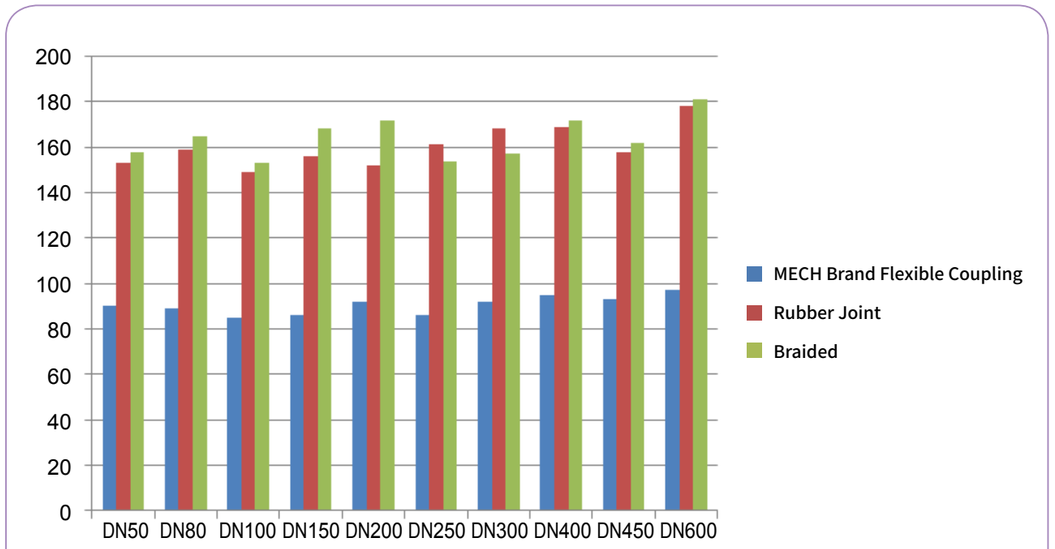
Engineering Test

No.	Item	Standard Requirements
9	Friction Loss Determination	The construction and installation of the coupling or fitting shall be such that obstruction to the passage of water through the coupling or fitting body is minimal. The loss in pressure through the coupling or fitting shall not exceed 5.0 psi (35 kPa) at a flow producing a velocity of 20 ft/s (6.1 m/s) in Schedule 40 steel pipe of the same nominal diameter as the coupling or fitting.
10	Leakage Test - Assembly without Gasket	Leakage from a gasket-less coupling assembly or fitting shall not exceed that of an operating sprinkler head whose discharge coefficient (K-factor) is 5.3 to 5.8 gal/min(psi)1/2 [76 - 84 L/min/(bar)1/2].This test is for nominal pipe sizes normally associated with over-head piping, less than or equal to 12 in. NPS (300 mm).
11	Torsion test	This test relates to pipe joints ≤ DN 40 only. The test joint is filled with water and exposed once to the maximum permissible pressure and is then pressure relieved again. Subsequently the test joint is fixed on one pipe end and an increasing torque is applied to the other pipe end. At the pressure-less test joint the pipe joint shall be able to transmit a torque of up to 80 Nm from one pipe end to the other pipe end without any torsion of the pipe ends against each other.
12	Flexibility Test for Flexible Fittings	With the assembly pressurized to its rated pressure, a bending moment is to be applied to deflect the joint to the maximum angle specified by the manufacturer, while not less than 1 degree for nominal pipe diameters less than 8 inches (203.2 mm) or 0.5 degrees for 8 inches (203.2 mm) and larger. Observations are to be made for leakage or pipe damage.
13	Seismic Evaluation	In order to evaluate the use of grooved couplings in Earthquake zones 50 through 500 years, test assemblies utilizing flexible couplings and short lengths of steel pipe, in the same nominal size, will be subjected to cyclic testing. The test will deflect the assembly to the manufacturer's maximum recommended angle in the forward and reverse direction for a total 15 cycles with the internal pressure equal to the rated working pressure. There shall be no leakage, cracking, or rupture as a result of this test.
14	Lateral Displacement	The coupling shall not leak during any of the tests, within the manufacturer's stated limitations for angular deflection or lateral displacement of associated pipework.
15	Hydrostatic fluctuation pressure test	The coupling assembly shall be pressurised with water to a gauge pressure of 10 bar ±1 bar for 2min, +30s/-0s to establish a datum. The assembly shall then be drained before being subjected to the greatest vacuum attainable to a maximum of 600mm a/mercury or –0.8bar +0bar/-0.1 bar for 2min +30s/-0s, and allowed to return to atmospheric pressure in not less than 5s. The assembly shall then be pressurised with water to 10 bar ±1bar for 2 min +30s/-0s. The assembly shall be examined for leakage throughout the test. The relative movement of each pipe shall be recorded at the greatest vacuum and at each pressure. There shall be no leakage.
16	Fire Test	If a gasketed pipe coupling or fitting employs non-ferrous materials for its substantial structural components, or if in the judgment of FM Approvals, the design is otherwise suspect with respect to fire resistance, a fire test shall be conducted. A representative size assembled joint without a gasket shall be exposed to a 1000 ° F (538 ° C) fire environment for 5 minutes. The assembly shall be dry for the duration of this exposure. Immediately after the exposure, a water flow shall be introduced through the joint and sustained until the assembly is cool to the touch. No cracking or distortion of any component of the coupling or fitting shall occur. The coupling or fitting shall then be disassembled and the gasket installed. After reassembly, the joint shall be hydrostatically tested, as described in to the hydrostatic test.

● As for the maximum working pressure which listed above, please refer to the corresponding certificates.

Anti-seismic Attenuation Performance Record Table (Noise Unit: Decibel)

No	Size（DN）	MECH Brand Flexible Coupling Connection	Rubber Joint Connection	Braided Connection
1	50	90	153	158
2	80	89	159	165
3	100	85	149	153
4	150	86	156	168
5	200	92	152	172
6	250	86	161	154
7	300	92	168	157
8	400	95	169	172
9	450	93	158	162
10	600	97	178	181



Comparison Chart of Vibration and Noise

Anti-seismic Attenuation Performance Record Table of MECH Brand Flexible Coupling (Vibration Acceleration)

No	Size（DN）	Average Attenuation Rate
1	50	55.26%
2	80	58.33%
3	100	51.35%
4	150	55.56%
5	200	57.14%
6	250	48.57%
7	300	51.52%
8	400	57.58%
9	450	55.43%
10	600	53.13%

Table 1 Vibration Acceleration Attenuation Performance of MECH Brand Flexible Coupling

Anti-seismic Attenuation Performance Record Table of Rubber Joint (Vibration Acceleration)

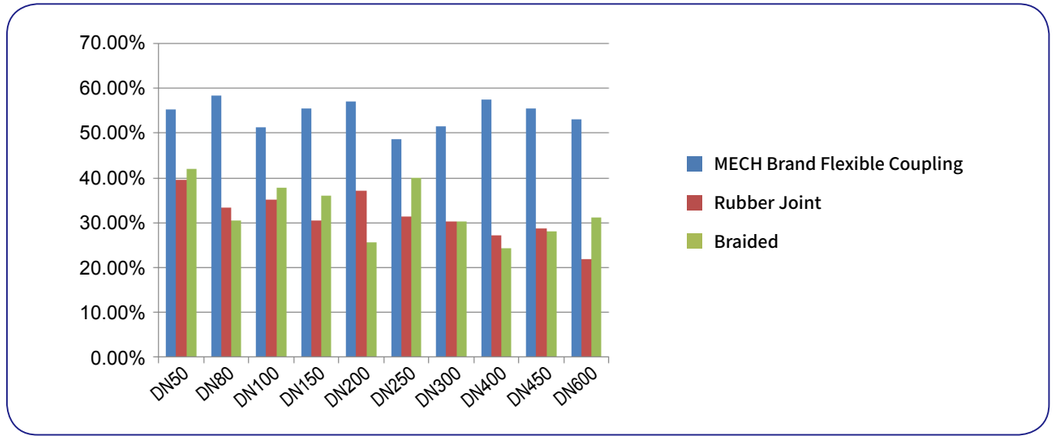
No	Size（DN）	Average Attenuation Rate
1	50	39.47%
2	80	33.33%
3	100	35.14%
4	150	30.56%
5	200	37.14%
6	250	31.43%
7	300	30.30%
8	400	27.27%
9	450	28.68%
10	600	21.88%

Table 2 Vibration Acceleration Attenuation Performance of Rubber Joint

Anti-seismic Attenuation Performance Record Table of Braided (Vibration Acceleration)

No	Size（DN）	Average Attenuation Rate
1	50	42.11%
2	80	30.56%
3	100	37.84%
4	150	36.11%
5	200	25.71%
6	250	40.00%
7	300	30.30%
8	400	24.24%
9	450	28.15%
10	600	31.25%

Table3 Vibration Acceleration Attenuation Performance of Braided



Comparison Chart of Vibration Deceleration Attenuation Rate

Anti-seismic Attenuation Performance Record Table of MECH Brand Flexible Coupling (Amplitude)

No	Size（DN）	Average Attenuation Rate
1	50	76.32%
2	80	79.49%
3	100	71.05%
4	150	73.68%
5	200	76.92%
6	250	75.00%
7	300	78.05%
8	400	76.32%
9	450	75.12%
10	600	74.36%

Table 1 Amplitude Attenuation Performance of MECH Brand Flexible Coupling

Anti-seismic Attenuation Performance Record Table of Rubber Joint (Amplitude)

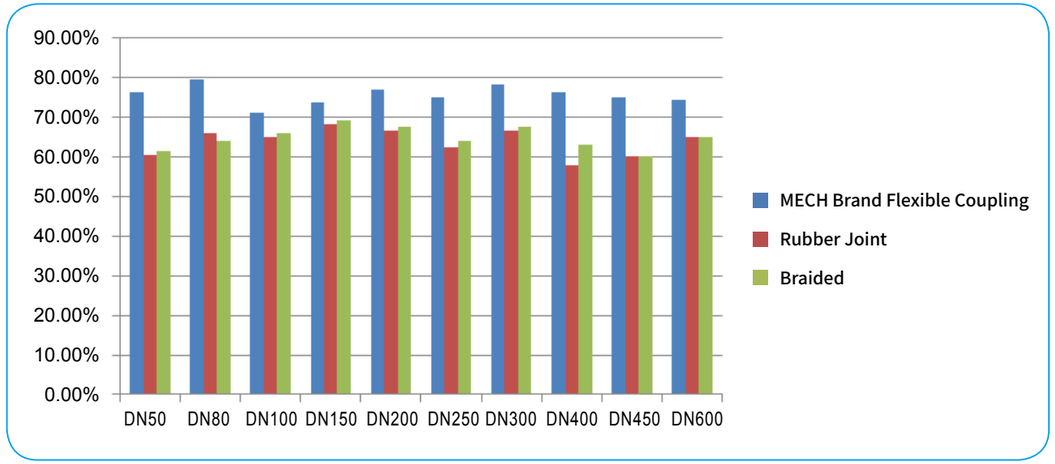
No	Size（DN）	Average Attenuation Rate
1	50	60.53%
2	80	65.79%
3	100	65.00%
4	150	68.29%
5	200	66.67%
6	250	62.50%
7	300	66.67%
8	400	57.89%
9	450	60.14%
10	600	65.00%

Table 2 Amplitude Attenuation Performance of Rubber Joint

Anti-seismic Attenuation Performance Record Table of Braided (Amplitude)

No	Size（DN）	Average Attenuation Rate
1	50	61.54%
2	80	64.10%
3	100	65.79%
4	150	69.23%
5	200	67.50%
6	250	64.10%
7	300	67.50%
8	400	63.16%
9	450	60.14%
10	600	65.00%

Table 3 Amplitude Attenuation Performance of Braided



Comparison Chart of Amplitude Attenuation Rate

Notifications

WARNING

- Read and understand all instructions before attempting to install, adjust, maintain or remove any piping products.
- Depressurize and drain the piping system before attempting to install, adjust, maintain or remove any piping products.
- Please wear protective glasses, safety helmet and foot protective equipment.
- Failure to follow these instructions could result in death or serious personal injury and property damage.

Reference Materials

- I-JM-Grooved fitting: Installation Instructions for grooved fittings and couplings